

Integration Guide



1 S.A. (Revision: 1.00

11/10/2008



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1 Safety Precautions

1.1 IMPORTANT SAFETY INFORMATION

The following information applies to the devices described in this manual. Always observe all standard and accepted safety precautions and guidelines when handling any electrical device.

- Save this manual: it contains important safety information and operating instructions.
- Do not expose the Enfora Enabler IIG product to open flames.
- Ensure that liquids do not spill into the devices.
- Do not attempt to disassemble the product: Doing so will void the warranty. With the exception of the Subscriber Identification Module (SIM), this product does not contain consumer-serviceable components.





2 Regulatory Compliance FCC

2.1 INTEGRATION CONSIDERATIONS AND INSTALLATION REQUIREMENTS

The Enabler IIG OEM GPRS modem is designed for use in a variety of host units, "enabling" the host platform to perform wireless data communications. However, there are certain criteria relative to integrating the modem into a host platform such as a PC, laptop, handheld or PocketPC, monitor and control unit, etc. that must be considered to ensure continued compliance with FCC compliance requirements.

In order to use the Enabler IIG without additional FCC certification approvals, the installation must meet the following conditions:

- Maximum RF output power and antenna gain to meet Maximum Permissible Exposure Requirements: GSM850 mode: Power at antenna port is +33 dBm. The maximum gain is 1.4 dBi. GSM1900 mode: Power at antenna port is 30 dBm. The maximum gain is 7 dBi in order to meet the requirements of maximum 2 watts EIRP for mobile transmitters. If RF power and/or antenna gain is desired, a separate FCC certification is required.
- For the transmitter to meet the MPE categorical exclusion requirements of 2.1091, the ERP must be less than 1.5 watts for personnel separation distance of at least 20 cm (7.9 in). Therefore, the maximum antenna gain cannot exceed +3.3dBi. If greater than 1.5 watts exists, then additional testing and FCC approval is required.
- If used in a "portable" application such as a handheld device with the antenna less than 20 cm (7.9 in.) from the human body when the device is operating, then the integrator is responsible for passing additional "as installed" testing:
 - SAR (Specific Absorption Rate) testing, with results submitted to the FCC for approval prior to selling the integrated unit. If unable to meet SAR requirements, then the host unit must be restricted to "mobile" use (see below).
 - Unintentional emissions, FCC Part 15; results do not have to be submitted to the FCC unless requested, although the test provides substantiation for required labeling (see below).

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 If used in a "mobile" application where the antenna is normally separated at least 20 cm (7.9 in) from the human body during device operation, then an appropriate warning label must be placed on the host unit adjacent to the antenna. The label should contain a statement such as the following:



Warning:

RF exposure. Keep at least 20 cm (7.9 in) separation distance from the antenna and the human body.

- Host unit user manuals and other documentation must also include appropriate caution and warning statements and information.
- If the FCCID for the modem is not visible when installed in the host platform, then a permanently attached or marked label must be displayed on the host unit referring to the enclosed modem.

For example, the label should contain wording such as:

Contains GSM/GPRS modern transmitter module FCC ID: MIVGSM0128

This device complies with Part 15 of the FCC Rules.

Operation is subject to the following two conditions:

- (1) This device may not cause harmful interference, and
- (2) This device must accept any interference received, including interference that may cause undesired operation.

or

Contains FCC ID: MIVGSM0128

This device complies with Part 15 of the FCC Rules.

Operation is subject to the following two conditions:

- (1) This device may not cause harmful interference, and
- (2) This device must accept any interference received, including interference that may cause undesired operation.

Substitute MIVGSM0108 for the quad-band modem label.

 Any antenna used with the modem must be approved by the FCC or as a Class II Permissive Change (including MPEL or SAR data as applicable).

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The "professional installation" provision of FCC Part 15.203 does not apply.

 The transmitter and antenna must not be co-located or operating in conjunction with any other antenna or transmitter. Violation of this would allow a user to plug another transmitter in to the product and potentially create an RF exposure condition.



Warning:

The transmitter and antenna must not be collocated or operating in conjunction with any other antenna or transmitter. Failure to observe this warning could produce an RF exposure condition.

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2.2 DISCLAIMER

The information and instructions contained within this publication comply with all FCC, GCF, PTCRB, RTTE, IMEI and other applicable codes that are in effect at the time of publication. Enfora disclaims all responsibility for any act or omissions, or for breach of law, code or regulation, including local or state codes, performed by a third party.

Enfora strongly recommends that all installations, hookups, transmissions, etc., be performed by persons who are experienced in the fields of radio frequency technologies. Enfora acknowledges that the installation, setup and transmission guidelines contained within this publication are guidelines, and that each installation may have variables outside of the guidelines contained herein. Said variables must be taken into consideration when installing or using the product, and Enfora shall not be responsible for installations or transmissions that fall outside of the parameters set forth in this publication.

Enfora shall not be liable for consequential or incidental damages, injury to any person or property, anticipated or lost profits, loss of time, or other losses incurred by Customer or any third party in connection with the installation of the Products or Customer's failure to comply with the information and instructions contained herein.



Warning:

The Enabler IIG platform is designed with features to support a robust connection. There are instances where the module performance is beyond the control of the intended design. Integrated designs that require 24 by 7 operation must implement power control via an external circuit or by implementing power management as specified within this design guide.



3 Manual Overview

This document describes the hardware interface of the Enabler IIG GSM/GPRS OEM modem. The purpose of this document is to define the electrical, mechanical and software interfaces while providing detailed technical information in order to streamline the process of hardware and system integration.

3.1 REVISION HISTOR

Date Rev		Author	Description
11/10/08	1.00	Armando De Jesus	Initial Release

3.2 REFERENCE DOCUMENTS

3.2.1 ENFORA ENABLER IIG PRODUCT DOCUMENTATION

3.2.1.1 MANUALS

- GSM0128AT001 Enfora GSM/GPRS OEM Module AT Command Set Reference
- GSM0308UG001 Enfora GSM-GPRS Family API Reference
- GSM0128TG001 Enfora Enabler IIG GSM0108-GSM0116 and GSM0128 Module Compatibility
- GSM0128SD001 Enfora Enabler IIG SDK Guide

3.2.1.2 GSM AND PCS DEVICE SPECIFICATIONS

- GSM 11.10-1 (GSM 850, 900, and 1800 MHz devices)
- PCS 11.10 (PCS 1900 MHz devices)

3.2.2 US GOVERNMENT

3.2.2.1 FEDERAL COMMUNICATIONS COMMISSION (FCC)

Internet: http://www.fcc.gov/

- FCC Rules, Part 24
 - 47 CFR Subpart E--Broadband PCS
 - 47 CFR § 24.52, sections 1.1307(b), 2.1091, and 2.1093
- FCC Rules, Part 22 for GSM 850
- FCC Rules, Part 15

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- FCC Rules, Part 2
 - Subpart J--Equipment Authorization Procedures
 - Section 2.925

3.2.2.2 FCC OFFICE OF ENGINEERING AND TECHNOLOGY (OET)

Internet: http://www.fcc.gov.oet/

- Bulletin Number 65 "Evaluating Compliance with FCC Guidelines for Human Exposure to Radio Frequency Electromagnetic Fields"
- Supplement C "Additional Information for Evaluating Compliance of Mobile and Portable Devices with FCC Limits for Exposure to Radio Frequency Emissions"

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3.2.2.3 ENVIRONMENTAL REGULATIONS

National Environmental Policy Act (NEPA) of 1969 (Part 1, Subpart 1)

3.2.3 MECHANICAL SPECIFICATIONS

- ASTM D999
- ASTM D775
- IEC 68-2-27
- Bellcore Gr-63-CORE
- ETS 300 019-1-1 Class 1.2
 ETS 300 019-1-2 Class 2.1
 - ETS 300 019-1-3 Class 3.1

3.2.4 RF AND EMI SPECIFICATIONS

- ETSI Standards
- EN 61000-4-6
- EN 61000-4-3
- GSM 11.10, Section 12.2
- EN 55022 Class B

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Enfora Enabler IIG Quad-Band GSM/GPRS Radio Modem



4 Introduction

4.1 PRODUCT OVERVIEW

Enfora Enabler IIG GSM/GPRS Radio modem is a compact, wireless OEM module that utilizes the Global System for Mobile Communications (GSM) and GPRS (General Packet Radio Services) international communications standard to provide two-way wireless capabilities via GSM services. The Enfora Enabler IIG module is a fully Type-approved GSM/GPRS device, enabling application-specific, two-way communication and control. The Enfora Enabler IIG module is available in both triple and quad band versions.

The small size of the Enfora Enabler IIG module allows it to be integrated easily into the application and packaging.

4.2 KEY FEATURES OF THE GSM/GPRS OEM MODULE

The following table summarizes the main features of the Enfora Enabler IIG Radio Module.

	Interface	Data input/output interface		60 position
		Primary serial port		V.24 protocol, 3 V levels
		Voice		Supports three vocoder modes: full-rate
				(FR), and enhanced full-rate (EFR), and half-
20.7	*		4	rate (HR)
H	locti	Antenna Interface		Miniature Coaxial Interconnect
		Command protocol		Enfora Packet API, GSM AT command set
		Subscriber Identification		Optional 1.8 / 3 V mini-SIM carrier and
		Module		interface on board
		(SIM)		
		Optional remote SIM		Accessible via the 60-pin connector
	Power	Electrical power		3.3 to 4.5 Vdc
		Peak currents and average		Refer to the Operating Power table in the
		power dissipation		Technical Specifications for peak currents
				and average power dissipation for various
				modes of operation.
	Radio Features	Frequency bands		EGSM 900, DCS 1800, and PCS 1900
				capability. Quad band version adds GSM
				850 capability.

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	GSM/GPRS features supported	Provides for all GSM/GPRS authentication, encryption, and frequency hopping algorithms. GPRS Coding Schemes CS1-CS4 supported. Multi-Slot Class 10 (4RX/2TX, Max 5 Slots).	
Regulatory	Agency approvals	 GCF Type Approval PTCRB Type Approval FCC Certification (Part 24) RTTE CE (European Community Certification) IC (Industry Canada) Approval 	
GSM/GPRS	Mobile-originated and	mobile-terminated SMS messages: up to 140	
Functionality	bytes or up to 16 <mark>0</mark> GSN	17-bit ASCII characters.	
	Reception of Cell Broad	dcast Message	
	SMS Receipt acknowled		
	Kbps)	Transparent & Non-transparent up to 9.6	
	• Voice (EFR, FR, HR)		
		Supplementary Service Data (USSD)	
		ported (4Rx/2TX), (5 Slot Max)	
CINA	PBCCH/PCCCH Support		
SIM 1.8 / 3 V Mini-Subscriber Identity Module (SIM) compatible			

Table 1 - Enabler IIG Key Features

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4.3 PROVIDING MULTI-BAND OPERATION

The Enfora Enabler IIG module provides multi-band operation, with the operating frequency selectable by AT Command:

- The 1900 MHz Enfora Enabler IIG module is available for integration and deployment for use worldwide, with 1900 MHz support primarily in North America and regions where the 1900 MHz Personal Communication Services (PCS) band is allocated. The GSM0128 Quad-Band module also supports GSM 850 for use in North America.
- The 900/1800 MHz Enfora Enabler IIG modules are available for deployment in Europe and the rest of the world.

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4.4 WIRELESS DATA APPLICATION POSSIBILITIES

A variety of applications can use the Enfora Enabler IIG module for transmitting and receiving data and voice, such as:

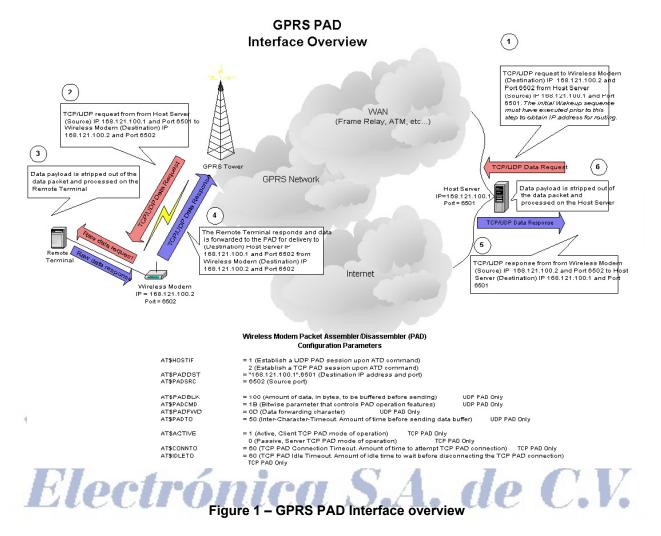
- Automated Meter Reading (AMR)
- Point of Sale Applications
- E-mail and Internet access
- Automated Vehicle Location (AVL)
- Telematics
- Telemetry
- Wireless Security

4.5 GSM/GPRS SYSTEM OVERVIEW

The Enfora Enabler IIG modules shown in Figure 1 and Figure 2 are designed for easy integration with other components and packaging by leveraging the existing public GSM networks. Compare the Enfora Enabler IIG to systems that require the construction, operation, maintenance, and expense of a private wireless network.

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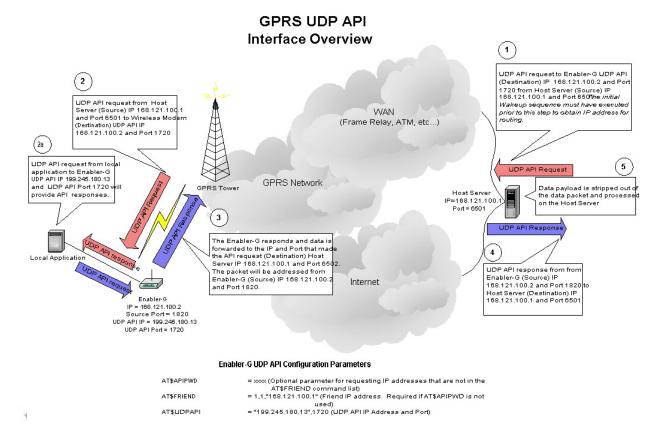


Figure 2 - GPRS UDP API Interface Overview Electronica S.A. ac C.V.



4.6 SUMMARY OF THE FEATURES FOR THE ENFORA ENABLER IIG RADIO MODULE

The following table summarizes the main features of the Enfora Enabler IIG Radio Module.

Mechanical	
Dimensions	.3 mm x 30.2 mm x 3.1 mm (without SIM holder)
	46.3 x 30.2 x 5.5 mm (with SIM holder)
Mainh	7.7 g (with SIM holder)
Weight	6.9 g (without SIM holder)
Packet Data Transfer	
Protocol	GPRS Release 97 and 99 (SMG 31)
Coding Schemes	CS1-CS4
Multi-Slot Capability	MS10 (4RX/2TX) (Max 5 Slots)
(Demonstrated at MS10)	
Packet Channel Support	PBCCH/PCCCH
	CA TOTAL
Short Message Services	ca S.A. de C.V.
GSM SMS	MO, MT, CB, Text and PDU Modes
GPRS SMS	MO, MT, CB, Text and PDU Modes
Mailes Canalistite	
Voice Capability	
Speech Codec	EFR, FR, HR, AMR
Radio Performance Multi-Band	
GSM0128 Radio Frequencies	850 (GSM), 900 (EGSM), 1800 MHz (DCS), 1900 MHz (PC
Sensitivity	-106 dBm (Typical GPRS CS1)
850 & 900 MHz Transmit Power	Class 4 (2 W)
1800 & 1900 MHz Transmit Powe	er Class 1 (1 W)

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System Requirements			
Host Interface	Serial Interface		
DC Voltage	3.3 to 4.5 Vdc		
Application Interface			
Host Protocol	Status API and AT Commands		
Internal Protocols	UDP stack, TCP/IP stack, PPP, PAD, and CMUX		
Physical Interface	Serial 16550 – Default rate 115,200 baud		
Audio Interface	1 Headset w/ Mic & Bias, 1 Mic w/Bias, 1 Earphone		
SIM Interface			
Remote SIM Option	1.8 / 3-Volt SIM Capability		
Environmental			
Operating Temperature	-20 °C to 60 °C		
Storage Temperature	-40 °C to 85 °C		
Humidity	5 to 95% non-condensing		
recur ontice	a Date at Core		
EMC			
Emissions	FCC Parts 15 & 24, Class B		
	GSM 11.10, Section 12.2 EN 55022 Class B		
	FCC Part 22 for GSM 850		
Susceptibility	Per ETSI ETS 300 342-1		
	EN 61000-4-3 ESD 4 kV contact, 8 kV air discharge		
	EN 61000-4-6		

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Operating Power (TYPICAL)	
GSM Operation	
GSM 850/900 (1 RX/1 TX, full power)	255mA average, 1.75 A peak
DCS 1800 (1 RX/1 TX, full power)	205 mA average, 1.3 A peak
PCS 1900 (1 RX/1 TX, full power)	205 mA average, 1.225 A peak
Idle	< 5 mA
Shutdown	≈ 50 uA
GPRS Operation	
EGSM 850/900 (4 RX/1 TX, full power)	275 mA average, 1.725 A peak
EGSM 850/900 (2 RX/2 TX, full power)	440 mA average, 1.725 A peak
DCS 1800 (4 RX/1 TX, full power)	240 mA average, 1.325A peak
DCS 1800 (2 RX/2 TX, full power)	345 mA average, 1.325 A peak
PCS 1900 (4 RX/1 TX, full power)	240 mA average, 1.25A peak
PCS 1900 (2 RX/2 TX, full power)	340 mA average, 1. A peak
Idle	< 5 mA
Shutdown	≈ 50 uA
Transmit Power	
1800/1900 MHz	GSM Power Class 1 (30 dBm \pm 2 dB @ antenna connection)
850/900 MHz	GSM Power Class 4 (33 dBm \pm 2 dB @ antenna connection)
Receiver Sensitivity (Typical)	
1800/1900 MHz	-106 dBm, GPRS Coding Scheme 1 (CS1)
850/900 MHz	-106 dBm, GPRS Coding Scheme 1 (CS1)

Table 2 - Enfora Enabler IIG Radio Module Features

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4.7 GENERAL DESIGN GUIDELINES FOR UTILIZING ENFORA GSM MODULES

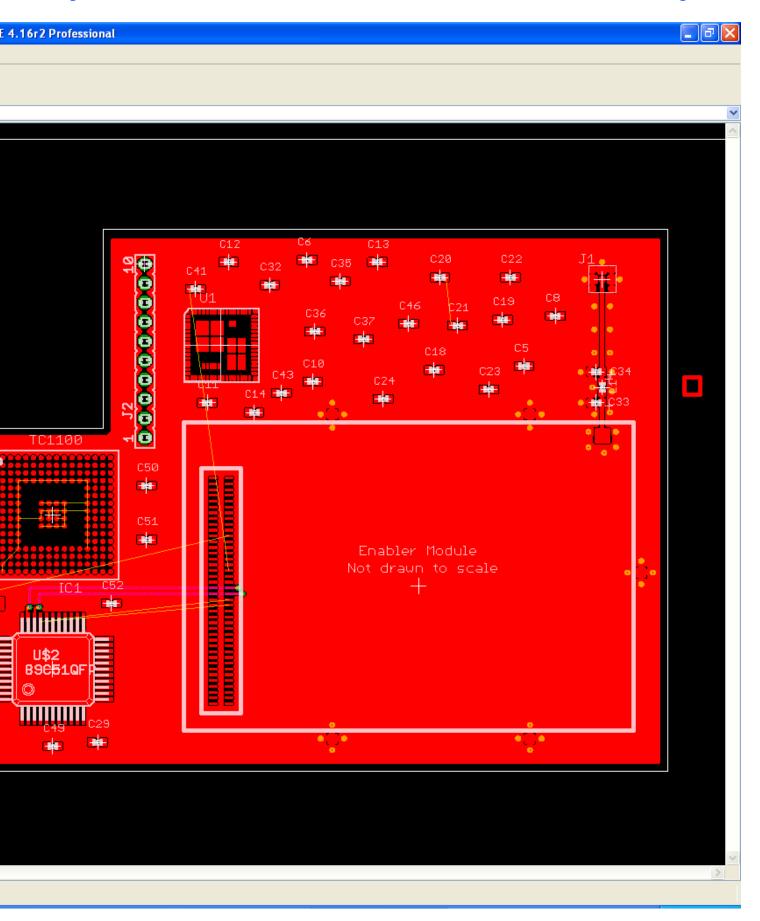
The following guidelines are provided in an effort to allow Enabler IIG module users to successfully implement their PCB layout to obtain the best performance. This includes the lowest possible EMI emissions, maximum thermal conduction, mechanical integrity, and voice quality. The Enabler IIG module is a very compact, high performance design, yet it is easy to interface into the final product. In order to realize its full potential, designers should pay close attention to ground structures, the routing of RF and Digital traces, and the size of the power supply lines.



Warning:

These design tips are strictly guidelines and are not meant to be a complete list of items that guarantee actual performance. Each application is different and may require variation from these guidelines, however, care should be given to utilize these sound engineering principles whenever possible.

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4.7.1.2 THERMAL RELIEF

Because the ground plane acts as a large heat sink, it can affect the solderability of components. A common method to reduce this effect is to use thermal relief around the pad in question. However, great care must be taken when using thermal relief for high current or high frequency applications

For example, a large thermal relief like the one shown in Figure 4 can serve the purpose for general applications such as low current, low speed data lines, DC connections and audio frequency applications. However, such thermal relief structures should be avoided for applications where high current and/or high frequency is involved, such as those using the Enabler Module. Depending on the frequency of operation, the long narrow thermal relief traces between the pad and the ground plane act like an RF choke. These RF chokes become higher impedance at harmonics of the fundamental frequency making it problematic for high frequency suppression. This can make it difficult to pass type approval testing.

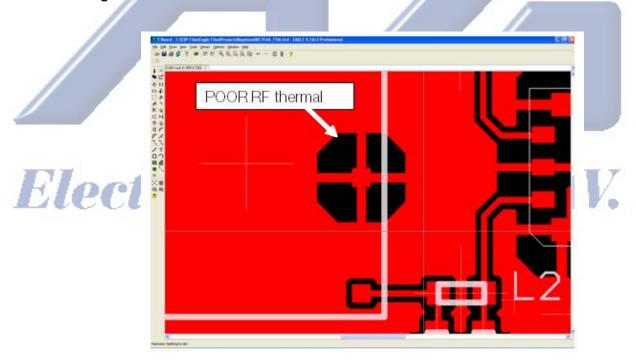


Figure 4 - Example of a POOR RF Thermal Relief

If thermal relief is necessary, it is recommended that you use short, fat traces similar to those shown in Figure 5. This will still provide a solderable connection, while providing a better RF connection. Making them shorter also allows for a more continuous ground plane due to less copper being removed from the area. It is also recommended to have ground vias around all thermal relief of critical ground pins such as the five Enabler shield tabs.

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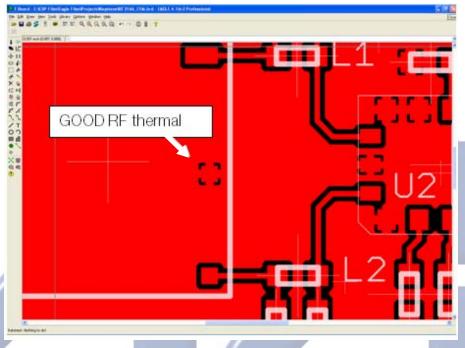


Figure 5 - Example of a GOOD RF Thermal Relief

4.7.1.3 ANTENNA AND RF SIGNAL TRACE

The PCB trace that feeds the RF output port must be designed for a 50 ohm characteristic impedance, coplanar, or routed into internal layers to keep the top layer continuous around and underneath the Enabler module. Ample ground vias should be provided around the RF contacts, the RF trace and launch pad. If possible, keep I/O and power traces away from the RF port. This includes traces running parallel or orthogonal to it. Thermal relief should not be used on the antenna output port ground pads. The designer must pay close attention to the size of the pad and thickness of the dielectric beneath the signal pad and trace. Most PCB manufacturers can adjust the trace width to maintain 50 ohms impedance if the traces are identified and instructions are included on the FAB drawing. This service is typically provided at no or minimal additional cost.

For minimum RF emissions due to the fundamental frequency of operation, the Enabler module works best with an antenna load that has a VSWR of 1.5:1 or better. The antenna should not have gain at the harmonic frequencies, otherwise the conducted harmonics could get amplified to a point where the product no longer passes type approval. However, for applications where antenna quality is less than ideal, it is recommended to have a low pass filter (Pi structure with N=3) in the RF path to the antenna. This is a secondary plan should there be a need to lower harmonic levels at frequencies above the PCS band. The pad structure may also be used to match the antenna load impedance, if required. If it is not needed, a capacitor of low reactance may be used to bridge the Pi structure.

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The RF cable going between the Enable module and the antenna is very lossy, therefore, the length of this cable should be kept as short a possible.

4.7.1.4 VBAT INPUT

The Enabler Vbat input can have a relative high current draw that can fluctuate rapidly, especially when transmitting at max power and burst mode. The Vbat interface must be designed to provide the required instantaneous voltage and current with minimal voltage droop. This includes both sufficient bulk decoupling capacitance as well as adequate layout provisions.

When laying out the connections to the Enabler interface connector, it is tempting to use traces of the same width as the connector pins. However, this is a very compact connector and traces of that width will not have sufficient copper. Similar to the discussion on thermal relief, the use of narrow traces to connect the Vbat pins to the source voltage can act like a high impedance and cause a significant voltage droop when higher currents are required as shown in Figure 6.

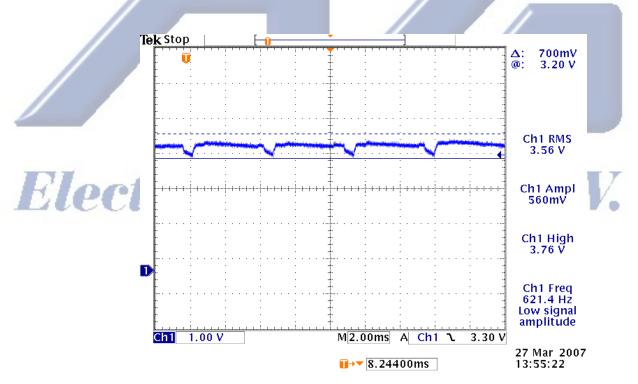


Figure 6 - Example of Vbat Voltage Droop

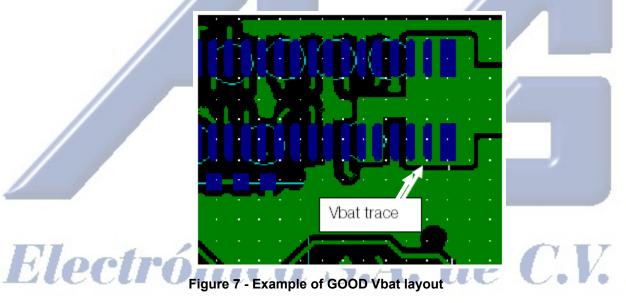
If the Vbat drops too low, the Enabler modules will reset. To minimize the trace loss, it is suggested to use a larger trace that spans several pins as shown in Figure 7. Any concern about solderability can be mitigated by using solder mask with cutouts for the individual pins as shown by the blue lines in the figure. The layout should provide sufficient trace width over the entire trace from the Enable

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modules all the way to the source of the Vbat voltage. Any transitions between layers for this trace should utilize multiple vias.

Since even the best layout will have some impedance from the source to the Enabler module, sufficient bulk decoupling capacitance is required at the Vbat input to the Enabler module. It is suggested to use at least two 1000 uF, low ESR, tantalum capacitors located very close to the Enabler interface connector Vbat pins. Any thermal relief used on these capacitors should comply with the information given above in order to provide the lowest impedance possible. The grounding of these capacitors is critical. Therefore, it should be a low impedance and should utilize multiple vias to the internal ground plane close to the capacitor as well.



4.7.2 AUDIO REFERENCE DESIGN

The audio quality is very dependent on the circuit design and layout. As an aid to obtaining good audio quality, a reference design has been included below. It has been proven to provide good performance on the SDK module.



4.7.2.1 AUDIO SCHEMATICS

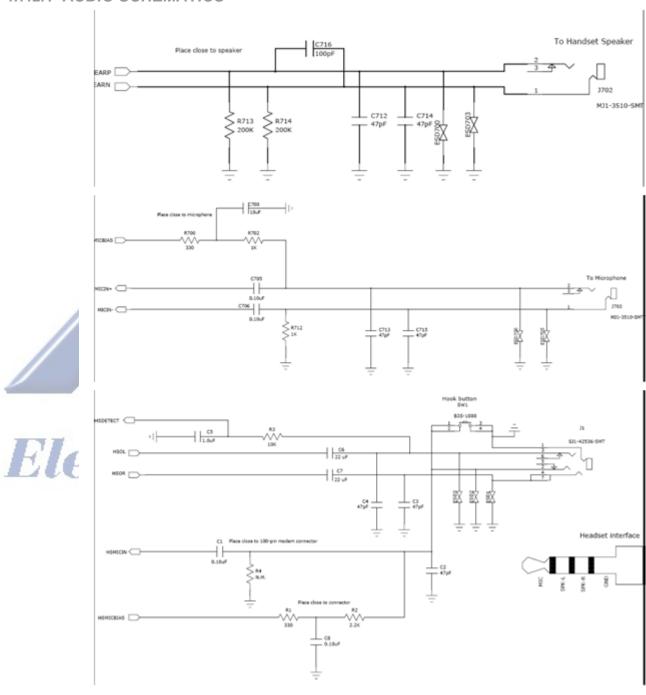


Figure 8 - Audio Reference Design Schematic

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5 Technical Specifications

5.1 ENABLER IIG MODULE BLOCK DIAGRAM

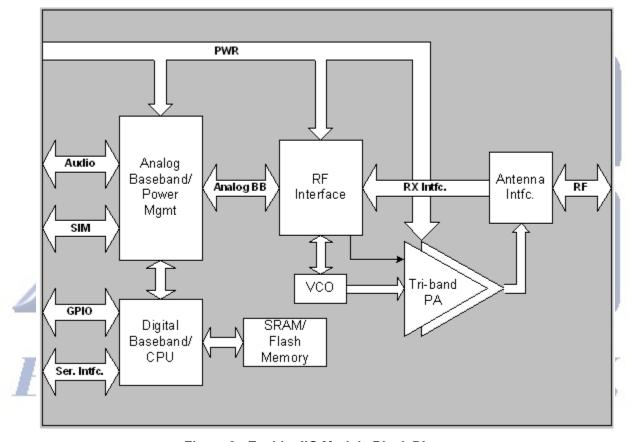


Figure 9 - Enabler IIG Module Block Diagram



5.2 DETAILED PRODUCT SPECIFICATIONS

Physical Dimensions and Weight			
Size (L x W x H)	46.3 mm x 30.2 mm x 3.1 mm (without SIM holder)		
Weight	(Less than 2 oz.) ***** PLEASE CHECK Weight***		
Climatic: Operational			
Operating temperature	-20°C to +60°C		
Relative humidity	5 - 95%		
Solar radiation	Not Applicable		
Air pressure (altitude)	70 kPa to 106 kPa (-400 m to 3000 m)		
Climatic: Storage and Transportation			
Duration	24 months		
Ambient temperature	-40C to +85C		
Relative humidity	5% to 95%, non condensing (at 40C)		
Thermal shock	-50C to +23C, +70C to +23C; < 5 min		
Altitude	-400 m to 15,000 m		
Mechanical: Operational Operational vibration, sinusoidal	3.0 mm disp, 2 to 9 Hz; 1 m/s ² , 9 to 350 Hz		
Operational vibration, random	0.1 m ² /s ³ , 2 to 200 Hz		
Mechanical: Storage and Transportation			
Transportation vibration, packaged	ASTM D999		
Drop, packaged	ASTM D775 method A, 10 drops		
Shock, un-packaged	150 m/s ² , 11 ms, half-sine per IEC 68-2-27		
Drop, un-packaged	4-inch drop per Bellcore GR-63-CORE		
Mechanical: Proposed Standards			
Transportation	ETSI Standard ETS 300 019-1-2 Class 2.3 Transportation		
Operational	ETSI Standard ETS 300 019-1-3 Class 3.1 Operational		
Storage	ETSI Standard ETS 300 019-1-1 Class 1.2 Storage		

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Electromagnetic Emissions			
Radiated spurious	FCC Part 24 / Part 15 Class \ B		
	GSM 11.10 Section 12.2		
	EN 55022 Class B		
Electromagnetic Immunity (per ETSI ETS 300 342-1)			
Radio Frequency (RF) Electromagnetic Field	3 V/m 800 – 1000 MHz; 1 kHz 80%		
	EN 61000-4-3		
Electrostatic discharge (ESD)	Contact discharge to coupling planes: ±2 kV, ±4 kV		
	Air discharge to coupling planes: ±2 kV, ±4 kV, ±8 kV		
RF common mode	3 V rms (Level 2) 150 kHz – 80 MHz		
	EN 61000-4-6		

Table 3 - Detailed Product Specifications



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5.3 OPERATING POWER

The Enfora Enabler IIG module requires an input voltage of 3.3 Vdc to 4.5 Vdc.

5.3.1 GSM OPERATING POWER

GSM Ope	ration	Input Current			
Band	Mode	Low Nom/Avg High/Peak		Units	
1900			205	1225	mA
1800	1 RX/1 TX, Full Power		205	1300	mA
900			245	1650	mA
850			255	1750	mA
ALL	DRX2		4.7	<5	mA
Peaks	DRX5		2.65	<5	
are	DRX9		2.1	<5	
based	DIXA		2.1	7)	
on					
Average					
N/A	Shutdown		~ 50		uA

Table 4 - GSM Operating Power

5.3.2 GPRS OPERATING POWER

GPRS Ope	ration	Input Current			
Band	Mode	Low	Nom/Avg	High/Peak	Units
	4 RX/1TX, Full Power		240	1250	mA
1900	2 RX/2TX, Full Power		340	1250	mA
	1 RX/1TX, Full Power		195	1225	mA
	4 RX/1TX, Full Power		240	1325	mA
1800	2 RX/2TX, Full Power		345	1325	mA
	1 RX/1TX, Full Power		195	1300	mA
	4 RX/1TX, Full Power		275	1650	mA
900	2 RX/2TX, Full Power		425	1675	mA
	1 RX/1TX, Full Power		235	1650	mA
	4 RX/1TX, Full Power		275	1725	mA
850	2 RX/2TX, Full Power		440	1750	mA
	1 RX/1TX, Full Power		240	1700	mA
ALL	DRX2		4.7	<5	mA
Peaks	DRX5		2.65	<5	mA
are	DRX9		2.1	<5	mA
based			2.1	\3	ША
on					
Average					
N/A	Shutdown		~ 15		uA

Table 5 - GPRS Operating Power

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5.3.3 TRANSMIT POWER

Enfora Enabler IIG module	Power Class	Transmit Power
1900 MHz / 1800 MHz	GSM Power Class 1	1-W conducted power maximum (30 dBm +/- 2 dB), measured at the antenna port
850 MHz / 900 MHz	GSM Power Class 4	2-W conducted power maximum (33 dBm +/- 2 dB),measured at the antenna port

Table 6 - Transmit Power

5.3.4 RECEIVER SENSITIVITY

Enfora Enabler IIG module	Sensitivity	Mode	
1900 MHz / 1800 MHz	-106 dBm (typical)	GPRS Coding Scheme 1 (CS1)	
900 MHz / 850 MHz	-106 dBm (typical)	GPRS Coding Scheme 1 (CS1)	

Table 7 - Receiver Sensitivity

5.3.5 RADIO POWER/RESET

Low is modem OFF. High is modem ON.

Radio Power/Reset	Parameter/Conditions	MIN	TYP MAX	UNIT
VIL	Input Voltage - Low	-0.5	0.9	Vdc
VIH	Input Voltage - High	2.0	3.4	Vdc

Table 8 - Radio Power/Reset



6 Physical Interfaces

6.1 PHYSICAL LAYOUT

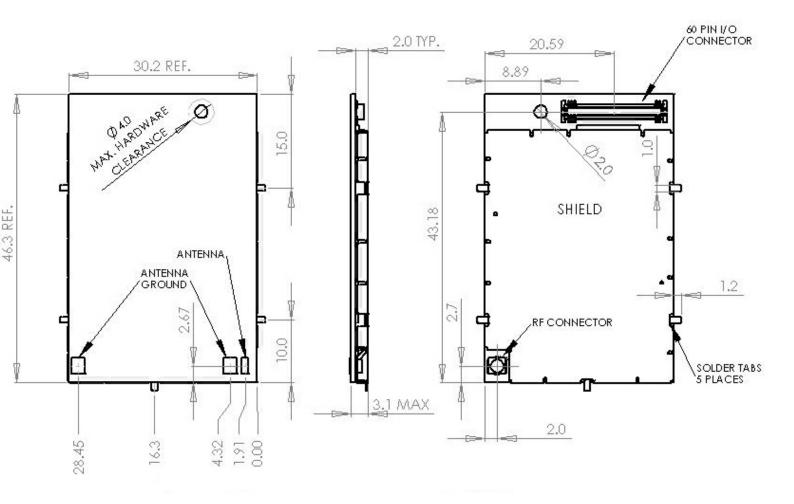


Figure 10 - Enabler IIG Package Dimensions (without integrated SIM carrier)

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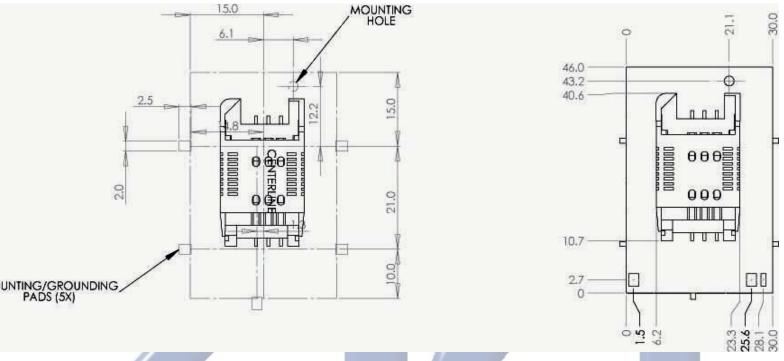


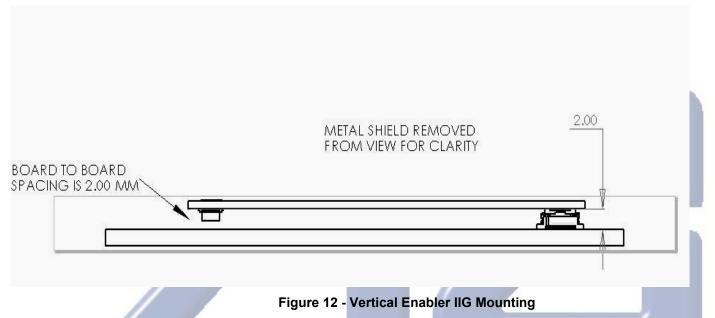
Figure 11 - Enabler IIG Package Dimensions (with integrated SIM carrier)

- Use 46.3 X 30.2 X 3.1 as overall module dimension
- Mated 60-pin I/O connector stack height is 2.0 MM
- If mounting screw is used, a nylon washer is recommended at board interface. A maximum diameter of 4.00 should be used for all fastening hardware.
- Antenna direct connect solder pad is 1.02 mm wide X 2.54 mm high.
- Antenna ground pads are 2.03 mm wide X 2.54 mm high.

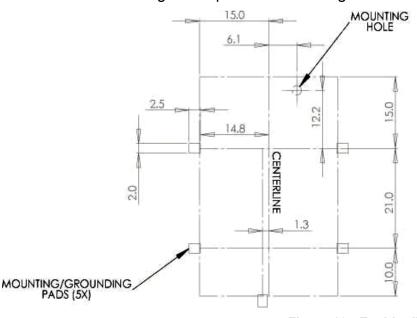


6.2 ENABLER IIG MOUNTING REFERENCE

Figure 12 provides Enabler IIG vertical mounting information.



The Enabler IIG provides mounting tabs that can be soldered to a PCB. These tabs provide circuit grounding for the module and their use is recommended. Figure 13 provides mounting tab reference for PCB integration.



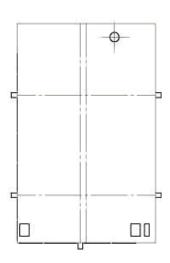


Figure 13 - Enabler IIG Mounting Tabs

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6.3 MODULE PIN ORIENTATION REFERENCE

59	57	55	53	51	49	47	45	43	41	39	37	35	33	31	29	27	25	23	21	19	17	15	13	11	9	7	5	3	1
60	58	56	54	52	50	48	46	44	42	40	38	36	34	32	30	28	26	24	22	20	18	16	14	12	10	8	6	4	2

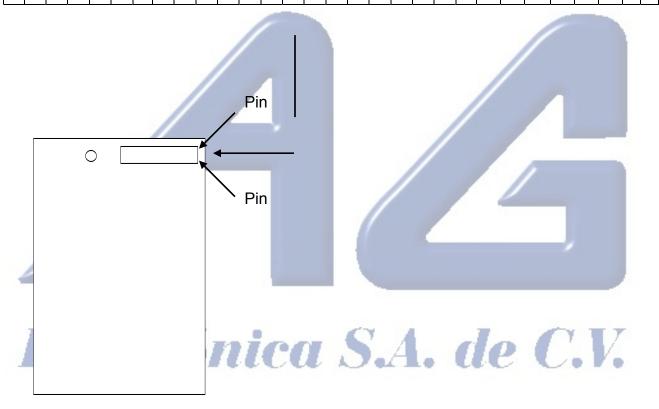


Figure 14 - Module Pin Orientation



6.4 CONNECTORS

6.4.1 ENABLER IIG I/O CONTROL CONNECTOR

The connector used to interface to the host is a 60-pin, SMT, Dual Row, Vertical Stacking: .50MM (.020") Pitch Plug; Molex part number 53729-0604.

6.4.2 PCB INTEGRATION I/O CONTROL CONNECTOR

The mating connector for a board mount application is a 60-pin, SMT, Dual Row, Vertical Stacking: .50MM (.020") Pitch Receptacle; Molex part number 52974-0604.

6.5 I/O SIGNAL CONNECTOR ON THE ENFORA ENABLER IIG MODULE

The Enfora Enabler IIG module communicates with the carrier board of the application via the 60-pin I/O signal connector. The following table describes the pin assignments for the connector, sorted by pin number.

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6.5.1 I/O CONNECTOR PIN ASSIGNMENTS

The following table shows the pin assignments for the input/output connector. The pin assignments are shown in order of functionality.

PIN#	FUNCTION	Serial Pin	1/0	ENABLER IIG	Description/Comments
1	Power Input		Р	Batt/Vcc	Electrical power input to Enabler IIG module.
2	Power Input		Р	Batt/Vcc	Electrical power input to Enabler IIG module.
3	Power Input		Р	Batt/Vcc	Electrical power input to Enabler IIG module.
4	Power Input		Р	Batt/Vcc	Electrical power input to Enabler IIG module.
5	Power Input		Р	Batt/Vcc	Electrical power input to Enabler IIG module.
6	Power Input		Р	Batt/Vcc	Electrical power input to Enabler IIG module.
7	Ground		R	GND	Electrical power return for digital and analog grounds.
8	Ground		R	GND	Electrical power return for digital and analog grounds.
9	Handset Speaker (-)		0	INTERNAL_SP K(-)	Handset speaker output (negative).
10	Power Input		Р	Batt/Vcc	Electrical power input to Enabler IIG module.
11	Ground		R	GND	Electrical power return for digital and analog grounds.
12	Power Input		Р	Batt/Vcc	Electrical power input to Enabler IIG module.
13	Handset Speaker (+)		0	INTERNAL_SP K(+)	Handset speaker output (positive).
14	GPIO-1		1/0	GPIO-1	General-purpose Input/Output.
15	Ground		R	GND	Electrical power return for digital and analog grounds.
16	Ground		R	GND	Electrical power return for digital and analog grounds.
17	Microphone Bias		0	VMIC	Microphone Bias.
18	GPIO-5		1/0	GPIO-5	General-purpose Input/Output.
19	Ground		R	GND	Electrical power return for digital and analog grounds.
20	Reserved				Reserved for future use.
21	Handset Microphone (-)		I	INT_MIC(-)	Handset microphone input (negative).
22	Radio Power/Reset		I	RADIO_PWR/ RST	Radio power/reset.
23	Ground		R	GND	Electrical power return for digital and analog grounds.

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PIN#	FUNCTION	Serial Pin	1/0	ENABLER IIG	Description/Comments
24	Power Control Signal		I	PWR_CTL_SIG NAL	Power Control Signal.
25	Handset Microphone (+)		I	INT_MIC(+)	Handset microphone input (positive).
26	Reserved				Reserved for future use.
27	GPIO-3		1/0	GPIO-3	General-purpose Input/Output.
28	GPIO-2		1/0	GPIO-2	General-purpose Input/Output.
29	Reserved				Reserved for future use.
30	GPIO-4		1/0	GPIO-4	GPIO/MCSI TX.
31	Reserved				Reserved for future use.
32	GPIO-6		1/0	GPIO-6	GPIO/MCSI RX.
33	Ground		R	GND	Electrical power return for digital and analog grounds.
34	GPIO-7		1/0	GPIO-7	GPIO/MCSI CLK.
35	Reserved		0	Reserved	reserved
36	RTC Power			V_{BAK}	Modem backup power for real-time clock.
37	Reserved				Reserved for future use.
38	Headset Earphone (+)		0	HEADSET_SPK (+)	Headset Earphone (positive).
39	GPIO-8		1/0	GPIO-8	GPIO8
40	Headset Microphone (-)		I	HEADSET_MIC (-)	Headset Microphone (negative).
41	Ground	5	R	GND	Electrical power return for digital and analog grounds.
42	Headset Microphone (+)		I	HEADSET_MIC (+)	Headset Microphone (positive).
43	Serial Receive Data	2	0	RXD_RADIO	Serial Data to Host.
44	Ground		R	GND	Electrical power return for digital and analog grounds.
45	Data Set Ready	6	0	DSR_RADIO	DSR Signal to Host.
46	Reserved		0	Reserved	reserved
47	Data Carrier Detect	1	0	DCD	DCD Signal.
48	SIM Clock		0	SIM_CLK	SIM Clock. No Connect if on-board SIM holder is used.
49	Ring Indicator	9	0	RI	RING Indicator.
50	Ground		R	GND	Electrical power return for digital and analog grounds.
51	Serial Transmit Data	3	I	TXD_RADIO	Serial Data from Host.
52	SIM I/O		1/0	SIM_IO	SIM I/O Data. No Connect if on-board SIM holder is used



PIN#	FUNCTION	Serial Pin	1/0	ENABLER IIG	Description/Comments
53	Request To Send	7	-	RTS_RADIO	RTS Signal from Host.
54	SIM Reset		0	SIM_RST	SIM Reset. No Connect if on-board SIM holder is used
55	Clear To Send	8	0	CTS_Radio	CTS Signal to Host.
56	ADC1		- 1	ADC1	Analog-to-Digital Converter Input 1.
					0 – 1.75 Vdc range. 1.709 mV resolution. 10 bit.
57	Data Terminal Ready	4	I	DTR_RADIO	DTR Signal from Host.
58	SIM Power		0	SIM_VCC	SIM Power. No Connect if on-board SIM holder is used
59	Ground		R	GND	Electrical power return for digital and analog grounds.
60	Ground		R	GND	Electrical power return for digital and analog grounds.

Table 9 - Enabler IIG Pin Assignments

I=Input into Enabler;

O=Output from Enabler;

P=Power Input to Enabler;

R=Power Return from Enabler

I/O=Input/Output into/from Enabler

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6.6 CIRCUIT PROTECTION

Other than the basic low level ESD protection within the module's integrated circuits (typically 2000 V), the Enabler IIG does not have any protection against ESD events or other excursions that exceed the specified operating parameters.

The only exception is that the remote SIM lines on the main I/O connector do have additional ESD protection that should handle standard human-model contact ESD events.

Generally, ESD protection (typically TVS/Transorb devices) should be added to all signals that leave the host board. This includes V_{BAT}/V_{CC} .

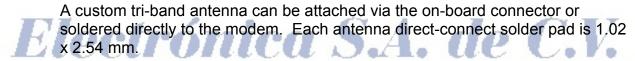
Series resistors (typically 47Ω) can also be added in series with data lines to limit the peak current during a voltage excursion.



Warning:

It is the integrator's responsibility to protect the Enabler IIG from electrical disturbances and excursions that exceed the specified operating parameters.

6.7 ANTENNA



6.7.1 ANTENNA SOLDER PADS

Pads are provided to solder a cable or antenna directly to the Enabler IIG board.

6.7.2 RF CONNECTOR

The Enabler IIG utilizes an Miniature Coaxial Interconnect from Sunridge (MCB-ST-00T) as the on-board antenna connector. A compatible mating connector is the Sunridge MCB2-xx-xx-xxx-x series component. The cable assembly is made to order. Maximum stack height of cable connector and PCB connector is 2.0 mm.



6.8 CONTROL CONNECTOR SIGNAL DESCRIPTIONS AND FUNCTIONS

6.8.1 INPUT POWER

The Enfora Enabler IIG module uses a single voltage source of VCC=+3.3V to 4.5V. (exact values of the uplink currents are shown in Tables 5.3.1 GSM Operating Power and 5.3.2 GPRS Operating Power). The V_{CC} lines (pins 1 to 6) should be connected on the application board.



Warning:

The uplink burst will cause strong ripple on the voltage lines and should be effectively filtered. It is recommended that 1000 to 2000 uF of capacitance be placed as close to the modem I/O connector as possible.

It should be noted that the input voltage level should not drop below the minimum voltage rating under any circumstances, especially during the uplink burst period.

6.8.2 RING INDICATE (PIN 49)



The Enabler IIG module is capable of using the Ring line to discern the type of incoming call. The indicator can be monitored via a hardware line available on the 60 pin I/O signal connector. The Ring Indicator pin is #49.

The function of the Ring line depends on the type of the call received.

When the module is receiving a *voice call*, the Ring line goes low for 1 second and high for another 2 seconds. Every three (3) seconds the ring string is generated and sent over the Receive (Data Out) (Rx) line. If there is a call in progress and call waiting is activated for a connected handset or hands free device, the Ring pin switches to ground in order to generate acoustic signals that indicate the waiting call.



Table 10 - Ring Indicate - Voice Call

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When a Fax or data call is received, Ring goes low and will remain low. Every 3 seconds a ring string is generated and sent over the Receive (Data Out) (Rx) line.

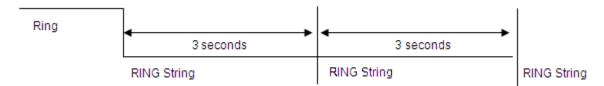
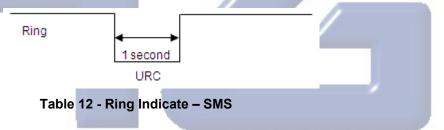


Table 11 - Ring Indicate - Fax or Data Call

An incoming *SMS* can be indicated by an Unsolicited Result Code (URC) which causes the Ring line to go low for 1 second only. Using the AT+CNMI command, the Enabler IIG can be configured to send or not to send URCs upon the receipt of SMS. See Enfora *GSM0128AT001 – Enfora Enabler IIG AT Command Set.*



6.8.3 RADIO POWER/RESET (PIN 22)



The Reset signal is used to force the modem to start at a known state. When the Reset is pulled low the modem will immediately suspend any function and will not exit the reset state until the Reset signal is released to be pulled high. Once the transition from low to high is complete, the modem will boot. The Reset signal is falling edge triggered, so the reset function is set immediately when the signal is pulled low.

When using Reset, it will immediately detach the connection from the GSM network although this is not considered ideal. Typically during a normal shutdown, the modem will issue a detach request to the network to indicate that it is being removed. Reset must not be used to "power off" the device, but only as a last resort wherein there is no response from the module.

Controlling the Reset signal must only performed by an open collector/open drain device. Driving the Reset signal high will interfere with the normal operation of the modem power on/off sequences. Power sequencing cannot be guaranteed if Reset is being driven high by an external device. If driving from an external microprocessor, the reset can be controlled by driving the control pin low as an output, then change the pin control to be an input, this will satisfy the high impedance requirement.

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The Reset pin can also be monitored as a system on/off indication. When the modem is powered on during a normal operating state, this pin will be set high. When the modem is powered down or in the "off" state, this pin will be low. Any monitoring circuit MUST be high impedance, such as a logic gate or microprocessor input.

Parameter	Parameter/ Conditions	MIN	TYP	MAX	UNIT
VIL	Input Voltage – Low or float			0.58	Vdc
ViH	Input Voltage – High	1.36		1.95	Vdc
lрu	Internal Pull-Up Resistor	-40	-31	-15	μA
lı.	Current Sink			-2.0	mA
Reset Pulse Duration		10			mS

Table 13 - Pin 22

6.8.4 USING THE POWER CONTROL SIGNAL (PIN 24)

The input is equivalent to a "phone ON-button". A failing-edge on this Active-Low input will switch ON the module or switch OFF the module after a delay*. This input has a "weak pull-up" resistor internal to the module. This input can be left grounded if the "RTC Sleep Function is not required. If RTC Sleep is required, then the PWR_CTL line must be floated to allow the internal resistor to pull the line high.



Controlling the Power Control signal must only be performed by an open collector/open drain device. Driving the Power Control signal high may interfere with the normal operation of the modem. If driving from an external microprocessor, the Power Control can be controlled by driving the control pin low as an output, then change the microprocessor's pin control to be an input (this will satisfy the high impedance requirement).



Warning:

*The OFF Delay is controlled by the AT\$OFFDLY command. A value of 0 disables the PWR_CTL line from turning the module off. 0 is the default value.

To enable the module to switch-OFF via PWR_CTL one must set AT\$OFFDLY to a value other than 0. The valid range is 100 to 1000 milliseconds.



6.8.5 TURNING ON THE ENABLER IIG

Pulling the PWR_CTL line on the Enabler IIG LOW for at least 50ms (after Vbat is applied and stabilized) is required to turn it ON. Section 6.8.43 describes various ways to provide the signal.

Do not use a pull-up resistor on the PWR_CTL line since the line is pulled up internal to the modem.

6.8.6 TURNING OFF THE ENABLER IIG

The Enabler IIG can be turned OFF by either a low pulse on the PWR_CTL line or, or by a software command (ATt\$OFF - see AT command guide for further information). Section 6.8.4.3 describes various ways to provide the signal.

6.8.7 USING THE POWER CONTROL SIGNAL

Typical use powering module on/off with a switch:

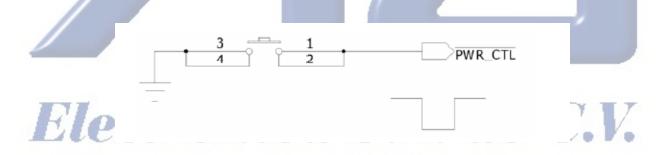


Figure 15 - Power Control Switch

Typical use controlling PWR CTL from a microcontroller:

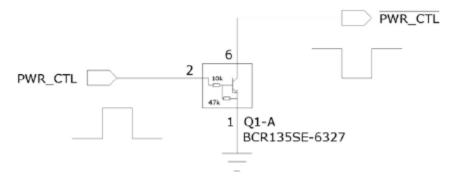


Figure 16 - Power Control Switch with Microcontroller

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Typical connection of PWR_CTL to modem:

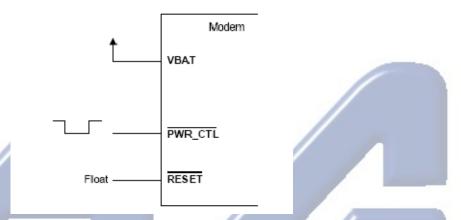


Figure 17 - PWR_CTL Connection to Modem

This next figure shows a typical connection to the Enabler IIG module in a machine-to-machine application using the external **PWR_CTL** signal, when there is not an external processor controlling the power on/off states. The RTC deep sleep functions will **NOT** function since the **PWR_CTL** pin is tied low, the processor will never stay in a "RTC Sleep" mode. To reset the module, either the **RESET** pin is toggled or power (**VBAT**) must be cycled.

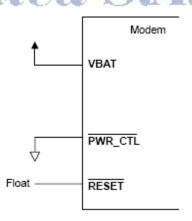


Figure 18 – External Power Control Signal (no external processor)

Figure 18 shows a typical connection from an external processor to the Enabler IIG module, using the external PWR CTL signal. The Enabler IIG can be

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powered on by using the PWR_CTL signal, and reset with the RESET signal. When using the PWR_CTL, the I/O or serial lines can be at any voltage state desired. It is recommended that the I/O and serial lines be tri-stated or set low when the modem is shutdown for an extended period of time to prevent any leakage of current from the processor to the modem.

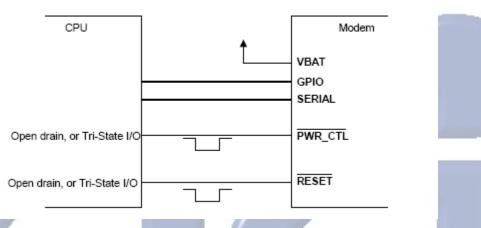


Figure 19 – Power Control Signal (using external processor)

Parameter	Parameter/ Conditions	MIN	TYP	MAX	UNIT
VIH IPU IIL	Input Voltage – Low or float Input Voltage – High Internal Pull-Up Resistor Current Sink	0.7 x Vbat -40	-31	0.3 x V _{BAT} 1.95 -15 -2.0	Vdc Vdc µA mA
ON Pulse Duration		10	50		mS
OFF Pulse Duration	Minimum is programable (AT\$OFFDLY)	10	100	5000	mS
Boot time	Time to boot from power on to command prompt		1.1		Sec

Table 14 - Power Control Parameters

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6.8.8 USING VBAK (PIN 36)

VBAK is a backup voltage that can maintain the RTC clock and alarm functions. If VBAK is not present in the system (intentionally or not) and RADIO_PWR/RST is active low, the RTC clock may still be powered if leakage voltage exists on VCC. Otherwise the RTC clock will lose power and be reset when VCC is restored.

PARAMETER	PARAMETER/CONDITIONS	MIN	TYP	MAX	UNIT
Vbackup	Backup Voltage for Real-Time-Clock	2.7	3.0	4.5	Vdc
Ibackup	Input Current (Vbackup=3.2 V, Vbat = 0 V, No Load on GPIO or Serial Port)		3	6	μAdc

Table 15 - Backup Voltage (Real Time Clock)

6.8.9 SYSTEM SHUTDOWN METHODS

There are several ways to control the modem when using either the PWR_CTL_SIGNAL signal or the RADIO_PWR/RST signal.

Figure 20 shows a power sequence when the PWR_CTL_SIGNAL signal is used to power up.

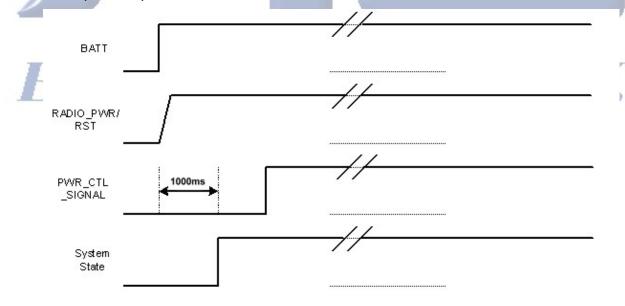


Figure 20 - Power On Using Power Control Signal

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Figure 21 shows a power on with the PWR_CTL_SIGNAL signal, but a shutdown with the RADIO PWR/RST signal.

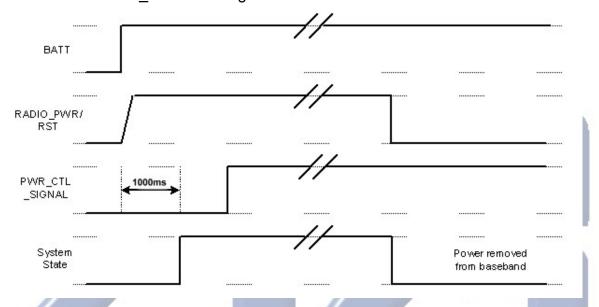


Figure 21 - Power-On Using Power Control Signal - Power Down Using Radio Power/Reset

Figure 22 shows the power on/off sequence when PWR_CTL_SIGNAL is tied to GND. Note that the GPIO and serial port lines should not have any voltage on them, with PWR_CTL_SIGNAL tied to GND the system will startup even if there is a voltage on the lines, but it is not preferred. This mode will NOT allow for the RTC sleep to function.

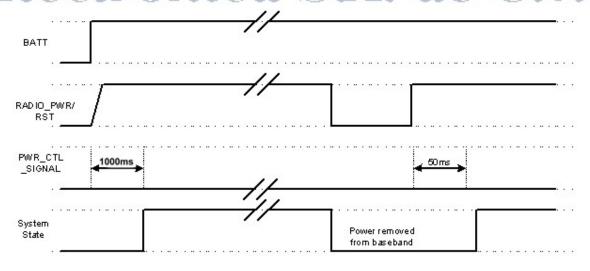


Figure 22 - Power On/Off using Power Control Signal tied to Ground

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6.8.10 SERIAL INTERFACE (9 PIN I/F) (PINS 41, 43, 45, 47, 49, 51, 53, 55, 57)

The modem provides a standard 16550 UART serial interface to the host. The data interface operates at CMOS level. The Enabler IIG is designed to be used like a DCE device. RxData is the serial data from the modem to the host. TxData is the serial data from the modem.

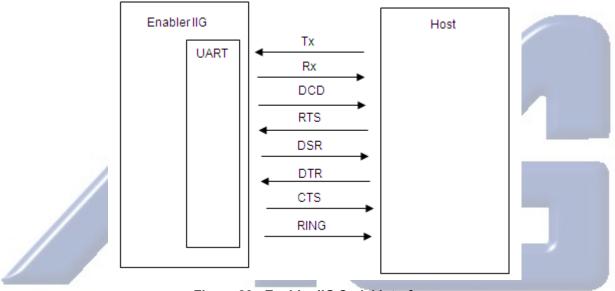


Figure 23 - Enabler IIG Serial Interface

This data may contain 7 or 8 data bits, 1 or 2 stop bits, even/odd/no parity bits. The baud rate may be adjusted to: 300, 600, 1200, 2400, 4800, 7200, 9600, 14400, 19200, 28800, 33900, 38400, 57600, 115200 bits per second.

Default settings are 8 data, 1 stop, no parity, and 115200 baud. DTR may be used to force the modem into AT command mode from online data mode (See AT Command Document, command AT&D). RTS and CTS may be used for hardware handshaking. DSR is always active (connected to ground) while the modem is on. RING may be used to alert the host to a variety of incoming calls.

For a minimal Serial implementation use one of the following two configurations:

1.

- Connect RxData (Pin 43) and TxData (Pin 51) to the COM port serial data lines.
- DTR (Pin 57) and RTS (Pin 53) be pulled up through a 100K resistor if not used.
- The user must set AT+IFC=0,0 to disable flow control to communicate with the modem.

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2.

Integrators may chose to tie RTS (Pin 53) to CTS (Pin 55), and DTR (Pin 57) to DSR (Pin 45) on the modem to loopback the flow control signals.

Notes:

- Tying DTR (Pin 57) and RTS (Pin 53) to ground to "spoof" flow control will cause the modem to draw more current.
- It is not recommended to leave that DTR (Pin 57) and RTS (Pin 53) unconnected.
- If DTR (Pin 57) is not connected, the default setting of AT&D0 must be maintained

The electrical characteristics for the I/O lines are the same as the General Purposes Input/Output (GPIO) lines.

6.9 GENERAL PURPOSE INPUT/OUTPUT INTERFACE (GPIO) (PINS 14, 18, 27, 28, 30, 32, 34, 39)

Eight general-purpose signals are provided. Each of these signals may be selected as inputs or outputs. They may be used independently as a user-specified function, or may be used to provide modem control and status signals. Several examples of modem control signals are: power shutdown command, register/deregister on network command, and transmitter disable.

See GSM0128AT001 for AT Command control.

GPIO number	Pin number
GPIO_1	14
GPIO_2	28
GPIO_3	27
GPIO_4	30
GPIO_5	18
GPIO_6	32
GPIO_7	34
GPIO_8	39

Table 16 - GPIO Pins



I/O Lines	Parameter/Conditions	MIN	TYP	MAX	UNIT
VIL	Input Voltage – Low	3		0.70	Vdc
VIH	Input Voltage – High	2.0		3.9	Vdc
VOL	Output Voltage - Low			0.8	Vdc
VOH	Output Voltage - High	2.4			Vdc
IOL / IOH	Rated Output Current			8	mA

Table 17 - I/O Parameters

6.9.1 ANALOG-TO-DIGITAL INPUT (PIN 56)

Resolution	- 10 -	Bit
ADS voltage	- 1.75 -	V
reference		
Differential	-2 - 2	LSB
nonlinearity		,
Integral	-2 - 2	LSB
nonlinearity		

Table 18 - Pin 56

6.9.2 HANDSET MICROPHONE INPUT (PINS 17, 21, 25)

Parameter	Conditions	MIN	TYP	MAX	UNIT
Maximum Input Range	Inputs 3 dBm0 (Max. digital	-		32.5	mVrms
Mic(+) to Mic(-)	sample amplitude when PGA gain	48	0 1		
LICCHOL	set to 0 dB)			0	
Nominal Ref. Level			-10		dBm0
Mic(+) to Mic(-)					
Differential Input Resistance			-36		kΩ
Mic(+) to Mic(-)					
Microphone Pre-Amplifier Gain			25.6		dB
Bias Voltage on Mic(+)	Set to 2.0	1.9		2.1	Vdc
	Set to 2.5V	2.4		2.6	Vdc
Mic Bias Current Capability				2	mA

Table 19 - Handset Microphone Input



6.9.3 HANDSET SPEAKER OUPUT (PINS 9, 13)

The earphone amplifier provides a full differential signal on the terminals EARP and EARN (Earphone)

Handset Spkr Output	Parameter Conditions	MIN	TYP	MAX	UNIT
Maximum Differential	Output Swing 3.9Vpp		120		Ω
Resistive Load	Output Swing 1.5Vpp		33		Ω
Maximum Differential Capacitive Load				100	pF
Common Mode Minimum Resistive Load	At Internal Speaker (+) or (-)		200		kΩ
Common Mode Maximum Capacitive	At Internal Speaker (+) or (-)			50	pF
Load					7
Amplifier Gain	EARG=1 EARG=0		1 -11	1	dB

Table 20 - Handset Speaker Output

Parameter	Test Conditions	MIN	TYP	MAX	UNIT
Earphone	Distortion ≤ 2% and 120 Ω		0.98		Vpp
output swing at	input level = MAX, amp gain = -				
EARP-EARN	11dB				
1 2	Distortion ≤ 2% and 33Ω, input	4	0.38		CY.
ortr	level = MAX, amp gain = -11dB	1	680	O	
CUL	Distortion ≤ 2% and 120 Ω,	3.1	3.92		
	input level = MAX, amp gain =				- 110
	1dB				
	Distortion ≤ 2% and 33 Ω, input	1.2	1.5		
	level MAX, amp gain = 1dB				
Earphone	EARG = 1		1		dB
amplifier gain	EARG - 0		-11		dB
Earphone			High Z		
amplifier state					
in power drain					
Earphone	1 kHz, 100mvpp		50		dB
amplifier power					
supply rejection					
	Table 04 Familiana Dana				

Table 21 - Earphone Parameters

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6.9.4 HEADSET MICROPHONE INPUT (PIN 42)

Parameter	Conditions	MIN	TYP	MAX	UNIT
Maximum Input Range –	Inputs 3 dBm0 (Max. digital			78	mVrms
Mic(+) to Mic(-)	sample amplitude when				
	PGA gain set to 0 dB)				
Nominal Ref. Level –			-10		dBm0
Mic(+) to Mic(-)					
Microphone Pre-				18	dB
Amplifier Gain					
Input Resistance at	HSMIC single input,		40.5		ΚΩ
HSMIC	gain=18dB				

Table 22 - Handset Microphone Input

6.9.5 HEADSET SPEAKER OUTPUT (PIN38)

	Parameter	Parameter/ Conditions	MIN	TYP	MAX	UNIT	
	Headphone output swing at (HSOL/R)	Distortion ≤ 2% and 32 Ω, VSP input level = + 3 dBm0	1.6	1,96		V _{pp}	
		Distortion ≤ 2% and 32 Ω, VSP input level = + 3 dBm0	1.48	1.85		1	
	Headphone L/R amplifier gain			-5		dB	
	HSOL/R amplifier state in power down	27.5		High Z		51 115 an m	
7	HSOL/R amplifier power supply rejection	1 kHz, 100mVpp	4	50	. 1	dB	
11		Table 23 - Headset Speaker (Output			/ D	



6.9.6 AUDIO DESIGN NOTE

Speaker and microphone PCB traces should be run in pairs and buried between two ground planes for best results. The following figure provides a sample circuit design for connection of microphone and speaker pins.

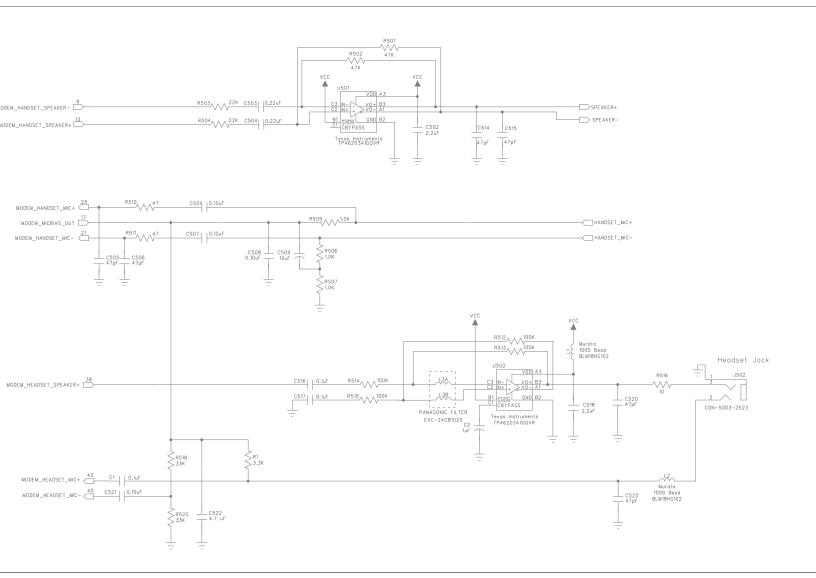


Figure 24 - Audio Reference

(Please note that this schematic can be zoomed to read the detail)

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6.10 SUBSCRIBER IDENTITY MODULE (SIM) CARRIER (PINS 48, 52, 54, 55)

The SIM, an integral part of any GSM terminal device, is a "smart card" that is programmed with subscriber information:

 The user information consists of an International Mobile Subscriber Identity (IMSI) number, which is registered with the GSM provider, and an encryption Ki (pronounced "key"). This information consists of a microprocessor and memory installed on a plastic card.



The SIM is not provided with the Enfora Enabler IIG module. The SIM must be obtained from the GSM service provider and must be provisioned by the operator for data and/or voice. Always take care to protect the SIM: the GSM terminal will not operate without the SIM installed.

The SIM provides the IMSI for authentication. To gain access to the GSM network, the network must recognize the IMSI number, and the terminal must be able to properly decrypt the data sent by the network. The SIM also serves as a buffer for SMS messages, storing the message for transmission until a radio link is available and buffering received messages until retrieved.



The Enabler IIG default configuration does not include an on-board SIM carrier. Some versions may include an on-board SIM carrier. Enfora provides a separate product SKU for the Enabler IIG module with the integrated SIM carrier.



6.10.2 USING A REMOTE SIM WITH THE ENFORA ENABLER IIG MODULE

Although some versions may include it, the Enabler IIG default configuration does not include an on-board SIM carrier. If the module is going to be integrated using a remote SIM, the following guidelines are provided:

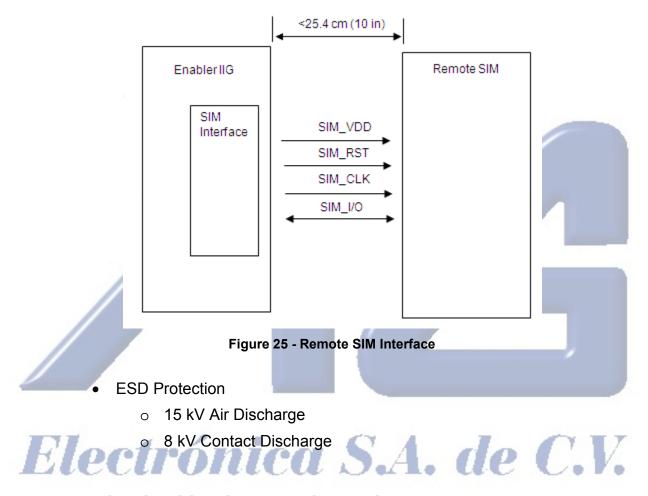
- To utilize a remote SIM, the integrator must provide a suitable SIM connector on the Application.
- The maximum distance from the Enabler IIG to the remote SIM connector must not exceed 25.4 cm (10 inches).

			//	
Remote	Parameter/Conditions	MIN TYP	MAX	UNIT
SIM				
Power				
V _{DD}	1.8V Mode	1.65 1.8	1.95	Vdc
	3V Mode	2.7 2.85	2.95	Vdc
VIH	High Level Input Voltage	1.15		Vdc
VIL	Low Level Input Voltage		.61	Vdc
VOH	High Level Output Voltage IO=4ma	Vdd45		Vdc
VOL	Low Level Output Voltage IO=1ma		.4	Vdc
II .	Input Leakage Current		+/-1	uA
lout	Output Current	4		mA
PU	PU resistance	32		кΩ
PD	PD resistance	30	-	ΚΩ
Iz)	Leakage Current		+/-30	uA

Remote	Description
SIM Line	
SIM_VDD	Remote SIM power supply
SIM_RST	Remote SIM reset
SIM_CLK	Remote SIM clock
SIM_I/O	Remote SIM serial data interface

Table 24 - Remote SIM





6.10.3 REMOTE SIM COMPONENT INFORMATION

A SIM carrier compatible for use on the Enabler IIG is a JAE Plug-In SIM Card carrier with hinge; JAE part number SF7W006S1BE1000. <u>JAE Plug-in SIM Card with hinge cover SF7 Series</u>.



7 Modes of Operation

GSM/GPRS supports many optional services and modes. The Enfora Enabler IIG module supports the following GSM/GPRS services:

- Short-Message Services (SMS)
- Class B GPRS Functionality
- Voice communication

7.1 ENABLING THE TRANSMISSION MODES FOR THE GSM/GPRS SERVICES

Each of the GSM/GPRS services has two modes that can be enabled separately:

- Mobile-originated (MO): allows the making of a service request (such as, making a telephone call or sending an SMS)
- Mobile-terminated (MT): allows receiving a service request (such as receiving a telephone call or an SMS)



7.2 VOICE COMMUNICATION

The Enfora Enabler IIG module has full voice capabilities, provided the necessary connections have been made for the speaker and microphone pins on the 60-pin I/O connector. The **GSM0128AT001 – Enfora Enabler IIG AT Command Set** has the entire list of commands that can be used to control the voice functionality. The quick start guide in this manual provides a basic command set that can be used to initialize and test the voice functionality.

The Enfora Enabler IIG module supports three vocoder compression algorithms for voice communication: Full-Rate, Enhanced Full-Rate (EFR), Adaptive Multi Rate (AMR), and Half-rate (HR).

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7.3 SMS: SHORT MESSAGE SERVICES

- Short Message Services (SMS) is a feature-rich GSM service. The Enfora Enabler IIG module can perform the following tasks:
- Sending and receiving binary messages of up to 160 characters (7-bit characters)
- Sending and receiving text messages of up to 140 bytes (8-bit data)
- Submitting a SMS Protocol Data Unit (PDU) to a SMSC (Short Message Service Center) and storing a copy of the PDU until either a report arrives from the network or a timer expires
- Receiving a SMS PDU from a SMSC
- Returning a delivery report to the network for a previously received message
- Receiving a report from the network
- Notifying the network when the available to receive one or more SMS messages (after the module had previously rejected a message because its memory capacity was exceeded)

The following list details the key characteristics and assumptions regarding the form of SMS supported in the Enfora Enabler IIG module.

- Supports both mobile-originated (MO) and mobile-terminated (MT) SMS
- Delivers the message to a telephone
- Supports 8-bit data
- Supports Message Class 0, Class 1, & Class 2
- Provides a status report indicator
- Allows the definition of a validity period
- Provides the Service Center Time Stamp
- Alerts the SMSC
- USSD



8 SIM Operation

8.1 PROVISIONING THE SIM

The SIM can support optional features or services. Most operators typically configure the SIM to send/receive voice calls and to receive SMS; however, some may require an additional tariff to enable the SIM to send SMS. The transmission of circuit switched and GPRS data are also additional services that may be required to allow the service:

- Mobile-originated (MO): allows making a service request (such as, making a call or sending an SMS)
- Mobile-terminated (MT): allows receiving a service request (such as, receiving a phone call or an SMS)

It is imperative for the Enfora Enabler IIG module that the SIM be configured for the optional services that — are required for the application.

8.2 GSM SERVICES SUPPORTED BY THE ENFORA ENABLER IIG MODULE

The Enfora Enabler IIG module supports four GSM services (modes of operation) that must be enabled by the operator:

- Voice calls (MO and MT): requires a telephone number
- SMS (MO and MT): uses the telephone number for Voice
- The GSM SIM can have multiple telephone numbers.



8.3 GPRS SERVICES SUPPORTED BY THE ENFORA ENABLER IIG MODULE

The Enfora Enabler IIG module supports the following GPRS (modes of operation) that must be enabled by the operator:

- GPRS Packet Connectivity (MO and MT) with Both Dynamic and Static IP option
- GPRS SMS (MO and MT): uses the IP (Dynamic or Static) set by the operator
- Multiple APN Setting
- Quality of Service Options
- Multi-slot 10 Class of Service

8.4 SELECTING THE MODES OF OPERATION

When provisioning the SIM for the Enfora Enabler IIG module, enable the following modes of operation:

- Voice calls: configure the SIM for both MO and MT service (to send and receive)
- SMS: configure the SIM either for MT alone (to receive) or for both MO and MT (to send and receive)

Voice	SMS	GPRS	Function
MO/MT	MT		Voice calls, receive SMS, make data calls
MO/MT	MO/MT		Voice calls, receive / send SMS, make data calls
MO/MT	MO/MT		Voice calls, receive / send SMS, make / receive data calls (requires an additional data telephone number)

Table 25 - Modes of Operation

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9 Software Interface

9.1 SOFTWARE INTERFACE

The application sends commands to the Enfora Enabler IIG module via the 60-pin I/O signal connector.

These commands use the Enfora AT Command Set and/or Enfora's Packet API.

The Enfora Enabler IIG module operates in one of the following modes:

- Command mode: Used for configuring the Enfora Enabler IIG module, for interrogating the GSM network, and for placing and receiving calls. It uses the AT command set via the serial port for communication.
- IP Packet /API Mode: Used to read/write modem parameters, interrogate network information, and place and receive calls in real-time, multi-tasking mode. The Packet API mode is facilitated over a PPP connection and the packets can be constructed according to the information provided in the GSM0308UG001 Enfora GSM-GPRS Family API Reference. GSM0308UG001 Enfora GSM-GPRS Family API Reference provides detail of the UDP Modem Control Library that has three levels: port, messaging, and modem libraries. Each of the three levels contains one or more libraries. For example, the port libraries layer has UDP PPP Port, UDP Socket Port, and COM Port libraries. All libraries are provided as a part of the Enfora Enabler IIG Integration Toolkit.

The AT command driver of the Enfora Enabler IIG module never exits the Command state, that is, it never enters the On-line mode. Although the host interface may not be able to access the AT command interpreter, it is always running and is available via the API Mode over a PPP connection and/or via the RF interface.

- In the Command state, characters that are received from the Customer Premise Equipment (CPE) are treated as AT commands by the Enfora Enabler IIG module.
- In response to the commands received from the CPE, the Enfora Enabler IIG module sends characters (AT commands) to the CPE.
- Various events can also trigger the Enfora Enabler IIG module to send characters (AT commands) to the CPE.



9.2 FORMAT FOR THE AT COMMANDS

<pre><prefix></prefix></pre>	AT
<command/>	See AT Command Manual
<cr></cr>	0X0D

Table 26 - AT Command Format

The prefix AT obtains synchronization, identifies the character parameters, and indicates that a command may be in the following characters.

AT commands are not case sensitive: use either capital letters or lower-case letters for the AT command.



Some AT Command parameter values *ARE* case sensitive and are documented in *GSM0128AT001 – Enfora Enabler IIG AT Command Set.*

9.3 ENFORA AT COMMAND SET

For a full description of the AT commands, refer to the **GSM0128AT001 – Enfora Enabler IIG AT Command Set**



A command description that includes an *asterisk denotes that the GSM service provider must enable supplementary services functionality before the command is available.

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9.4 ENFORA PACKET APPLICATION PROGRAMMING INTERFACE

9.4.1 UDP-API ARCHITECTURE

The following information provides an overview of the Enfora UDP-based API architecture. Full details are provided in the *GSM0308UG001 - Enfora GSM-GPRS Family API Reference*.

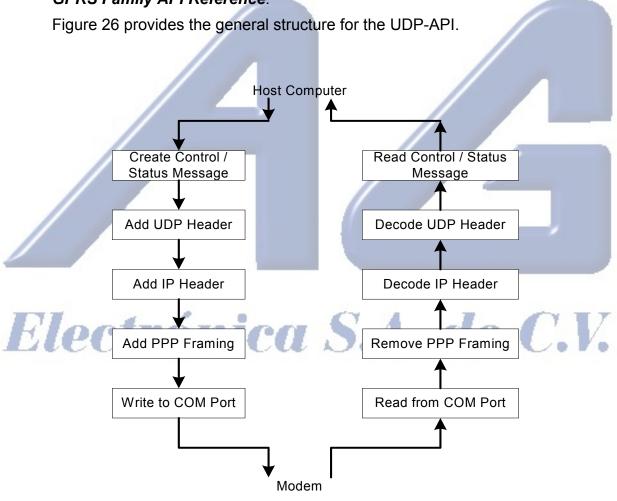


Figure 26 - UDP-API Structure



The following provides information related to the general construction of the UDP-API packet. Other command structures are available and can be found in the API reference manual.

All AT commands listed in the *GSM0128AT001 – Enfora Enabler IIG AT Command Set* document are supported via this method. To send an AT command via DUN or OTA, the user has to follow the following message structure. This message structure sends the ATI command to the modem and receives Enfora, Inc. response from the modem.

Bytes	Data Description	Comments
0 – 19	IP Header	
20 – 27	UDP Header	
28	0x00	Sequence Number
29	0x01	Sequence Humber
30	0x04	AT Command Read/Write
31	0x00	Reserved
32	0x41	AT Command
33	0x54	(ATI)
34	0x49	S A do

Table 27 - DUN/OTA Message Structure



Following data will be returned by the modem:

	Bytes	Data Description	Comments	
	0 – 19	IP Header		
	20 – 27	UDP Header		
	28	0x00	Sequence Number	
	29	0x01		
	30	0x05	AT Command Response	
	31	0x00	Reserved	
	32	0x0D		
	33	0x0A		
	34	0x45		
	35	0x6E		
	36	0x66		
	37	0x6F		
	38	0x72	AT Command Response	1911-171-12
Elec	39	0x61		CV
Lite	40	0x2C	(Enfora, Inc.)	Core
	41	0x20		
	42	0x49		
	43	0x6E		
	44	0x63		
	45	0x2E		
	46	0x0D		
	47	0x0A		
	Table	28 - AT Comman	nd Response Format	

Table 28 - AT Command Response Format

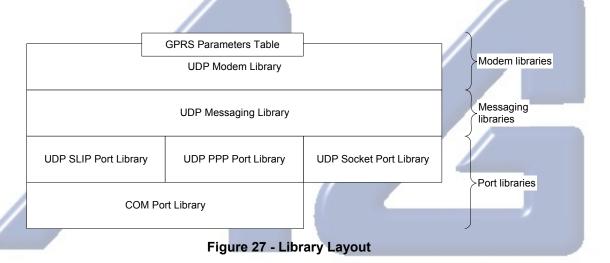
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9.5 ENFORA MODEM CONTROL LIBRARY ARCHITECTURE

The following information provides an overview of the Enfora Modem Control Library architecture. Full details are provided in the **GSM0308UG001 - Enfora GSM-GPRS Family API Reference**.

Figure 27 provides the general embedded architecture for the Enabler IIG modem. There are various levels of access provided to allow complete application design flexibility. **SLIP access is not currently available.**



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The table below can be used to help decide which library configuration is the best for a project. *SLIP access is not currently available.*

	UDP SLIP Port Library		uDP Socket Port	UDP Messaging Library with	UDP Messaging Library with PPP	UDP Messaging Library with	UDP Modem Library with	UDP Modem Library with PPP	UDP Modem Library with
Allawa dwa ania ID		יט	enents						
Allows dynamic IP assignment		•	•		•	•		•	•
Allows multiple application to access the modem		*	•		/	/•	7		•
Allow AT Commands	•	•		•	•		•	/•	
Allows modem control message	•	•	•	/	•	•		•	•
Provide modem control message formatting				•	•	•	•	•	•
Provides modem parameters database service				7	4		•	•	• y u)
Suitable for microcontroller programming	И		1.)•/	1.		e		
		Requ	uiremei	nts					
Requires TCP/IP stack			•			•			•
Memory usage	Low	Low	Low	Low	Low	Low	High	High	High

Table 29 - Modem Library Configurations



9.5.1 USING PORT LIBRARY

Figure 28 provides the architecture for Port Library access.

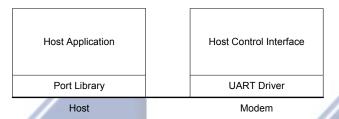


Figure 28 - Using Port Library

Port Libraries provide the most basic modem access services. It converts modem control messages to either UDP SLIP or UDP PPP, and vice versa. *SLIP access is not currently available.*

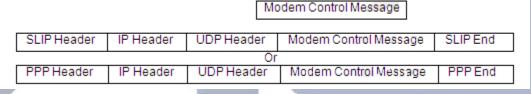


Figure 29 - Port Libraries

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9.5.2 USING MESSAGING LIBRARY

Figure 30 provides the architecture for Messaging Library access.

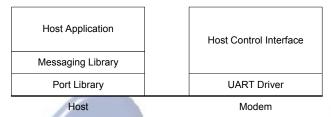


Figure 30 - Using Messaging Library

Messaging Library provides some important modem access services. It builds a modem control message and converts the message to either UDP SLIP or UDP PPP before sending the data to the modem. It also parses the modem control messages from the modem. **SLIP access is not currently available**.

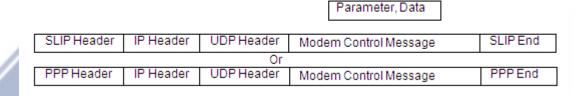


Figure 31 - Messaging Library

9.5.3 USING MODEM LIBRARY

Figure 32 provides the architecture for Modem Library access.

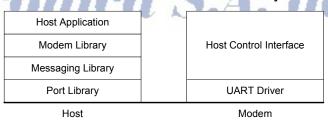


Figure 32 - Using Modem Library

Modem Library provides the most complete modem access services. In addition to the features already provided by the Messaging Library, the modem library maintains a modem parameter database. In order to maintain the parameter database, the modem library requires more memory than the other libraries. This makes the library unsuitable for some of the micro controller programming. However, it is a good library to use by applications in a personal computer or a PDA. It allows the programmer to develop host applications for the modem quickly.

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Enfora Enabler IIG Quad-Band GSM/GPRS Radio Modem



10 Setup and Initialization

10.1 GENERAL SETUP

The GPRS modem is controlled through the Modem RS232 port on the development board. Connect a nine pin straight through serial cable from the Modem RS232 connector to the serial port on the controlling computer.

Hook up power supply, connect antenna, and install SIM into modem.

10.1.1 HYPERTERMINAL CONFIGURATION FOR ENABLER IIG

The following provides an example for setting up a Windows HyperTerminal session that can be used to experiment with various configurations on the Enabler IIG for controlling computer:

1. Select the connection interface, Direct to Com 1 (or whatever port is the serial port).

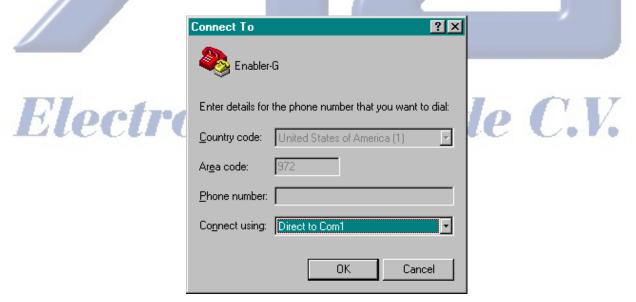
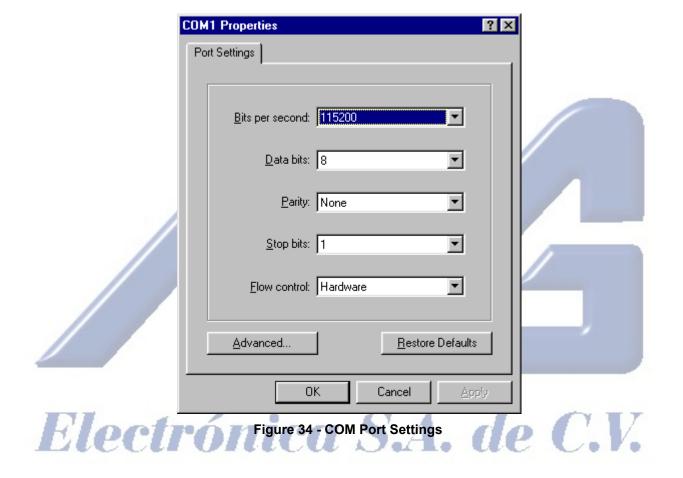


Figure 33 - HyperTerminal Definition



2. Configure the COM port as displayed below.





10.1.2 INITIALIZATION (AT COMMAND INTERFACE)

In the GSM vocabulary, a call from GSM mobile to the PSTN is called a "mobile-originated call" or "outgoing call". A call from the fixed network to a GSM mobile is called a "mobile-terminated call" or "incoming call."

In the following examples, "Entry" refers to the application. The following convention describes the direction of the data exchange:

 The data exchange from the customer application to the Enfora Enabler IIG module is designated as:

Entry

• The data exchange from the Enfora Enabler IIG module to the customer application is designated as:

Response



With the exception of the +++ command (Online Escape Sequence), all commands must be preceded by the AT attention code (or command prefix) and terminated by pressing the <CR> character.

In the following examples, the <CR> and <CR><LF> are intentionally omitted for clarity and space.

10.1.3 INITIAL RESPONSE TO THE AT COMMAND

After power is applied to the Enfora Enabler IIG module, the module performs a power-up self-test. The self-test completes within one (1) second. When queried with the AT command, the Enfora Enabler IIG module responds with one of the following result codes:

- OK signifies that the Enfora Enabler IIG module is ready, that it correctly interprets the AT command, and that it has executed the command.
- ERROR signifies that the Enfora Enabler IIG module does not understand the command or that the command is invalid.

Entry	AT	
Response	ОК	Command valid: module is ready

Table 30 - Initial AT Command Response

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Commands entered when the module is in On-line mode are treated as data, and are transmitted as such to the receiving module. i.e., if the module is in PPP or SLIP mode, AT commands cannot be entered.

10.1.4 SENDING AN INITIALIZATION STRING TO THE ENFORA ENABLER IIG MODULE

The following example provides the sample AT commands and responses for the following initialization tasks:

- Reset the module to the factory defaults
- Disable character echo
- Transmit Result Codes
- Set the module to Verbose mode (to display result codes as words)
- Set the DCD to match the state of remote modem
- Ignore the DTR

Entry	AT&FE0Q0V1&C1&d0	Initialization string
Response	OK	Command is valid
Entry	ATSO=1	Auto answer on 1st ring
Response	ОК	Command is valid

Table 31 - Sending Initialization String

10.1.5 SETTING UP THE COMMUNICATION MODE FOR THE ENFORA ENABLER IIG MODULE

The following example sequence provides the AT command and response for setting the Enfora Enabler IIG module for full phone functionality, automated operator selection, 9600 baud, non-transparent mode.

Entry	AT+CFUN=1	FULL phone functionality
Response	OK	Command is valid
Entry	AT+COPS=0	Automatic operator selection
Response	ОК	Command is valid
Entry	AT+CBST=7,0,1	9600 baud, non-transparent mode
Response	ОК	Command is valid

Table 32 - Setting Communication Mode

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11 Integration and Testing

The Enfora Enabler IIG module has been designed to minimize the amount of time required for integration and testing the application. By being fully certified by the appropriate bodies, the Enfora Enabler IIG module provides seamless integration into the GSM network.

The integration issues for the application can be narrowed to the utilization of the AT commands and the use of the GSM functionality. Coverage and signal quality may be evaluated by using the RSSI commands. Additional network information can be determined by using AT commands.

Integration of the GPRS Packet capabilities is more complicated than using AT command sequences to initiate the connection and begin transferring data. The following Application Notes should be used to integrate the GPRS packet capabilities:

- GSM0000AN001 Enabler-G PPP Configuration for Windows 98
- GSM0000AN002 Enabler-G PPP Configuration for Windows 2000
- GSM0000AN008 Enabler-G PPP Configuration for Windows XP
- GSM0000AN010 Enabler-G PPP Configuration for PocketPC 2002
- GSM0000AN005 Enabler-G Automated Network Connection Configuration and Use



11.1 INTEGRATING THE ENFORA ENABLER IIG MODULE



Generally, all interfaces that are externally available to the end user need to be ESD-conditioned and terminated in some way. Many of these interfaces should not be connected with power applied.

At the highest level, this is done using some type of GSM test equipment (such as, Racal 6103E), a computer, and a serial interface tester. The GSM test equipment must be able to simulate a GSM call and measure the key parameters related to the module.

Additionally, the serial interfaces and some minimal SIM functionality can be verified by sending AT commands to the Enfora Enabler IIG module.

All of these conditions need to be verified at ambient as well as extreme conditions.

As part of integration, each of the following interfaces must be verified:

	Information	Recommendations
B	sim lectro	The maximum line length of the SIM interface is 25.4 cm (10 inches). The Enfora Enabler IIG module takes care of the signal conditioning
		As a minimum, an external application with a remote SIM will require a standard SIM carrier.
		Filter the SIM VCC signal with a 10 uf / 10 V capacitor to help with the line length.
	Primary and secondary serial Interfaces	The Enfora Enabler IIG module uses a 3 V digital interface. The RS-232 signals must be level-shifted to get standard levels. These signals must be ESD-protected.
	Reset Interface	Resets the Enfora Enabler IIG module when tied low.
	Audio/Microphone Interface	Preliminary balancing on Enfora Enabler IIG module. Maximum length TBD

Table 33 - Interface Recommendations

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Testing the following parameters verifies the RF parameters that may be affected by such things as RF path loss, power supply noise, and external interference.

Transmitter F	Frequency Error	
F	Phase Error	
F	PA Ramp	
ı	Modulation Spectrum	
F	RF Power Steps	
7	Timing Advance	
Receiver	BER Based RX Tests (RXC	QUAL RXLEV)
-	BER Based Sensitivity	

Table 34 - RF Testing

Testing the following GSM functionality verifies proper network communication.

	Functionality	Parameters to be Tested
	Transmitter	Frequency Error
		Phase Error
E	lectr	PA Ramp Modulation Spectrum RF Power Steps Timing Advance
	Receiver	BER Based RX Tests (RXQUAL RXLEV)
		BER Based Sensitivity

Table 35 - GSM Testing

Testing the following GSM functionality verifies proper network communication.

Functionality	Parameters to be Tested
Network	Synchronization and registration
Function	Call set-up and call termination (both MT and MO calls)
	SMS and/or data calls

Table 36 - Network Function Testing

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12 APPENDIX A - LIMITED WARRANTY

12.1 SCOPE

Enfora warrants to the original purchaser of the product that, for a period of one (1) year from the date of product purchase, the product hardware, when used in conjunction with any associated software (including any firmware and applications) supplied by Enfora, will be free from defects in material or workmanship under normal operation. Enfora further warrants to such original purchaser that, for a period of ninety (90) days from the date of product purchase, any software associated with the product will perform substantially in accordance with the user documentation provided by Enfora, and any software media provided with the product will be free from defects in material or workmanship under normal operation. Enfora does not warrant that (a) the product hardware or any associated software will meet the purchaser's requirements, (b) that the operation of the product hardware or software will be uninterrupted or error-free, or (c) the product, when integrated in, or combined with, other products or software not supplied by Enfora, will continue to perform substantially in accordance with the user documentation. This limited warranty is only for the benefit of the original purchaser and is not transferable. No other party may act on behalf of such purchaser for the purpose of claiming or exercising any rights or benefits under or in connection with this limited warranty except as may be provided in a written agreement between Enfora and such other party.



12.2 HARDWARE

During the warranty period applicable to the product hardware, Enfora, at its expense and in its sole discretion, will repair or replace the product if it is determined to have a covered hardware defect, provided that the purchaser first notifies Enfora of any such defect, furnishes Enfora with a proof of purchase, requests and obtains a return merchandize authorization (RMA) number from Enfora, and returns the product, shipping charges prepaid, to Enfora under that RMA. If, upon reasonable examination of the returned product, Enfora does not substantiate the defect claimed by purchaser, or determines that the defect is not covered under this limited warranty, Enfora will not be required to repair or replace the product, but may instead reship the product to the purchaser, in which case purchaser shall be responsible for paying Enfora's usual charges for unpacking, testing, and repacking the product for reshipment to purchaser. Purchaser shall bear the risk of loss or damage in transit to any product returned

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by purchaser to Enfora, or any returned product not found to be defective or covered under this warranty and reshipped by Enfora to purchaser. In the event Enfora repairs or replaces a defective product, the repaired or replacement product will be covered under this limited warranty for the remainder of the original warranty period on the defective product. If Enfora is unable to repair or replace a defective product, the purchaser's exclusive remedy shall be a refund of the original purchase price. Any returned and replaced product, or any product for which Enfora has refunded the original purchase price, becomes the property of Enfora.

12.3 SOFTWARE

During the warranty period applicable to the software or its media, Enfora, at its expense, will replace any defective software or media if purchaser gives written notification of the defect to the technical support department at Enfora during the applicable warranty period. Enfora will ship or otherwise transmit the replacement software or media to purchaser, and purchaser shall be responsible for incorporating any replacement software in the product. Enfora shall not have any obligation to provide any software bug fixes, upgrades or new releases except as may be necessary to correct any covered defect of which purchaser notifies Enfora in writing during the applicable warranty period. Enfora, from time to time and in its sole discretion, may make available for download on its website (www.enfora.com) certain software bug fixes, upgrades or new releases for the product. The purchaser should periodically visit such website to determine whether any such bug fixes, upgrades or new releases have become available. Download and use of any such bug fixes, upgrades or new releases is subject to all of the applicable terms and conditions of Enfora's technical support policy as posted and updated on its website.



12.3.1 EXCEPTIONS AND DISCLAIMERS

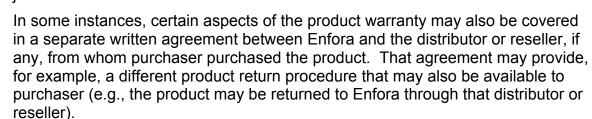
Enfora shall have no obligation under this limited warranty for (a) normal wear and tear, (b) the cost of procurement of substitute products or (c) any defect that is (i) discovered by purchaser during the warranty period but purchaser does not notify or request an RMA number from Enfora, as required above, until after the end of the warranty period, (ii) caused by any accident, misuse, abuse, improper installation, handling or testing, or unauthorized repair or modification of the product, (iii) caused by use of any software other than any software supplied by Enfora, or by use of the product other than in accordance with its documentation or (iv) the result of electrostatic discharge, electrical surge, fire, flood or similar causes. Unless otherwise provided in a written agreement between the purchaser and Enfora, the purchaser shall be solely responsible for the proper configuration, testing and verification of the product prior to deployment in the field.



ENFORA'S SOLE RESPONSIBILITY AND PURCHASER'S SOLE REMEDY UNDER THIS LIMITED WARRANTY SHALL BE TO REPAIR OR REPLACE THE PRODUCT HARDWARE, SOFTWARE OR SOFTWARE MEDIA (OR IF REPAIR OR REPLACEMENT IS NOT POSSIBLE. OBTAIN A REFUND OF THE PURCHASE PRICE) AS PROVIDED ABOVE. ENFORA EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES OF ANY KIND, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY IMPLIED WARRANTIES OF NON-INFRINGEMENT, MERCHANTABILITY, SATISFACTORY PERFORMANCE AND FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT SHALL ENFORA BE LIABLE FOR ANY INDIRECT, SPECIAL, EXEMPLARY, INCIDENTAL OR CONSEQUENTIAL DAMAGES (INCLUDING WITHOUT LIMITATION LOSS OR INTERRUPTION OF USE, DATA, REVENUES OR PROFITS) RESULTING FROM A BREACH OF THIS WARRANTY OR BASED ON ANY OTHER LEGAL THEORY, EVEN IF ENFORA HAS BEEN ADVISED OF THE POSSIBILITY OR LIKELIHOOD OF SUCH DAMAGES.

12.4 OTHER CONSIDERATIONS

Some jurisdictions may require a longer warranty period than specified above and, accordingly, for products sold in those jurisdictions the applicable warranty period shall be extended as required under the laws of those jurisdictions. Furthermore, some jurisdictions may not allow the disclaimer of implied warranties or the exclusion or limitation of incidental or consequential damages, so the above disclaimer, limitation or exclusion may not apply to products sold in those jurisdictions. This limited warranty gives the purchaser specific legal rights and the purchaser may have other legal rights that vary from jurisdiction to jurisdiction.



12.4.1 GOVERNING LAW

This limited warranty shall be governed by the laws of the State of Texas, United States of America, without regard to conflict of laws principles. This limited warranty shall not be governed in any respect by the United Nations Convention on Contracts for the International Sale of Goods.



13 APPENDIX B - Regulations and Compliance

This section summarizes the responsibilities and actions required of manufacturers and integrators who incorporate OEM versions of the Enfora Enabler IIG module into their products. In certain situations and applications, these products will require additional FCC, CE, GCF, PTCRB or other regulatory approvals prior to sale or operation. Appropriate instructions, documentation and labels are required for all products. For more information concerning regulatory requirements, please contact Enfora.

13.1 GCF/PTCRB APPROVAL (FORMERLY FTA)

The Enfora Enabler IIG module is type approved in accordance with the requirements of and through the procedures set forth by the GSM industry association. The relevant conformance specification is 3GPP TS 51010-1. Any OEM changes in the SIM interface, antenna port, software or the physical makeup of the unit may require an incremental FTA to ensure continued compliance with the above-mentioned standard. For more information concerning type approval, please contact Enfora.

13.2 ELECTROMAGNETIC COMPATIBILITY (EMC) AND SAFETY REQUIREMENTS

The Enfora Enabler IIG module has been tested and approved for application in the United States of America (US) and the European Union (EU). The compliance details for each of these markets follow. For other markets, additional or alternative regulatory approvals may be required. Always ensure that all rules and regulations are complied with in every country that the OEM application is to be operated. Regardless of the country or market, the OEM must comply with all applicable regulatory requirements.



13.3 EMC/SAFETY REQUIREMENTS FOR THE USA

Compliance to the US rules and regulations falls under two categories:

Radio approvals: Federal Communications Commission (FCC)

Transmitter: FCC Rules, Part 22 & 24

Unintentional emission: FCC Rules, Part 15

Although the Enfora Enabler IIG module has been authorized by the FCC and listed as a component by an NRTL, products and applications that incorporate the Enfora Enabler IIG module will require final verification of EM emission and product safety approval.



Particular attention should be made to the following statements regarding RF Exposure:

13.4 HUMAN EXPOSURE COMPLIANCE STATEMENT

GSM0128 GSM/GPRS Module



Enfora certifies that the Enfora Enabler IIG 850/900/1800/1900 MHz GSM Radio Module (FCC ID: MIVGSM0308) complies with the RF hazard requirements applicable to broadband PCS equipment operating under the authority of 47 CFR Part 24, Subpart E and Part 22 of the FCC Rules and Regulations. This certification is contingent upon installation, operation and use of the Enfora Enabler IIG module and its host product in accordance with all instructions provided to both the OEM and end user. When installed and operated in a manner consistent with the instructions provided, the Enfora Enabler IIG module meets the maximum permissible exposure (MPE) limits for general population / uncontrolled exposure at defined in Section 1.1310 of the FCC Rules and Regulations.



Installation and operation of this equipment must comply with all applicable FCC Rules and Regulations, including those that implement the National Environmental Policy Act of 1969 (Part 1, Subpart I), with specific regard to antenna sitting and human exposure to radio frequency radiation. For further guidance, consult the FCC Rules, a certified FCC test house, or Enfora.



13.5 COMPLIANCE WITH FCC REGULATIONS

The Federal Communications Commission (FCC) is the agency of the Federal Government that oversees all non-governmental radio frequency transmitters that operate within the United States. Unintentional emissions from digital devices are regulated by Part 15 of the FCC Rules and Regulations, which distinguishes between the environments in which these devices may operate. Intentional radiators operating as a GSM-1900 radio transmitter are regulated under Part 22 & 24, Subpart E—Broadband PCS of the FCC Rules and Regulations.

13.6 UNINTENTIONAL RADIATORS, PART 15

Equipment designated as Class A is intended for use in a commercial, industrial or business environment. The Enfora Enabler IIG module has been tested and found to comply with the limits for a Class A digital device and can be integrated into equipment or applications intended for use in commercial, industrial or business environments.

The following statement must be included in the user manual for such products:

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Equipment intended for use in a residential environment (not-withstanding use in commercial, industrial or business environments) is designated as Class B. The Enfora Enabler IIG module has been tested and found to comply with the limits for a Class B digital device and can be integrated into equipment or applications intended for use in residential environments.

The following statement must be included in the user manual for such products:

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which

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can be determined by turning the equipment off and on the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

13.7 INTENTIONAL RADIATORS, PART 22 & 24

Products incorporating the Enfora Enabler IIG transceiver operate as Personal Communications Services (PCS) devices under the authority of Part 22 & Part 24, Subpart E—Broadband PCS, of the FCC Rules and Regulations. All such transmitters must be authorized by the FCC through its Certification process, as detailed in Part 2, Subpart J - Equipment Authorization Procedures. Through the Certification process, the FCC verifies that the product complies with all applicable regulatory and technical requirements, including those that address human exposure to radio frequency radiation. In general, radio frequency transmitters cannot be sold or operated in the US prior to FCC approval.

13.8 INSTRUCTIONS TO THE ORIGINAL EQUIPMENT MANUFACTURER (OEM)

To comply with the requirements of the National Environmental Policy Act (NEPA) of 1969, operation of an FCC-regulated transmitter may not result in human exposure to radio frequency radiation in excess of the applicable health and safety guidelines established by the FCC. Further information on RF exposure issues may be found in the FCC's Office of Engineering and Technology (OET) Bulletin Number 65, "Evaluating Compliance with FCC Guidelines for Human Exposure to Radio Frequency Electromagnetic Fields" and Supplement C, "Additional Information for Evaluating Compliance of Mobile and Portable devices with FCC Limits for Human Exposure to Radio Frequency Emissions." Both of these documents are available via the Internet at the OET web site: http://www.fcc.gov/oet

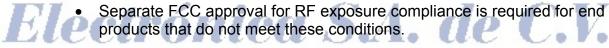
The Enfora Enabler IIG products are GSM radio transceivers, which operate under the authority of 47 CFR Part 24, Subpart E and Part 22 of the FCC Rules and Regulations. When installed and operated in accordance with the instructions provided in this manual, these devices comply with current FCC regulations regarding human exposure to radio frequency radiation.

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The following installation and operation restrictions apply to all Enfora Enabler IIG products:

- This device may only be used in fixed and mobile applications.
- Portable applications, as defined by the FCC, are prohibited.
- The use of this device for desktop and other applications where the antenna can easily be relocated are considered by the FCC to be mobile applications.
- A separation distance of at least 20 cm (7.87 inches) between the antenna and the body of the user and other persons must be maintained at all times
- In FIXED applications, antenna gain is limited to a maximum of 7 dBi, with a corresponding Equivalent Isotropic Radiated Power (EIRP) of 37 dBm / 5 W.
- In MOBILE applications, antenna gain is limited to a maximum of 2 dBi, with a corresponding EIRP of 33 dBm / 2 W.
- End products must provide instructions to ensure compliance with radio frequency radiation exposure requirements.
- A warning label visible to all persons exposed to the antenna and identical to that described in this manual must be displayed on or next to the antenna.



Antenna gain is defined as gain in dBi (dB referenced to an isotropic radiator) minus cabling loss.



Additional care must be taken by the installer and/or user of the Enfora Enabler IIG products to ensure proper antenna selection and installation. Adherence to the above conditions is necessary to comply with FCC requirements for safe operation regarding exposure to RF radiation.

Depending upon the application and type of product into which the Enfora Enabler IIG module has been incorporated, specific OEM actions and responsibilities required to meet these conditions vary. However, in all cases the primary concern is to ensure compliance with current FCC guidelines and regulations that limit human exposure to radio frequency radiation.



13.8.1 DEFINITIONS

For the purpose of determining compliance with current FCC rules addressing human exposure to radio frequency radiation, the FCC has established the following three categories of transmitting devices:

- Portable Devices devices where the antenna is located within 20 cm (7.87 inches) of any person, including the user, if applicable. Portable devices operating under the authority of Part 22 or 24 (broadband PCS) are limited to a maximum of 2 W EIRP.
- Mobile Devices devices designed to be used in other than fixed locations and generally such that the antenna is located at a minimum of 20 cm (7.87 inches) from any person, including the user, if applicable. Mobile devices operating under the authority of Part 22 or 24 (broadband PCS) are limited to a maximum of 2 W EIRP.
- Fixed devices devices in which the antenna, either integral to the
 product or remotely located, is physically secured at one location and is
 not able to be easily moved to another location. The antenna for a fixed
 device is mounted on an outdoor permanent structure with a minimum
 separation distance of 2 meters (79 inches)

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13.8.2 OEM RESPONSIBILITIES FOR ALL PRODUCTS CONTAINING THE ENABLER IIG MODULE

In addition to any other regulatory requirements, OEMs and integrators must include or provide the following information, instructions, warnings and labels with any device or product into which the Enfora Enabler IIG GSM1900 GSM transceiver has been incorporated:

Information	Description		
Operating Instructions for ensuring	The OEM must provide an operating/installation manual with the final product which clearly indicates that these operating conditions and restrictions must be observed at all times to ensure compliance with current FCC guidelines which limit human exposure to radio frequency radiation.		
compliance with current FCC guidelines which	20 cm (7.87 inch) separation distance between the antenna and all persons must be maintained at all times for all fixed and mobile products and applications		
limit human exposure to radio	Portable devices and applications are prohibited unless such devices and products are specifically authorized by the FCC		
frequency radiation	Maximum antenna gain is limited to 2 dB For fixed applications (2 meter separation	Bi* in mobile products and applications on) the antenna gain can be as much as 26 dBi.	
		ora Enabler IIG GSM transceiver, including use of	
	*dBi = antenna gain in dB relative to an is	otropic radiator	
Antenna Avoidance Label	Attach the following warning label directly to or displayed next to the antenna. Furthermore, this label must be visible to and easily readable by all persons in the immediate vicinity of the antenna	WARNING To comply with FCC RF exposure requirements, a separation distance of 20 cm (7.87") or more must be maintained between this antenna and all persons	



Information	Description	
Human Exposure Compliance Statement	Include the following statement in the instruction / operation manual.	Enfora certifies that the Enfora Enabler IIG ™ MHz GSM Radio Module (FCC ID: MIVGSM0308) complies with the RF hazard requirements applicable to broadband PCS equipment operating under the authority of 47 CFR Part 22 or Part 24, Subpart E of the FCC Rules and Regulations. This certification is contingent upon installation, operation and use of the Enfora Enabler IIG module and its host product in accordance with all instructions provided to both the OEM and end used. When installed and operated in a manner consistent with the instructions provided, the Enfora Enabler IIG module meets the maximum permissible exposure (MPE) limits for general population / uncontrolled exposure at defined in Section 1.1310 of the FCC Rules and Regulations.

Table 37 - Information, Instructions, Warnings, and Labels

13.8.3 SPECIFIC OEM RESPONSIBILITIES FOR PORTABLE PRODUCTS AND APPLICATIONS

Each device or product, into which the Enfora Enabler IIG PCS-1900 GSM transceiver has been incorporated, and which is intended to be used in an application that meets the definition of "portable" MUST be separately authorized by the FCC for the purposes of determining compliance with current FCC quidelines limiting human exposure to radio frequency radiation.

Portable devices must be evaluated for RF exposure based on Specific Absorption Rate (SAR) limits; further information on such evaluations are available from the FCC via the Internet.



13.8.4 SPECIFIC OEM RESPONSIBILITIES FOR MOBILE PRODUCTS AND APPLICATIONS

Separate or additional FCC approvals are NOT required for devices or products, into which the Enfora Enabler IIG PCS-1900 GSM transceiver has been incorporated, that are used in applications that meet the definition of "mobile."

For all end products, the OEM or integrator must provide instructions, warnings and labels to ensure that the product complies with current FCC guidelines limiting human exposure to radio frequency radiation.

Current FCC regulations limit the EIRP of mobile devices to 2 W. Because the nominal RF output power of the Enfora Enabler IIG GSM1900 GSM transceiver is 1.0 W (31 dBm), antenna gain for mobile products and applications cannot exceed 2 dBi.

13.8.5 SPECIFIC OEM RESPONSIBILITIES FOR FIXED PRODUCTS AND APPLICATIONS

Separate or additional FCC approvals are not required for devices or products, into which the Enfora Enabler IIG GSM transceiver has been incorporated, that are used in applications that meet the definition of "fixed."

For all end products, the OEM or integrator must provide the instructions, warnings and labels to ensure that the product complies with current FCC guidelines limiting human exposure to radio frequency radiation.

Separate or additional FCC approvals are required for devices or end products used in fixed applications where antenna gain in excess of 7dBi is desired.



13.9 EMC/SAFETY REQUIREMENTS FOR THE COUNTRIES OF THE EUROPEAN UNION (EU)

The European Union (EU) is comprised of fifteen countries that follow a harmonized set of standards, utilizing the CE mark as a uniform mark of acceptance. The member countries are:

- Austria
- Belgium
- Cyprus
- Czech Republic
- Denmark
- Estonia
- Finland
- France
- Germany
- Greece
- Hungary



- Latvia
- Lithuania
- Luxembourg
- The Netherlands
- Poland
- Portugal
- Slovakia
- Slovenia
- Spain
- Sweden
- United Kingdom

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13.10 EMC/SAFETY REQUIREMENTS FOR OTHER COUNTRIES

In most other countries that have not been listed above there are similar rules and regulations that must be met for importing the Enfora Enabler IIG module. Each may require a different mark of approval (for example, the CB Scheme) as an acceptance requirement. For each of these cases the country should identified, and the appropriate steps should be taken to meet the requirements set forth in the intended market.



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14 APPENDIX C - Glossary and Acronyms

API	Application Programming Interface.
App Application	Refers to the Application which sends or receives commands/responses
	from the Enfora Enabler IIG Module
AT Command Set	Commands issued by intelligent device to a modem to perform functions,
	such as to initiate call, to answer call, or to transmit data.
BER	Bit Error Rate
Bit Error Rate	
CMUX	Multiplexer protocol that operates between an MS and a TE and allows a
	number of simultaneous sessions over a normal serial asynchronous
	interface
CPE	A terminal in fixed location on the customer's premises.
Customer Premise	
Equipment	
CSD	Data link from a terminal through the network allowing real-time, duplex
Circuit Switched Data	connectivity at 9600 bytes/second.
Dbi	Decibels referenced to an isotropic radiator
DCE	Data Communications Equipment
Data Communications	
Equipment	
DCS OF THE O	A collection of services and capabilities providing flexibility of access and
Digital Cellular System	mobility through a combination of wireless and wire-line networks,
	utilizing the 1800 MHz bandwidth.
DTE	Data Terminal Equipment
Data Terminal Equipment	
EFR	Voice (vocoder) compression algorithms which offer the highest quality
Enhanced Full Rate	voice communication.
EIR	A database used to store International Mobile Equipment Identity (IMEI)
Equipment Identity Register	of a locally issued terminal.
EIRP	In a given direction, the gain of a transmitting antenna multiplied by the
Equivalent Isotropic	net power accepted by the antenna from the connected transmitter.
Radiated	
Power	
EMC	The ability of a device to function satisfactorily in its electromagnetic
Electromagnetic	environment without inducing intolerable disturbance to that
Compatibility	environment (or to other devices)
ESD	Static electricity that can damage electronic equipment.
Electrostatic Discharge	

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EU	An organization of 15 European states whose purpose is to organize
European Union	relations between the Member States and between their peoples.
FTA	GSM Full Type Approval
Full Type Approval	Sili i dii Type Approvai
GPRS	Standard for packet communications utilizing Global Standard for
General Packet Radio Service	Mobility (GSM) infrastructure.
GSM	Standard for digital communications. Allows consistent communications
Global System for Mobile	in various parts of the world despite variations in RF spectrum allocations.
Communications	Transferring the SIM (see below) permits users to roam by changing
	terminal equipment.
HLR	Stores the identity and user data for all subscribers belonging to the area
Home Location Register	of the related MSC.
IMEI	A unique number for each GSM Terminal tracked by the GSM operators in
International Mobile	their Equipment Identity Register (EIR) database.
Equipment Identity	their Equipment raction, register (Em) addabase.
IMSI	A unique number identifying the subscriber stored in the SIM card.
International Mobile	Number is used in conjunction with the network for call routing.
Subscriber Identification	realised to used in conjunction with the network for can reading.
Ki	A secret code used in authentication and encryption by the terminal.
MO	Any GSM/GPRS service originated at the mobile terminal.
Mobile Originated	Ally GSIVI/GFRS service originated at the mobile terminal.
MT	Any GSM/GPRS service originated from or routed through the network
Mobile Terminated	and sent to the mobile terminal.
MSC	The central switch of the GSM network. Performs call routing, collects
Mobile Switching Center	call detail records for billing, and supervises system operations.
Non-Transparent Mode	Delivers a constantly low error rate but with a non-guaranteed
Woll-Hallsparent Wode	throughput or delay. The Non-Transparent service provides a
	performance that is closest to using a modem over a fixed PSTN line.
NRTL	OSHA-approved Nationally Recognized Testing Laboratory
Nationally Recognized Test	OSTAN approved Nationally Necognized resting Educationy
Laboratory	
OEM	Original Equipment Manufacturer.
PA	Power Amplifier.
Packet	A collection of data transmitted over a digital network in a burst.
PCS	Personal Communication Services.
PDA	Personal Digital Assistant.
PDU	Packet Data Unit.
PPP	Point-To-Point Protocol.
SIM	Subscriber Identity Module.
SMS	Short Message Service.
SMSC	Short Message Service Center.
UDP	User Datagram Protocol.
ן טטר	USCI Datagrafii Flutucui.

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15 APPENDIX D - Contacting Enfora

For technical support and customer service dealing with the modem itself, contact the company where you purchased the product. If you purchased the product directly from Enfora, visit the SUPPORT page on the Enfora website:

