ESUN-RES-TOUGH05KG-NEG **RESINA ESUN HARD TOUGH (RESISTENTE) 500 GRAMOS NEGRO**



DESCRIPCIÓN

Resina Hard Touhg eSUN es dura y resistente, tiene mayor tenacidad y resistencia al impacto que la resina normal tipo ABS. Tiene excelentes propiedades mecánicas como el poder perforar objetos impresos, lo que muy adecuado resulta para prototipos mecánicos.

CARACTERÍSTICAS

Alta tenacidad

7

- Alta resistencia al impacto
- Fuerte y duradero
- 500 gramos



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|---------|------------|
| Revisó | JMLM |
| Fecha | 11/12/2023 |



ESPECIFICACIONES

| Resina para impresión 3D | Resina dura y resistente | | |
|--|--------------------------|--|--|
| Viscosidad (mPa·s) | 200-300 | | |
| Densidad (g/ <i>cm</i> ³) | 1.08-1.12 | | |
| Resistencia a la tracción (MPa) | 30-60 | | |
| Alargamiento de rotura (%) | 35-52 | | |
| Resistencia a la flexión (MPa) | 30-75 | | |
| Fuerza de impacto (J/m) | 40-110 | | |
| Resistencia al desgarro (GPa) | | | |
| Temperatura de distorsión de calor (°C) | 1 | | |
| Dureza (Shore D) | 75-81 | | |
| CALIFICACIONES (SOBRE 10) | | | |
| Fuerza (S) | 8 | | |
| Dureza (F) | 9 | | |
| Formación (P) | 8 | | |
| Presión (S) | | | |
| Velocidad (A) | 8 | | |
| cybe valios a | innovar noy! | | |



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APLICACIONES





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ISO





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|---------------|---------------|--|-----------------------------------|---------------------|--|
| | | | | | |
| Applicant Nan | ne : | SHENZHEN E | SUN INDUSTRIAL CO., LTD. | | |
| Applicant Add | Iress : | WUHAN UNIVERSITY BUILDING A401, NO.6 YUEXING 2 ROAD, | | | |
| | | NANSHAN DIS | STRICT, SHENZHEN, CHINA 5180 | 057 | |
| Product Name | • : | Hard-Tough Re | esin | | |
| Received Date |) : | May 30, 2022 | | | |
| Compilation P | eriod : | May 30, 2022 | to June 23, 2022 | | |
| Regulatory Re | equirements : | As requested | by the applicant, the Safety Data | a Sheet is prepared | |
| | | according to | Globally Harmonized System of | Classification and | |
| | | Labelling of Ch | emicals (GHS) Rev_9(2021). | | |



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|---------------------------------------|----------------------|-------------------------------|------------------------------------|-------------------------------|--------------|
| SECTION 1. I | dentification of the | sul | bstance/ | preparation and company | |
| 1.1 Product | Identification | : | Hard-To | ough Resin | |
| 1.2 Model N | 0. | : | / | | |
| 1.3 Recomm | nended Use | : | 3D Print | ing | |
| 1.4 Manufac | turer Name | : | SHENZHEN ESUN INDUSTRIAL CO., LTD. | | |
| 1.5 Manufacturer Address : WUHAN UNIV | | I UNIVERSITY BUILDING A401, N | IO.6 YUEXING 2 | | |
| | | | ROAD, | NANSHAN DISTRICT, SHENZHEN, C | CHINA 518057 |
| 1.6 Manufac | turer Tel | : | 86-755-2 | 26031979 | |
| 1.7 Manufac | turer Fax | : | / | | |
| 1.8 Manufac | turer Email | : | BRIGHT | @BRIGHTCN.NET | |
| 1.9 Emerger | ncy Phone | : | / | | |

SECTION 2. Hazards identifications

2.1 Hazard Class:

According to Globally Harmonized System of Classification and Labelling of Chemicals (GHS) (part

2~4), classification of risk categories.

Skin corrosion/irritation, categories 2

Sensitisation, skin, categories 1

Serious eye damage/eye irritation, categories 2

2.2 Pictograms:



2.3 Signal word:

Warning

2.4 Hazard description:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.



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|---|-----------------------------|-------|---------------|-----------|--|
| Н319 Сац | uses serious eye irritation | on | | | |
| 2.5 Precautionary description: | | | | | |
| P264 Wash hand and face thoroughly after handling | | | | | |
| P280 Wear protective gloves/protective clothing/eye protection/face protection. | | | | | |

2.6 Other hazard

PBT and vPVB: None

SECTION 3. Composition / information on ingredients

| Substance name | Conc. (%) | CAS. No |
|--|-----------|--------------------|
| Urethane acrylate | 46 | 68987-79-1 |
| 2-Phenoxyethyl acrylate | 15 | 48145-04-6 |
| Dipropylene glycol diacrylate | 15 | 57472-68-1 |
| Ethoxylated trimethylolpropane triacrylate | 20 | 28961-43-5 |
| Phenylbis(2,4,6-trimethylbenzoyl)phosphine oxide | 3 | 162881-26-7 |
| UV Color pigment | 0.5 | 1333-86-4/482-89-3 |
| BYK 1794 | 0.5 | 128-37-0 |

SECTION 4. First aid measures

General advice: Immediate medical attention is required. Show this safety data sheet (SDS) to the doctor in attendance.

4.1 Following inhalation:

Move victim into fresh air. If breathing is difficult, give oxygen. Do not use mouth to mouth resuscitation if victim ingested or inhaled the substance. If not breathing, give artificial respiration and consult a physician immediately

4.2 Following skin contact:

Take off contaminated clothing and shoes immediately. Wash off with plenty of water for at least 15 minutes and consult a physician if feeling uncomfortable.



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4.3 Following eye contact:

In case of contact may cause irritation, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician immediately if eyes are hurt.

4.4 Following ingestion:

Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or Poison Control Center immediately.

SECTION 5. Firefighting measures

5.1 Hazardous Characteristics:

No hazardous characteristics.

5.2 Extinguishing Media:

Dry powder, Chemical foam, Carbon dioxide, water mist.

5.3 Firefighting procedures:

As in any fire, wear self-contained breathing apparatus (MSHA/NIOSH approved or equivalent) and full protective gear.

Take all precautions to avoid mixing with combustibles.

5.4 Hazardous combustion products:

Carbon monoxide, organic volatiles

SECTION 6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

Wear appropriate protective measures (SEE SECTION 8).

6.2 Environmental precautions:

Do not empty into drains. If the product contaminates lakes, rivers or sewages, inform appropriate authorities in accordance with local regulations.

6.3 Cleaning method:

Remove by liquid absorbing material (e.g. kieselguhr). Adhered or collected material should be promptly disposed of. Disposal of discarded waste/pollutants refers to SECTION 13.



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| SECTION 7. | Safe handling and st | torage | | |
| 7.1 Handling | Notes: | | | |
| Keep indo | oor ventilation or local e | exhaust device. | | |
| Keep awa | y from heat, hot surfac | es, sparks, ope | n flames and other ignition source | es. No smoking. |
| Use only o | outdoors or in a well-ve | entilated area. | | |
| 7.2 Storage N | lotes: | | | |
| Stored in | cool and dry condition. | | | |
| Do not sto | ore with incompatible m | naterial (see sed | tion 10.2) | |
| | | | | |
| SECTION 8. I | Exposure controls / | personal prot | ection | |
| 8.1 Occupation | onal Exposure Limit: | | | |
| No releva | nt data | | | |
| 8.2 Engineeri | ng Control: | | | |
| Provide a | dequate ventilation. W | here reasonably | practicable, this should be achiev | ved by the use of local |
| exhaust v | entilation and good ge | neral extraction | If these are not sufficient to main | tain concentrations of |
| particulate | es and solvent vapour | below the OEL, | suitable respiratory protection mu | st be worn. |
| Ensure the | Ensure that eyewash stations and safety showers are proximal to the work-station location. | | | location. |
| 8.3 Personal | Protection: | | | |
| General | l requirement: | | | |
| | If exp | osure limits are | exceeded or if irritation or other s | ymptoms are |
| Resp | biratory: exper | rienced, use a f | ull-face respirator with multi-purpo | se combination |

| piratory: ex | experienced, use a full-face respirator with multi-purpose combinat | ion |
|--------------|---|-----|
|--------------|---|-----|

| | (US) or type AXBEK (EN 14387) respirator cartridges. |
|--------|--|
| Eyes: | Wear protective goggle (Conform to EC EN 166 or US-NIOSH). |
| Hands: | Wear protective gloves (such as butyl rubber), passing the tests |
| | according to EN 374(EU),US F739 or AS/NZS 2161.1 standard. |

8.4 Sanitary Measure:

Forbid smoking, eating and drinking in working places. Washing hands after handling products.



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|---|---|--|---|
| SECTION 9. Physical and chemical properties | | | |
| • | | | |
| ice and Color | | Blue/White/Black/Gray liquid | |
| | | Slight,ester-like | |
| | | 5.0 | |
| ility | | Noncombustible | |
| /cm³) | | 1.089(25°C) | |
| steam density (air = 1) | | No Data | |
| essure(MPa) | | No Data | |
| vater partition coeffic | ient | No Data | |
| | | 200-300mPa⋅s (25°C) | |
| nt(°C,Closed cup) | | >380 | |
| oint(°C) | | No Data | |
| oint (°C) | | No Data | |
| ion rate (kg/s) | | No Data | |
| V) | | Not Applicable | |
| V) | | Not Applicable | |
| tion temperature(°C) | | No Data | |
| sition temperature(°C |) | No Data | |
| , | | Soluble in ethanol, ethyl acetate, benzene and othe organic solvents, insoluble in water | er |
| | ility ility i/cm ³) steam density (air = 1) essure(MPa) vater partition coefficient nt(°C,Closed cup) oint(°C) oint (°C) ion rate (kg/s) V) V) tion temperature(°C) | ility ility i/cm ³) steam density (air = 1) essure(MPa) vater partition coefficient nt(°C,Closed cup) oint(°C) oint (°C) ion rate (kg/s) V) V) V) tion temperature(°C) esition temperature(°C) | Acce and Color Blue/White/Black/Gray liquid Slight,ester-like 5.0 ility Noncombustible µ/cm³) 1.089(25°C) ateam density (air = 1) No Data pssure(MPa) No Data vater partition coefficient No Data vater partition coefficient No Data color 200-300mPa·s (25°C) nt(°C,Closed cup) >380 oint (°C) No Data oint (°C) No Data vol Data No Data vol Data V) V) No Data V) Not Applicable V) Not Applicable V) No Data sition temperature(°C) No Data soluble in ethanol, ethyl acetate, benzene and other |

SECTION 10. Stability and reactivity

10.1 Stability:

Stable under recommended storage and handling conditions (See section 7).

10.2 Material for avoiding:

Strong oxide, acid and alkali, Strong reducing agent.

10.3 Contact conditions for avoiding:

Sunlight, high temperature.



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| | | | | |

10.4 Hazardous decomposition products:

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11. Toxicological information

11.1 Acute toxicity:

Based on available data, the classification criteria are not met.

11.2 Skin corrosion/irritation:

Skin irritation

11.3 Serious eye damage/irritation:

Eye irritation

11.4 Respiratory or skin sensitisation:

Sensitisation, skin, categories 1

11.5 Germ cell mutagenicity:

Based on available data, the classification criteria are not met.

11.6 Carcinogenicity:

Based on available data, the classification criteria are not met.

11.7 Reproductive toxicity:

Specific target organ toxicity, single exposure; Respiratory tract irritation, categories 3

11.8 STOT-single exposure:

Specific target organ toxicity, single exposure; Respiratory tract irritation, categories 3

11.9 STOT-repeated exposure:

Specific target organ toxicity, single exposure; Respiratory tract irritation, categories 3

11.10 Aspiration hazard.:

Based on available data, the classification criteria are not met.

SECTION 12. Ecological information

12.1 Toxicity:

No data available.



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| | | | | |
| 12.2 Persiste | nce and degradability | /: | | |
| No data a | vailable. | | | |
| 12.3 Bioaccu | mulative potential: | | | |
| No data a | vailable. | | | |
| 12.4 Mobility | in soil | | | |
| No data a | vailable. | | | |
| 12.5 Other Da | angers: | | | |
| DRT and | vD\/R ovaluation result | s: Not applicab | | |

PBT and vPVB evaluation results: Not applicable

SECTION 13. Disposal considerations

13.1 Handling method for waste:

Handling waste according to the local regulations. Contact specific waste disposal company or companies recommended by local laws.

13.2 Handling method for uncleaned packaging

Processing as general waste processing after the empty container.

SECTION 14. Transport information

Land transport(ADG): Not regulated for transport of dangerous goods.

Air transport(ICAO-IATA/DGR): Not regulated for transport of dangerous goods.

Sea transport(IMDG-Code/GGVSee): Not regulated for transport of dangerous goods.

Transport in bulk according to Annex II of MARPOL and the IBC code. Transport within user's premises:

always transport in closed containers that are upright and secure. Ensure that persons transporting the

product know what to do in the event of an accident or spillage.

| Packaging Label | None |
|-------------------------|------|
| UN NO | None |
| Technical name | None |
| Transport hazard class | None |
| Subsidiary hazard class | None |



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| | | | | |
| | | | | |
| Packing g | group | None | | |
| Special P | rovisions | None | | |

SECTION 15. Regulatory information

15.1 Safety, health and environmental regulations / laws for pure substances or mixtures

Catalogue of hazardous chemicals (2015 Edition)

Not included in the list.

15.2 Safety assessment of chemical substances

Not evaluated

SECTION 16. Other information

The above information is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which may be unfamiliar and since data made available subsequent to the date hereof may suggest modifications of the information, we do not assume any responsibility for the result of its use, this information is furnished upon condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.



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