SILICON CONTROLLED RECTIFIERS

FEATURES

- Available as "HR" (high reliability) screened per MIL-PRF-19500, JANTX level. Add "HR" suffix to base part number.
- Available as non-RoHS (Sn/Pb plating), standard, and as RoHS by adding "-PBF" suffix.

MAXIMUM RATINGS

Rating	Symbol	Value	Unit	
Peak repetitive forward and reverse blocking voltage(1)				
$(T_J = -40 \text{ to } +125^{\circ}\text{C}, \text{ sine wave, } 50 \text{ to } 60 \text{ Hz, gate open})$				
2N6394		50		
2N6395	V _{RRM} , V _{DRM}	100	Volts	
2N6396	V RRM, V DRM	200	VOILS	
2N6397		400		
2N6398		600		
2N6399		800		
On state RMS current			A	
(180° conduction angles, $T_C = 90$ °C)	I _{T(RMS)}	12	Amps	
Peak non-repetitive surge current			A	
(1/2 cycle, 60Hz, sine wave, $T_J = 90^{\circ}$ C)	I _{TSM}	100	Amps	
Circuit fusing considerations (t = 8.3ms)	l²t	40	A ² s	
Forward peak gate power (pulse width $\leq 1.0 \mu s$, $T_C = 90$ °°C)	P _{GM}	20	Watts	
Forward average gate power (t = 8.3ms, T _C = 90°C)	P _{G(AV)}	0.5	Watts	
Forward peak gate current (pulse width ≤ 1.0μs, T _C = 90 ੱ°C)	I _{GM}	2	Amps	
Operating junction temperature range	T _J	-40 to +125	°C	
Storage temperature range	T _{stg}	-40 to +150	°C	

Note 1: V_{DRM} and V_{RRM} for all types can be applied on a continuous basis without incurring damage. Ratings apply for zero or negative gate voltage; however, positive gate voltage shall not be applied concurrent with negative potential on the anode. Blocking voltages shall not be tested with a constant current source such that the voltage ratings of the devices are exceeded.

THERMAL CHARACTERISTICS

Characteristic	Symbol	Maximum	Unit	
Thermal resistance, junction to case	Rejc	2.0	°C/W	
Maximum lead temperature for soldering purposes 1/8" from case for 10 seconds	T∟	260	°C	

ELECTRICAL CHARACTERISTICS (T_C = 25°C)

Characteristic	Symbol	Min.	Тур.	Max.	Unit	
OFF CHARACTERISTICS	OFF CHARACTERISTICS					
Peak forward or reverse blocking current $(V_{AK} = Rated \ V_{DRM} \ or \ V_{RRM}, \ gate \ open)$ $T_J = 25 ^{\circ} C$ $T_J = 100 ^{\circ} C$	I _{DRM} or I _{RRM}	-	-	10 2.0	μA mA	
ON CHARACTERISTICS						
Peak forward on-state voltage (2) (I _{TM} = 24A peak)	V _{TM}	-	1.7	2.2	Volts	
Gate trigger current (continuous dc) $(V_D=12\ Vdc,\ R_L=100\ \Omega)$	I _{GT}	-	5.0	30	mA	

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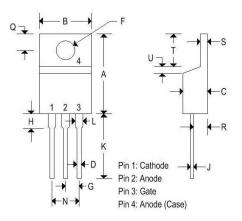
ELECTRICAL CHARACTERISTICS (T_C = 25°C)

Characteristic	Symbol	Min.	Тур.	Max.	Unit
OFF CHARACTERISTICS					
Gate trigger voltage (continuous dc) $(V_D = 12 \; Vdc, R_L = 100 \; \Omega)$	V _{GT}	-	0.7	1.5	Volts
Gate non-trigger voltage ($V_D = 12 \text{ Vdc}, R_L = 100 \Omega, T_J = 125 ^{\circ}\text{C}$)	V _{GD}	0.2	-	-	Volts
Holding current (V _D = 12Vdc, initiating current = 200mA, gate open)	IH	-	6.0	50	mA
Turn on time ($I_{TM} = 12A$, $I_{GT} = 40$ mAdc, $V_D = $ rated V_{DRM})	t _{gt}	-	1.0	2.0	μs
Turn-off time (V _D = rated V _{DRM})	tq				μs
$(I_{TM} = 12A, I_R = 12A)$		-	15	-	
$(I_{TM} = 12A, I_R = 12A, T_J = 125^{\circ}C)$		-	35	-	
DYNAMIC CHARACTERISTICS	•	•	•	•	•
Critical rate of rise of off-state voltage exponential	dv/dt				V/µs
$(V_D = rated V_{DRM}, T_J = 125^{\circ}C)$		-	50	-	

Note 2: Pulse test: Pulse width \leq 300 μ s, duty cycle \leq 2%.

MECHANICAL CHARACTERISTICS

Case:	TO-220AB
Marking:	Body painted, alpha-numeric
Pin out:	See below

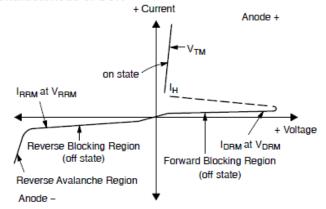


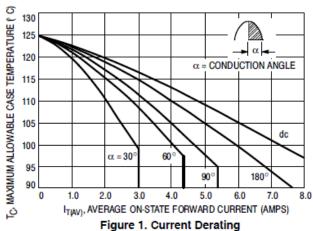
	TO-220 A B			
	Inches		Millimeters	
	Min	Max	Min	Max
Α	0.575	0.620	14.600	15.750
В	0.380	0.405	9.650	10.290
С	0.160	0.190	4.060	4.820
D	0.025	0.035	0.640	0.890
F	0.142	0.147	3.610	3.730
G	0.095	0.105	2.410	2.670
Н	0.110	0.155	2.790	3.930
J	0.014	0.022	0.360	0.560
K	0.500	0.562	12.700	14.270
L	0.045	0.055	1.140	1.390
N	0.190	0.210	4.830	5.330
Q	0.100	0.120	2.540	3.040
R	0.080	0.110	2.040	2.790
S	0.045	0.055	1.140	1.390
T	0.235	0.255	5.970	6.480
U	-	0.050	-	1.270
٧	0.045	720	1.140	4
Z	100	0.080	-	2.030

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Voltage Current Characteristic of SCR

Symbol	Parameter
V _{DRM}	Peak Repetitive Off State Forward Voltage
I _{DRM}	Peak Forward Blocking Current
V _{RRM}	Peak Repetitive Off State Reverse Voltage
I _{RRM}	Peak Reverse Blocking Current
V _{TM}	Peak On State Voltage
I _H	Holding Current

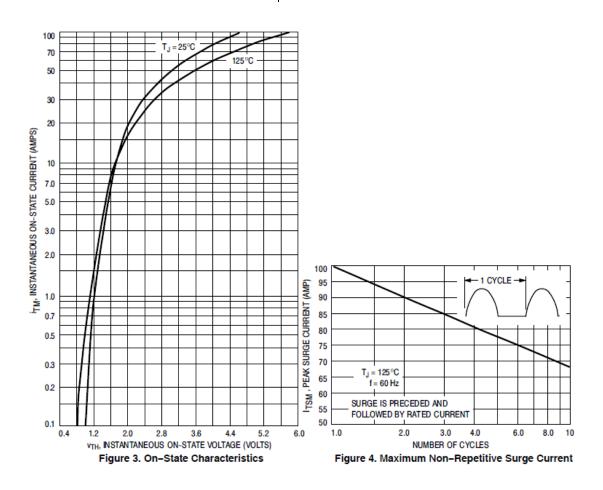




18 P_(AV), AVERAGE POWER (WATTS) 16 180° α = CONDUCTION ANGLE 14 90 12 $\alpha = 30^{\circ}$ 10 8.0 6.0 4.0 T_J ≈ 125°C 2.0 3.0 4.0 5.0 7.0 IT(AV), AVERAGE ON-STATE CURRENT (AMPS)

re 1. Current Derating Figure 2. Maximum On–State Power Dissipation

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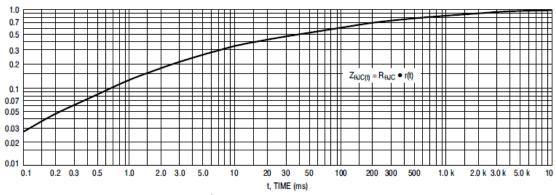


Figure 5. Thermal Response

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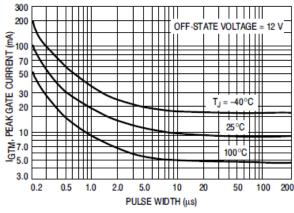


Figure 6. Typical Gate Trigger Current versus Pulse Width

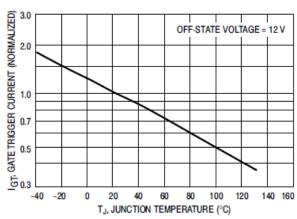


Figure 7. Typical Gate Trigger Current versus Temperature

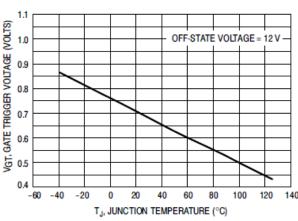


Figure 8. Typical Gate Trigger Voltage versus Temperature

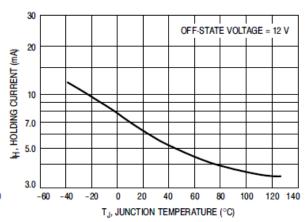


Figure 9. Typical Holding Current versus Temperature