# ESUN-RES-TOUGH05KG-NEG **RESINA ESUN HARD TOUGH (RESISTENTE) 500 GRAMOS NEGRO**



# DESCRIPCIÓN

Resina Hard Touhg eSUN es dura y resistente, tiene mayor tenacidad y resistencia al impacto que la resina normal tipo ABS. Tiene excelentes propiedades mecánicas como el poder perforar objetos impresos, lo que muy adecuado resulta para prototipos mecánicos.

# CARACTERÍSTICAS

Alta tenacidad

7

- Alta resistencia al impacto
- Fuerte y duradero
- 500 gramos



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Realizó	AGN
Revisó	JMLM
Fecha	11/12/2023



# **ESPECIFICACIONES**

Resina para impresión 3D	Resina dura y resistente		
Viscosidad (mPa·s)	200-300		
Densidad (g/ <i>cm</i> <sup>3</sup> )	1.08-1.12		
Resistencia a la tracción (MPa)	30-60		
Alargamiento de rotura (%)	35-52		
Resistencia a la flexión (MPa)	30-75		
Fuerza de impacto (J/m)	40-110		
Resistencia al desgarro (GPa)			
Temperatura de distorsión de calor (°C)	1		
Dureza (Shore D)	75-81		
CALIFICACIONES (SOBRE 10)			
Fuerza (S)	8		
Dureza (F)	9		
Formación (P)	8		
Presión (S)			
Velocidad (A)	8		
cybe valios a	innovar noy!		



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# **APLICACIONES**





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ISO





Report No.	NB2022054058	Date:	June 23, 2022	Page: 1/9	
Applicant Nan	ne :	SHENZHEN E	SUN INDUSTRIAL CO., LTD.		
Applicant Add	Iress :	WUHAN UNIVERSITY BUILDING A401, NO.6 YUEXING 2 ROAD,			
		NANSHAN DIS	STRICT, SHENZHEN, CHINA 5180	057	
Product Name	• :	Hard-Tough Re	esin		
Received Date	<b>)</b> :	May 30, 2022			
Compilation P	eriod :	May 30, 2022	to June 23, 2022		
Regulatory Re	equirements :	As requested	by the applicant, the Safety Data	a Sheet is prepared	
		according to	Globally Harmonized System of	Classification and	
		Labelling of Ch	emicals (GHS) Rev_9(2021).		



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SECTION 1. I	dentification of the	sul	bstance/	preparation and company	
1.1 Product	Identification	:	Hard-To	ough Resin	
1.2 Model N	0.	:	/		
1.3 Recomm	nended Use	:	3D Print	ing	
1.4 Manufac	turer Name	:	SHENZHEN ESUN INDUSTRIAL CO., LTD.		
1.5 Manufacturer Address : WUHAN UNIV		I UNIVERSITY BUILDING A401, N	IO.6 YUEXING 2		
			ROAD,	NANSHAN DISTRICT, SHENZHEN, C	CHINA 518057
1.6 Manufac	turer Tel	:	86-755-2	26031979	
1.7 Manufac	turer Fax	:	/		
1.8 Manufac	turer Email	:	BRIGHT	@BRIGHTCN.NET	
1.9 Emerger	ncy Phone	:	/		

# **SECTION 2. Hazards identifications**

#### 2.1 Hazard Class:

According to Globally Harmonized System of Classification and Labelling of Chemicals (GHS) (part

2~4), classification of risk categories.

Skin corrosion/irritation, categories 2

Sensitisation, skin, categories 1

Serious eye damage/eye irritation, categories 2

# 2.2 Pictograms:



2.3 Signal word:

Warning

#### 2.4 Hazard description:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.



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Н319 Сац	uses serious eye irritation	on			
2.5 Precautionary description:					
P264 Wash hand and face thoroughly after handling					
P280 Wear protective gloves/protective clothing/eye protection/face protection.					

## 2.6 Other hazard

PBT and vPVB: None

# **SECTION 3. Composition / information on ingredients**

Substance name	Conc. (%)	CAS. No
Urethane acrylate	46	68987-79-1
2-Phenoxyethyl acrylate	15	48145-04-6
Dipropylene glycol diacrylate	15	57472-68-1
Ethoxylated trimethylolpropane triacrylate	20	28961-43-5
Phenylbis(2,4,6-trimethylbenzoyl)phosphine oxide	3	162881-26-7
UV Color pigment	0.5	1333-86-4/482-89-3
BYK 1794	0.5	128-37-0

# **SECTION 4. First aid measures**

General advice: Immediate medical attention is required. Show this safety data sheet (SDS) to the doctor in attendance.

## 4.1 Following inhalation:

Move victim into fresh air. If breathing is difficult, give oxygen. Do not use mouth to mouth resuscitation if victim ingested or inhaled the substance. If not breathing, give artificial respiration and consult a physician immediately

## 4.2 Following skin contact:

Take off contaminated clothing and shoes immediately. Wash off with plenty of water for at least 15 minutes and consult a physician if feeling uncomfortable.



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# 4.3 Following eye contact:

In case of contact may cause irritation, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician immediately if eyes are hurt.

#### 4.4 Following ingestion:

Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or Poison Control Center immediately.

# **SECTION 5. Firefighting measures**

## 5.1 Hazardous Characteristics:

No hazardous characteristics.

## 5.2 Extinguishing Media:

Dry powder, Chemical foam, Carbon dioxide, water mist.

#### 5.3 Firefighting procedures:

As in any fire, wear self-contained breathing apparatus (MSHA/NIOSH approved or equivalent) and full protective gear.

Take all precautions to avoid mixing with combustibles.

## 5.4 Hazardous combustion products:

Carbon monoxide, organic volatiles

## **SECTION 6.** Accidental release measures

## 6.1 Personal precautions, protective equipment and emergency procedures:

Wear appropriate protective measures (SEE SECTION 8).

#### 6.2 Environmental precautions:

Do not empty into drains. If the product contaminates lakes, rivers or sewages, inform appropriate authorities in accordance with local regulations.

#### 6.3 Cleaning method:

Remove by liquid absorbing material (e.g. kieselguhr). Adhered or collected material should be promptly disposed of. Disposal of discarded waste/pollutants refers to SECTION 13.



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SECTION 7.	Safe handling and st	torage		
7.1 Handling	Notes:			
Keep indo	oor ventilation or local e	exhaust device.		
Keep awa	y from heat, hot surfac	es, sparks, ope	n flames and other ignition source	es. No smoking.
Use only o	outdoors or in a well-ve	entilated area.		
7.2 Storage N	lotes:			
Stored in	cool and dry condition.			
Do not sto	ore with incompatible m	naterial (see sed	tion 10.2)	
SECTION 8. I	Exposure controls /	personal prot	ection	
8.1 Occupation	onal Exposure Limit:			
No releva	nt data			
8.2 Engineeri	ng Control:			
Provide a	dequate ventilation. W	here reasonably	practicable, this should be achiev	ved by the use of local
exhaust v	entilation and good ge	neral extraction	If these are not sufficient to main	tain concentrations of
particulate	es and solvent vapour	below the OEL,	suitable respiratory protection mu	st be worn.
Ensure the	Ensure that eyewash stations and safety showers are proximal to the work-station location.			location.
8.3 Personal	Protection:			
General	l requirement:			
	If exp	osure limits are	exceeded or if irritation or other s	ymptoms are
Resp	biratory: exper	rienced, use a f	ull-face respirator with multi-purpo	se combination

piratory: ex	experienced, use a full-face respirator with multi-purpose combinat	ion
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	(US) or type AXBEK (EN 14387) respirator cartridges.
Eyes:	Wear protective goggle (Conform to EC EN 166 or US-NIOSH).
Hands:	Wear protective gloves (such as butyl rubber), passing the tests
	according to EN 374(EU),US F739 or AS/NZS 2161.1 standard.

## 8.4 Sanitary Measure:

Forbid smoking, eating and drinking in working places. Washing hands after handling products.



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SECTION 9. Physical and chemical properties			
•			
ice and Color		Blue/White/Black/Gray liquid	
		Slight,ester-like	
		5.0	
ility		Noncombustible	
/cm³)		1.089(25°C)	
steam density (air = 1)		No Data	
essure(MPa)		No Data	
vater partition coeffic	ient	No Data	
		200-300mPa⋅s (25°C)	
nt(°C,Closed cup)		>380	
oint(°C)		No Data	
oint (°C)		No Data	
ion rate (kg/s)		No Data	
V)		Not Applicable	
V)		Not Applicable	
tion temperature(°C)		No Data	
sition temperature(°C	)	No Data	
,		Soluble in ethanol, ethyl acetate, benzene and othe organic solvents, insoluble in water	er
	ility ility i/cm <sup>3</sup> ) steam density (air = 1) essure(MPa) vater partition coefficient nt(°C,Closed cup) oint(°C) oint (°C) ion rate (kg/s) V) V) tion temperature(°C)	ility ility i/cm <sup>3</sup> ) steam density (air = 1) essure(MPa) vater partition coefficient nt(°C,Closed cup) oint(°C) oint (°C) ion rate (kg/s) V) V) V) tion temperature(°C) esition temperature(°C)	Acce and Color Blue/White/Black/Gray liquid   Slight,ester-like   5.0   ility Noncombustible   µ/cm³) 1.089(25°C)   ateam density (air = 1) No Data   pssure(MPa) No Data   vater partition coefficient No Data   vater partition coefficient No Data   color 200-300mPa·s (25°C)   nt(°C,Closed cup) >380   oint (°C) No Data   oint (°C) No Data   vol Data No Data   vol Data V)   V) No Data   V) Not Applicable   V) Not Applicable   V) No Data   sition temperature(°C) No Data   soluble in ethanol, ethyl acetate, benzene and other

# **SECTION 10. Stability and reactivity**

# 10.1 Stability:

Stable under recommended storage and handling conditions (See section 7).

# 10.2 Material for avoiding:

Strong oxide, acid and alkali, Strong reducing agent.

#### 10.3 Contact conditions for avoiding:

Sunlight, high temperature.



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# 10.4 Hazardous decomposition products:

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

# **SECTION 11. Toxicological information**

#### 11.1 Acute toxicity:

Based on available data, the classification criteria are not met.

#### 11.2 Skin corrosion/irritation:

Skin irritation

#### 11.3 Serious eye damage/irritation:

Eye irritation

## 11.4 Respiratory or skin sensitisation:

Sensitisation, skin, categories 1

#### 11.5 Germ cell mutagenicity:

Based on available data, the classification criteria are not met.

## 11.6 Carcinogenicity:

Based on available data, the classification criteria are not met.

#### 11.7 Reproductive toxicity:

Specific target organ toxicity, single exposure; Respiratory tract irritation, categories 3

#### 11.8 STOT-single exposure:

Specific target organ toxicity, single exposure; Respiratory tract irritation, categories 3

#### 11.9 STOT-repeated exposure:

Specific target organ toxicity, single exposure; Respiratory tract irritation, categories 3

#### 11.10 Aspiration hazard.:

Based on available data, the classification criteria are not met.

# **SECTION 12. Ecological information**

#### 12.1 Toxicity:

No data available.



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12.2 Persiste	nce and degradability	/:		
No data a	vailable.			
12.3 Bioaccu	mulative potential:			
No data a	vailable.			
12.4 Mobility	in soil			
No data a	vailable.			
12.5 Other Da	angers:			
DRT and	vD\/R ovaluation result	s: Not applicab		

PBT and vPVB evaluation results: Not applicable

# **SECTION 13. Disposal considerations**

## 13.1 Handling method for waste:

Handling waste according to the local regulations. Contact specific waste disposal company or companies recommended by local laws.

## 13.2 Handling method for uncleaned packaging

Processing as general waste processing after the empty container.

# **SECTION 14. Transport information**

Land transport(ADG): Not regulated for transport of dangerous goods.

Air transport(ICAO-IATA/DGR): Not regulated for transport of dangerous goods.

Sea transport(IMDG-Code/GGVSee): Not regulated for transport of dangerous goods.

Transport in bulk according to Annex II of MARPOL and the IBC code. Transport within user's premises:

always transport in closed containers that are upright and secure. Ensure that persons transporting the

product know what to do in the event of an accident or spillage.

Packaging Label	None
UN NO	None
Technical name	None
Transport hazard class	None
Subsidiary hazard class	None



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Packing g	group	None		
Special P	rovisions	None		

# **SECTION 15. Regulatory information**

15.1 Safety, health and environmental regulations / laws for pure substances or mixtures

Catalogue of hazardous chemicals (2015 Edition)

Not included in the list.

15.2 Safety assessment of chemical substances

Not evaluated

# **SECTION 16. Other information**

The above information is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which may be unfamiliar and since data made available subsequent to the date hereof may suggest modifications of the information, we do not assume any responsibility for the result of its use, this information is furnished upon condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.



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