



HERCULUX
恒坤光电

Chengdu HercuLux Photoelectric
Technology Co.,Ltd
Product Approval

Approval number :

Customer :

Manufacturer : Chengdu HercuLux Photoelectric Technology Co.,Ltd

PN	Code	Product
HK-RG-50@24-15-D9-21-1g-1_A	1. 01. 12743	HK Moony 50@24-15° lens (D9) _A
HK-RG-50@24-24-D9-21-1g-1	1. 01. 12724	HK Moony 50@24-24° lens (D9)
HK-RG-50@24-36-D9-21-1g-1	1. 01. 12748	HK Moony 50@24-36° lens (D9)
HK-RG-50@24-50-D9-21-1g-1	1. 01. 12958	HK Moony 50@24-50° lens (D9)



Supplier confirmation				Client confirmation			
Proposed		DATE		Qualified <input type="checkbox"/>		DATE	
Project manager		DATE		Unqualified <input type="checkbox"/>		DATE	
Audit		DATE		Audit		DATE	
Approved		DATE		Approved		DATE	
Stamp		DATE		Stamp		DATE	

(Confirmation of acceptance by both parties must be signed and sealed)

Factory: Chengdu Shuangliu District, Iot industrial park 2 road HercuLux Photoelectric Park

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FAX: 0755-2907 5140

*Approval In duplicate , for both supplier and customer.



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Product Approval

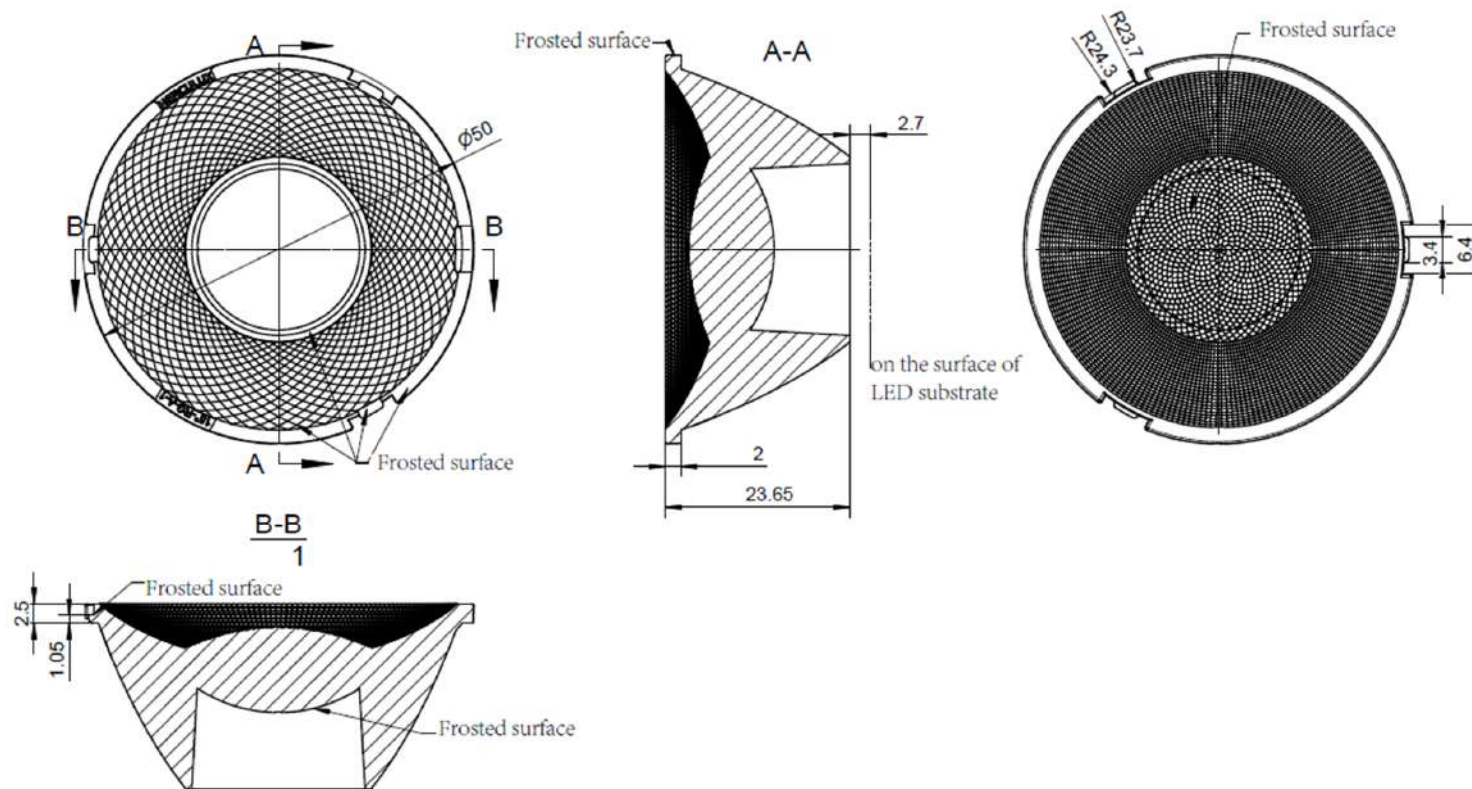
TEL: 0755-2937 1541

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<http://www.herculux.cn/>

Date updated: 2022/5/20

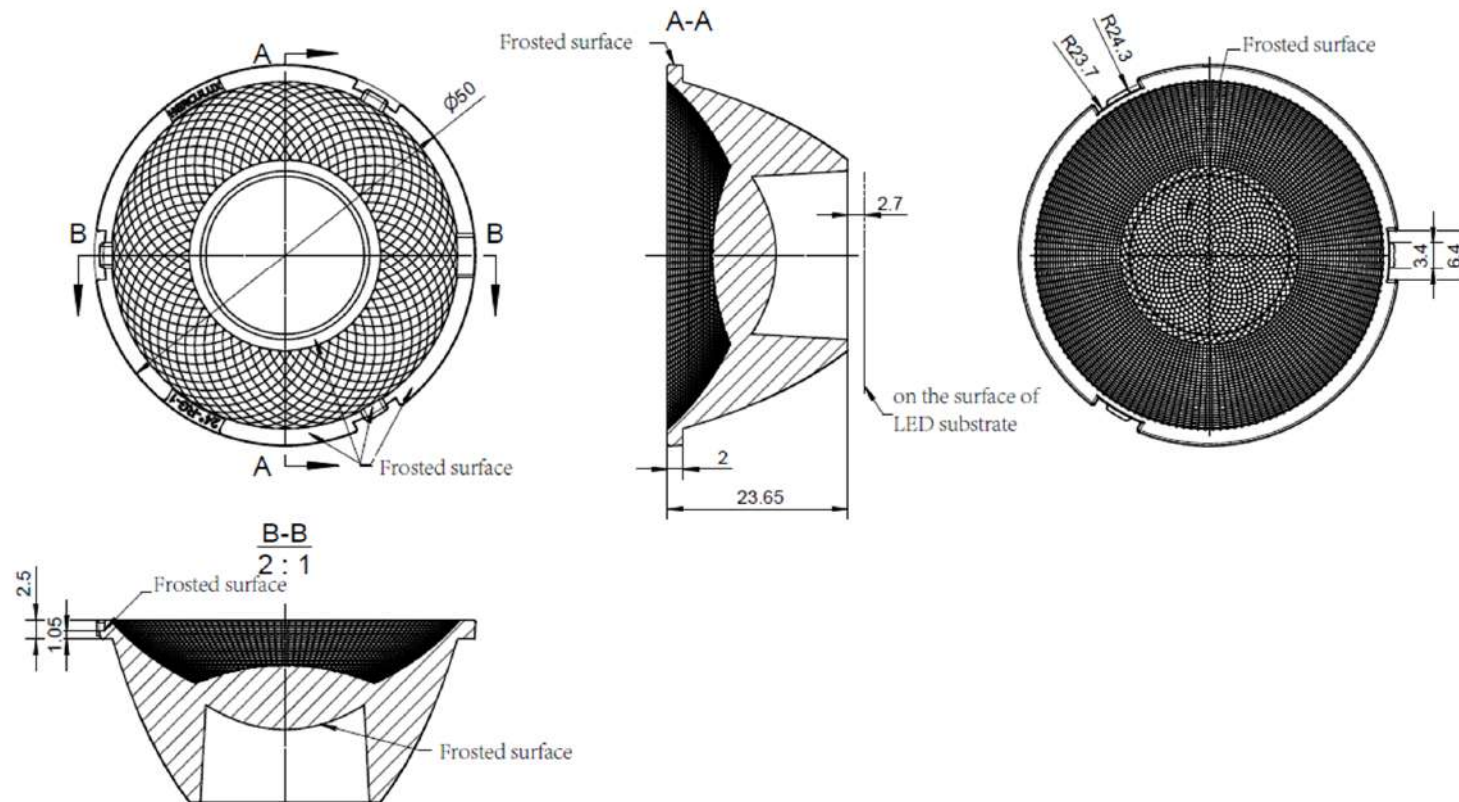
Product Picture:	
PN:	HK-RG-50@24-15-D9-21-1g-1_A
Size(L*W*H/Φ*H):	Φ:50mm; H:23.65mm
Material:	PC
Efficiency:	\
Temperature(Topr):	Material extreme temperature resistance : -40°C to +120°C long-term use temperature : -40°C to +100°C
FWHM:	15°、24°、36°、50°
Matched LES:	D9

**Technical remark:**

1. The 3D map is not indicated for rounded corners and draft angle.
2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.
3. The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2\mu m$

Optical design			HK-RG-50@24-15-D9-21-1g-1_A		
Structure design			HK Moony 50@24-15° lens(D9) _A		
Review			Number of drawing	qty	weight
Validation			CDHK		
			Material:	PC	

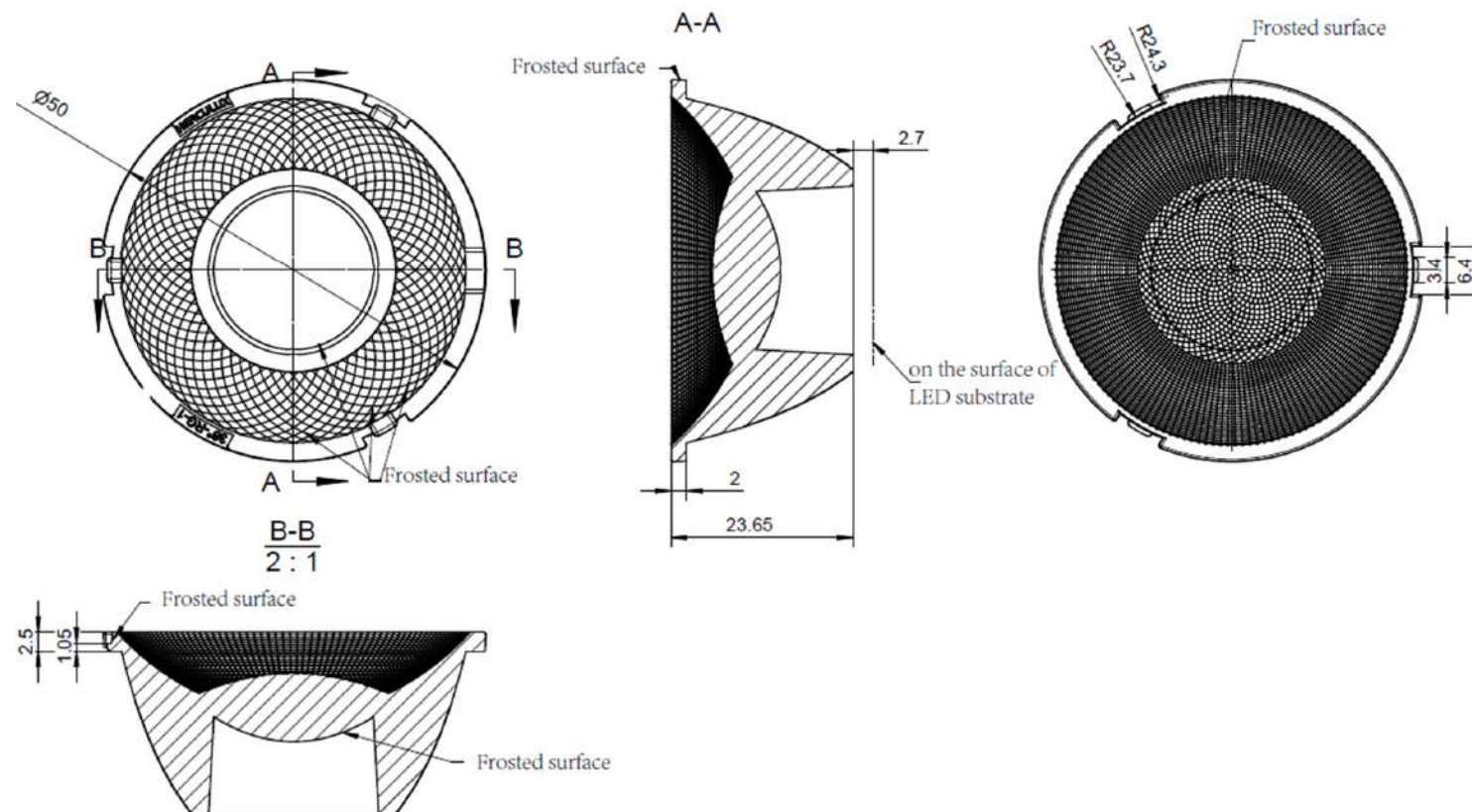
MT5 Tolerance table (mm)	Basic size	<3	3~10	10~24	24~65	65~140	140~250	250~450	>450
	olerance valu	±0.1	±0.15	±0.20	±0.35	±0.50	±0.80	±1.2	±2.0

**Technical remark:**

1. The 3D map is not indicated for rounded corners and draft angle.
2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.
3. The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2\mu m$

Optical design			HK-RG-50@24-24-D9-21-1g-1		
Structure design					
Review			HK Moony 50@24-24 ^g lens(D9)		
Validation					
			Material:	PC	CDHK

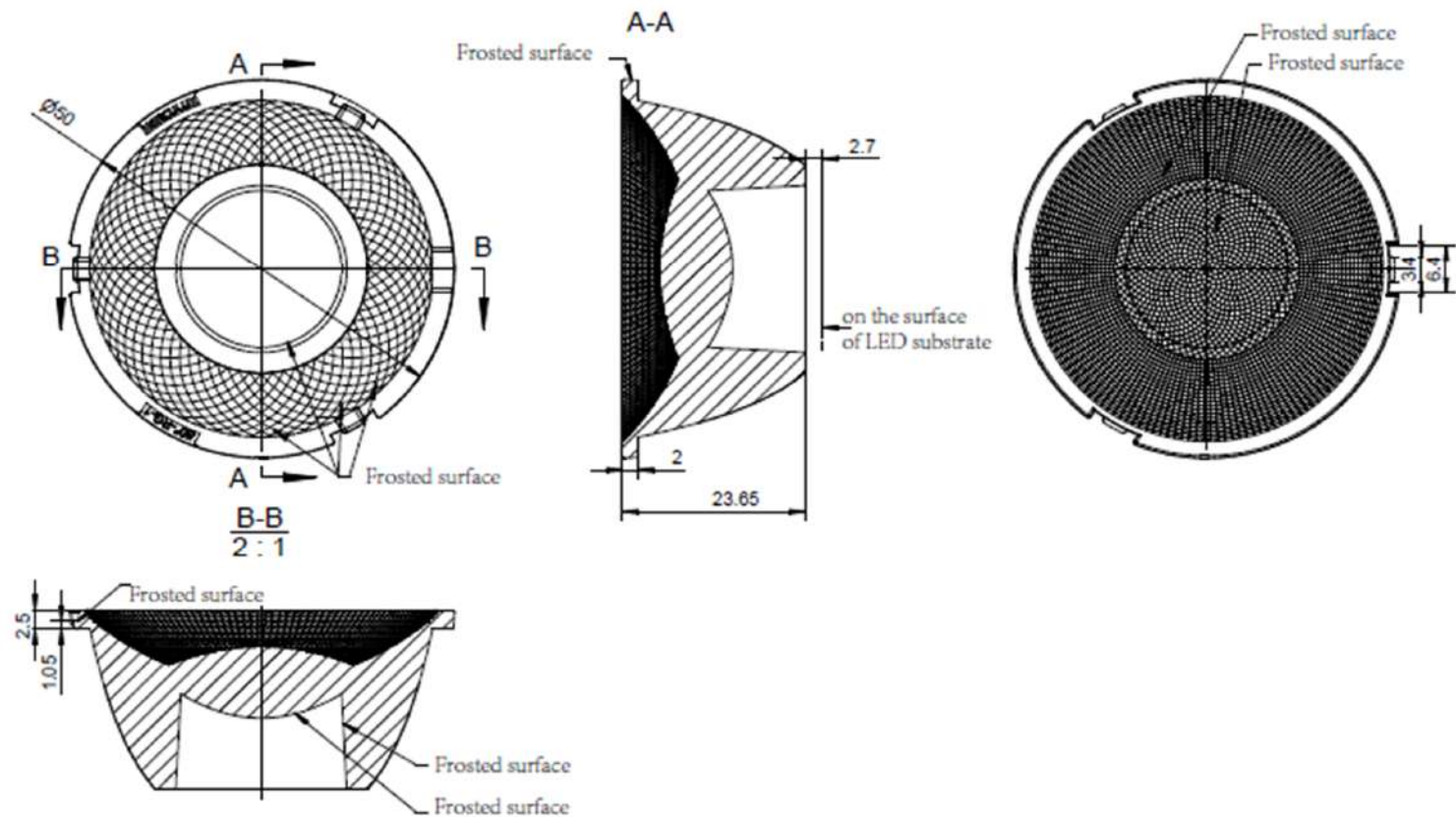
MT5 Tolerance table (mm)	Basic size	<3	3~10	10~24	24~65	65~140	140~250	250~450	>450
	olerance valu	±0.1	±0.15	±0.20	±0.35	±0.50	±0.80	±1.2	±2.0

**Technical remark:**

1. The 3D map is not indicated for rounded corners and draft angle.
2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.
3. The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2\mu m$

Optical design			HK-RG-50@24-36-D9-21-1g-1		
Structure design			HK Moony 50@24-36 ^g lens(D9)		
Review			Number of drawing	qty	weight
Validation			Material: PC CDHK		

MT5 Tolerance table (mm)	Basic size	<3	3~10	10~24	24~65	65~140	140~250	250~450	>450
	olerance value	±0.1	±0.15	±0.20	±0.35	±0.50	±0.80	±1.2	±2.0

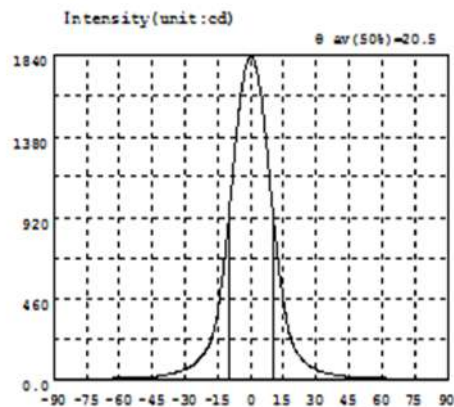
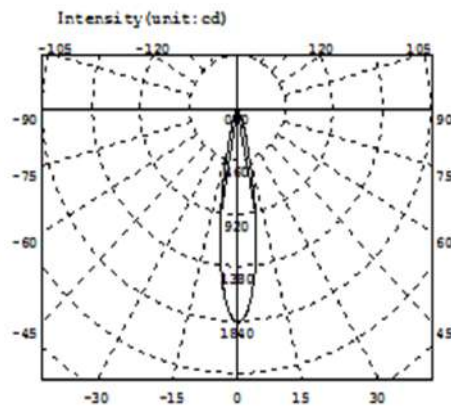


Technical remark:

- 1. The 3D map is not indicated for rounded corners and draft angle.
- 2. The dimensional tolerances are not specified according to GB/T 14486 2008 MT5.
- 3. The surface has no flash, shrinkage, bubbles and other defects.
- *4. When the lamp adopts rubber ring for waterproofing: the roughness of the contact surface between the radiator and the rubber ring is required: $Ra < 3.2\mu m$

Optical design			HK Moony 50@24-50° lens(D9)			HK-RG-50@24-50-D9-21-1g-1		
Structure design						1.01.12958		
Review						Number of drawing	qty	weight
Validation								
			Material:		PC	CDHK		

MT5 Tolerance table (mm)	Basic size	<3	3~10	10~24	24~65	65~140	140~250	250~450	>450		
	olerance valu	±0.1	±0.15	±0.20	±0.35	±0.50	±0.80	±1.2	±2.0		



Intensity data:(deg , cd) C0-180

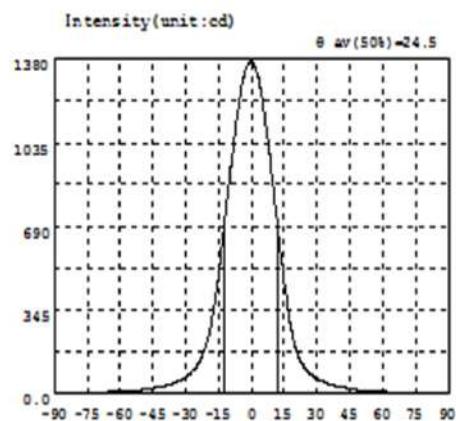
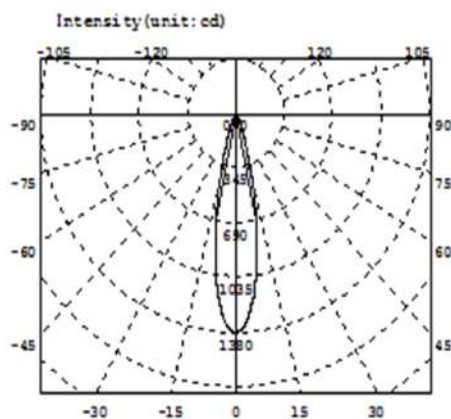
A	I	A	I	A	I	A	I	A	I	A	I
-90.0	0.2260	-58.5	4.496	-27.0	77.89	4.5	1638	36.0	30.54	67.5	1.530
-88.5	0.2719	-57.0	5.140	-25.5	91.17	6.0	1487	37.5	26.40	69.0	1.224
-87.0	0.3167	-55.5	5.842	-24.0	107.0	7.5	1310	39.0	22.95	70.5	0.9945
-85.5	0.3487	-54.0	6.632	-22.5	126.6	9.0	1119	40.5	20.02	72.0	0.7690
-84.0	0.3801	-52.5	7.389	-21.0	151.1	10.5	927.8	42.0	17.57	73.5	0.5968
-82.5	0.3682	-51.0	8.201	-19.5	182.5	12.0	746.3	43.5	15.44	75.0	0.4415
-81.0	0.3575	-49.5	9.132	-18.0	226.1	13.5	581.2	45.0	13.67	76.5	0.4310
-79.5	0.3497	-48.0	10.29	-16.5	289.0	15.0	443.5	46.5	12.09	78.0	0.3544
-78.0	0.3618	-46.5	11.68	-15.0	382.2	16.5	328.0	48.0	10.76	79.5	0.3124
-76.5	0.4062	-45.0	13.25	-13.5	509.9	18.0	250.1	49.5	9.587	81.0	0.2792
-75.0	0.6037	-43.5	15.11	-12.0	669.8	19.5	197.1	51.0	8.475	82.5	0.2989
-73.5	0.8623	-42.0	17.26	-10.5	857.6	21.0	159.0	52.5	7.502	84.0	0.3329
-72.0	1.147	-40.5	19.88	-9.0	1055	22.5	130.6	54.0	6.651	85.5	0.4062
-70.5	1.389	-39.0	22.93	-7.5	1254	24.0	108.9	55.5	5.801	87.0	0.3501
-69.0	1.644	-37.5	26.50	-6.0	1440	25.5	91.27	57.0	5.139	88.5	0.3669
-67.5	1.935	-36.0	30.68	-4.5	1603	27.0	77.14	58.5	4.486	90.0	0.5382
-66.0	2.187	-34.5	35.71	-3.0	1727	28.5	65.64	60.0	3.869		
-64.5	2.534	-33.0	41.61	-1.5	1806	30.0	56.11	61.5	3.276		
-63.0	2.913	-31.5	48.67	0.0	1837	31.5	47.94	63.0	2.760		
-61.5	3.376	-30.0	56.98	1.5	1818	33.0	41.10	64.5	2.289		
-60.0	3.908	-28.5	66.73	3.0	1752	34.5	35.17	66.0	1.883		

Electricity Parameter:

Current I: 0.1000A Power: 3.250W
Voltage V: 36.59V PF: 1.000

Optical Parameter(Distance=2.410m):

Equivalent Luminous flux: $\Phi_{\text{eff}} = 337.21\text{lm}$ Efficiency: $\text{Eff} = 103.78\text{lm/W}$
Diffuse angle: @ (25%): 28.8deg @ (50%): 20.5deg @ (75%): 13.4deg @ (50%): 20.5deg
Diffuse angle: @ (25%): 28.8deg @ (50%): 20.5deg @ (75%): 13.4deg @ (50%): 20.5deg
Imax=1837cd (C=0.0deg, G=0.0deg) C0-180Plane Imax= 1837cd (G=0.0deg)
C0-180Plane IO= 1837cd



Intensity data:(deg , cd) C0-180

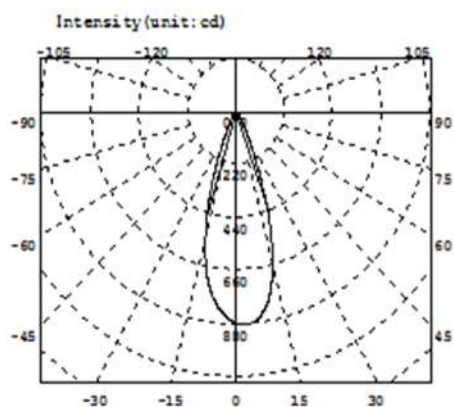
A	I	A	I	A	I	A	I	A	I	A	I
-90.0	0.2260	-58.5	5.344	-27.0	87.48	4.5	1245	36.0	34.10	67.5	1.044
-88.5	0.2383	-57.0	6.260	-25.5	102.7	6.0	1156	37.5	29.82	69.0	0.7688
-87.0	0.2614	-55.5	7.321	-24.0	122.9	7.5	1052	39.0	26.18	70.5	0.6931
-85.5	0.3166	-54.0	8.446	-22.5	150.8	9.0	937.6	40.5	23.08	72.0	0.5947
-84.0	0.3599	-52.5	9.735	-21.0	187.8	10.5	816.8	42.0	20.42	73.5	0.5505
-82.5	0.4029	-51.0	11.10	-19.5	238.1	12.0	694.2	43.5	18.11	75.0	0.4991
-81.0	0.4248	-49.5	12.59	-18.0	304.4	13.5	573.5	45.0	16.13	76.5	0.4728
-79.5	0.4597	-48.0	14.11	-16.5	389.0	15.0	462.8	46.5	14.25	78.0	0.4121
-78.0	0.4852	-46.5	15.79	-15.0	488.3	16.5	361.4	48.0	12.37	79.5	0.4175
-76.5	0.5477	-45.0	17.52	-13.5	601.0	18.0	274.3	49.5	10.69	81.0	0.3583
-75.0	0.6099	-43.5	19.96	-12.0	720.5	19.5	211.7	51.0	9.182	82.5	0.3390
-73.5	0.6938	-42.0	22.51	-10.5	844.0	21.0	165.5	52.5	7.842	84.0	0.2659
-72.0	0.9305	-40.5	25.52	-9.0	964.0	22.5	132.8	54.0	6.656	85.5	0.2337
-70.5	1.241	-39.0	28.93	-7.5	1075	24.0	109.5	55.5	5.602	87.0	0.2199
-69.0	1.556	-37.5	32.91	-6.0	1176	25.5	92.08	57.0	4.474	88.5	0.2420
-67.5	1.934	-36.0	37.53	-4.5	1261	27.0	78.77	58.5	3.899	90.0	0.1466
-66.0	2.340	-34.5	42.96	-3.0	1324	28.5	68.03	60.0	3.267		
-64.5	2.797	-33.0	49.19	-1.5	1361	30.0	58.99	61.5	2.685		
-63.0	3.278	-31.5	56.57	0.0	1371	31.5	51.16	63.0	2.205		
-61.5	3.857	-30.0	65.18	1.5	1355	33.0	44.63	64.5	1.775		
-60.0	4.549	-28.5	75.37	3.0	1313	34.5	38.99	66.0	1.395		

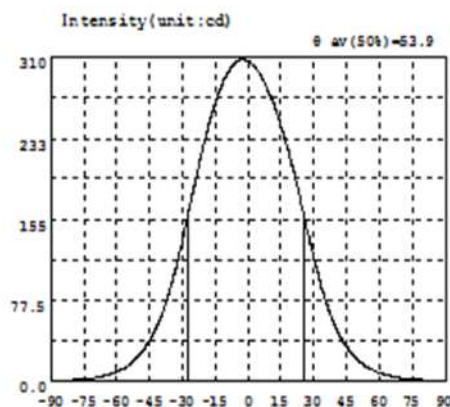
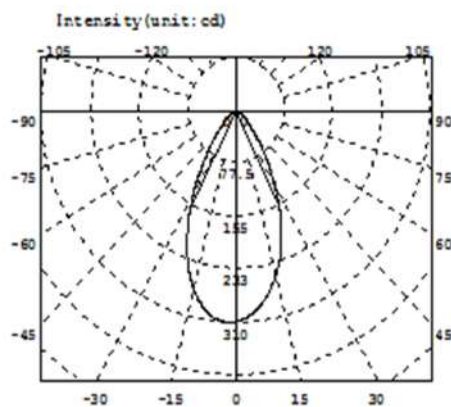
Electricity Parameter:

Current I: 0.1000A Power: 3.279W
Voltage V: 32.79V PF: 1.000

Optical Parameter(Distance=2.410m):

Equivalent Luminous flux: $\Phi_{\text{eff}} = 333.9\text{lm}$ Efficiency: $\text{Eff} = 101.85\text{lm/W}$
Diffuse angle: $\theta(25\%) : 33.9\text{deg} \theta(50\%) : 24.5\text{deg} \theta(75\%) : 15.9\text{deg} \theta(50\%) : 24.5\text{deg}$
Diffuse angle: $\theta(25\%) : 33.9\text{deg} \theta(50\%) : 24.5\text{deg} \theta(75\%) : 15.9\text{deg} \theta(50\%) : 24.5\text{deg}$
 $I_{\text{max}} = 1371\text{cd}$ ($C = 0.0\text{deg}, G = 0.0\text{deg}$) C0-180Plane $I_{\text{max}} = 1371\text{cd}$ ($G = 0.0\text{deg}$)
C0-180Plane $I_0 = 1371\text{cd}$





Intensity data:(deg , cd) C0-180

A	I	A	I	A	I	A	I	A	I	A	I
-90.0	0.3729	-58.5	9.928	-27.0	163.2	4.5	297.1	36.0	73.85	67.5	3.323
-88.5	0.3618	-57.0	11.62	-25.5	177.6	6.0	292.2	37.5	64.74	69.0	2.825
-87.0	0.3616	-55.5	13.57	-24.0	192.0	7.5	286.3	39.0	56.58	70.5	2.387
-85.5	0.3497	-54.0	15.81	-22.5	206.2	9.0	279.6	40.5	49.42	72.0	1.963
-84.0	0.3273	-52.5	18.40	-21.0	219.8	10.5	272.2	42.0	43.17	73.5	1.596
-82.5	0.3599	-51.0	21.35	-19.5	232.6	12.0	264.1	43.5	37.63	75.0	1.275
-81.0	0.4078	-49.5	24.75	-18.0	244.8	13.5	255.1	45.0	32.84	76.5	0.9696
-79.5	0.5334	-48.0	28.63	-16.5	256.1	15.0	245.4	46.5	28.58	78.0	0.7546
-78.0	0.7172	-46.5	33.17	-15.0	266.4	16.5	235.0	48.0	24.82	79.5	0.5395
-76.5	0.9914	-45.0	38.16	-13.5	275.6	18.0	223.9	49.5	21.47	81.0	0.4310
-75.0	1.238	-43.5	43.80	-12.0	283.8	19.5	212.0	51.0	18.61	82.5	0.3487
-73.5	1.686	-42.0	50.10	-10.5	291.0	21.0	199.5	52.5	16.15	84.0	0.3262
-72.0	2.102	-40.5	57.36	-9.0	296.8	22.5	186.4	54.0	13.97	85.5	0.3277
-70.5	2.544	-39.0	65.52	-7.5	301.5	24.0	173.0	55.5	12.03	87.0	0.3063
-69.0	3.044	-37.5	74.62	-6.0	304.9	25.5	159.2	57.0	10.35	88.5	0.2379
-67.5	3.603	-36.0	84.71	-4.5	307.0	27.0	145.4	58.5	8.872	90.0	0.3379
-66.0	4.264	-34.5	95.93	-3.0	308.0	28.5	132.0	60.0	7.603		
-64.5	5.075	-33.0	108.0	-1.5	307.9	30.0	119.0	61.5	6.467		
-63.0	6.034	-31.5	120.9	0.0	306.7	31.5	106.4	63.0	5.480		
-61.5	7.143	-30.0	134.5	1.5	304.4	33.0	94.68	64.5	4.638		
-60.0	8.422	-28.5	148.7	3.0	301.2	34.5	83.85	66.0	3.937		

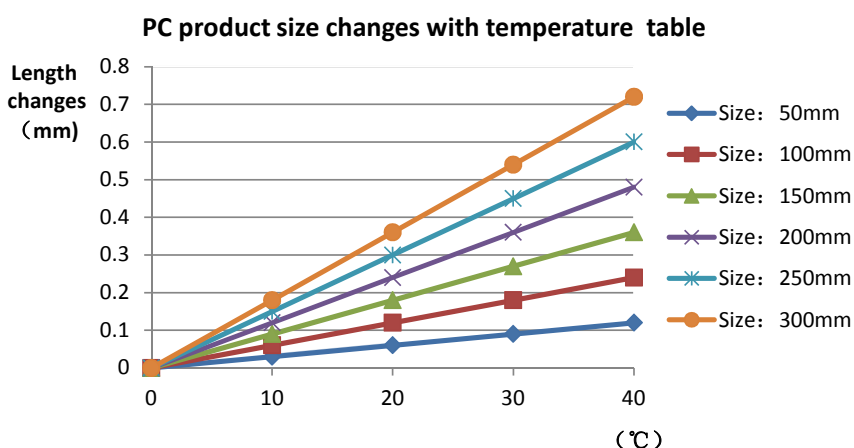
Electricity Parameter:

Current I: 0.1000A Power: 3.608W
Voltage V: 36.09V PF: 1.000

Optical Parameter(Distance=2.410m):

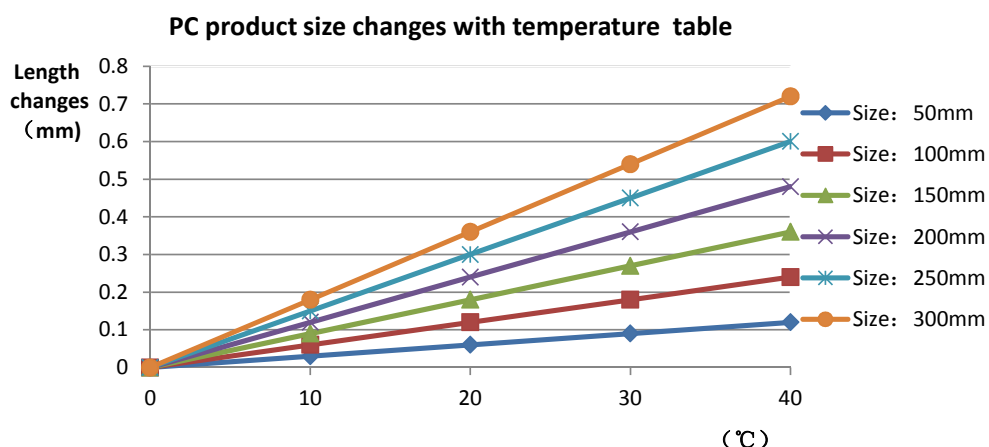
Equivalent Luminous flux: $\Phi_{\text{eff}} = 279.3\text{lm}$ Efficiency: $\text{Eff} = 77.42\text{lm/W}$
Diffuse angle: @ (25%): 72.6deg@ (50%): 53.9deg@ (75%): 36.6deg@ (50%): 53.9deg
Diffuse angle: @ (25%): 72.6deg@ (50%): 54.1deg@ (75%): 36.9deg@ (50%): 54.1deg
Imax=308.1cd (C=0.0deg, G=-2.5deg) C0-180Plane Imax= 308.1cd(G=-2.5deg)
C0-180Plane I0= 306.7cd

1.Size		Standard size	Upper Size limit	Lower size limit	Test result1	Test result2	Test result3	Test result4	Judgment	Remarks
	diameter	50			50	50.01	50	50.01		Test environment: In 20 ℃ -25 ℃ environment to achieve thermal equilibrium after the test.
	height	23.65			23.87	23.87	23.87	23.87		
	thickness	2			2.25	2.22	2.25	2.22		
	Gate shear can not affect the appearance of the lamp									
	See attachment "Appearance Inspection Standards"									
2.Appearance Quality		See attachment "Appearance Inspection Standards"	E	No burr	No burr	No burr	No burr	OK		
				No stains	No stains	No stains	No stains			
3.Material		PC				Color	Transparent		OK	
4.Optical index	Testing LED	D9								
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.									
	FWHM	See light distribution curve								
	angle					20.5	19.7	19.9	19.8	
	K-value					5.45	5.92	6.02	6.06	
	Efficiency					81.6%	82.1%	82.1%	80.4%	
Facula		See the signature sample								
Comprehensive judgment		Qualified								
Remarks:		<div><div>1、 Tool Number: V-Vernier Caliper 2D-Quadratic H-Height Gauge M-Tool Microscope P-Needle T-Thick Gauge R-Radius Gauge E-Visual.</div><div>2、 Ambient temperature on the size of the product refer to the table on the right</div></div>								
Precautions:		<div><div>1、 Wear clean gloves during lens assembly to prevent contamination of the lens surface.</div><div>2、 Take the lens try to avoid touching the total reflection surface.</div><div>3、 When the lens surface contamination, you can only gently wipe with soft cotton sticky neat neutral solvent, not allowed to wipe with industrial solvents.</div><div>4. The working temperature of the lens should be within the temperature limit of the lens material. Exceeding the temperature limit will cause damage to the lens and affect the service life of the lens.</div></div>								



1.Size		Stand ard size	Upper Size limit	Lower size limit	Test result1	Test result2	Test result3	Test result4	Test result5	Test result6	Test result7	Test result8	Jud gme nt	Remarks
	diamet er	50			49.94	49.95	49.93	49.95	49.96	49.95	49.90	49.92		Test environment: In 20 ℃ -25 ℃ environment to achieve thermal equilibrium after the test.
	height	23. 65			23.57	23.56	23.58	23.63	23.60	23.60	23.60	23.64		
	thickn ess	2			1.96	1.94	1.96	2.01	1.96	2.01	1.95	1.96		
	Gate shear can not affect the appearance of the lamp													
	See attachment "Appearance Inspection Standards"													
2.Appearance ce Quality	See attachmen t "Appearan ce Inspection Standards	E	No burr		No burr		No burr		No burr		No burr		OK	
			No stains		No stains		No stains		No stains					
3.Material	PC						Color		Transparent				OK	
4.Optical index	Testing LED	D9												
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.													
	FWHM	See light distribution curve												
	angle				24. 5	24. 6	24	23. 9	23. 2	23. 7	24. 8	24. 8		
	K-valu				4. 06	4. 10	4. 24	4. 25	4. 45	4. 26	4. 00	4. 03		
	fficien				82. 2%	78. 1%	80. 5%	79. 8%	80. 8%	81. 0%	78. 6%	80. 3%		
acu	See the signature sample													
Comprehen sive judgment	Qualified													
Remarks: 1、Tool Number: V- Vernier Caliper 2D- Quadratic H-Height Gauge M-Tool Microscope P- Needle T-Thick Gauge R-Radius Gauge E-Visual. 2、Ambient temperature on the size of the product refer to the table on the right		<div>PC product size changes with temperature table</div> <div><div><div>Length changes (mm)</div><div><div><div><div></div><div></div><div></div><div></div><div></div><div></div><div></div></div><div><div>0</div><div>0.1</div><div>0.2</div><div>0.3</div><div>0.4</div><div>0.5</div><div>0.6</div><div>0.7</div><div>0.8</div></div></div><div><div>0</div><div>10</div><div>20</div><div>30</div><div>40</div></div></div><div><div>Size: 50mm</div><div>Size: 100mm</div><div>Size: 150mm</div><div>Size: 200mm</div><div>Size: 250mm</div><div>Size: 300mm</div></div><div>(℃)</div></div></div>												
Precautions: 1、Wear clean gloves during lens assembly to prevent contamination of the lens surface. 2、Take the lens try to avoid touching the total reflection surface. 3、When the lens surface contamination, you can only gently wipe with soft cotton sticky neat neutral solvent, not allowed to wipe with industrial solvents. 4. The working temperature of the lens should be within the temperature limit of the lens material. Exceeding the temperature limit will cause damage to the lens and affect the service life of the lens.														

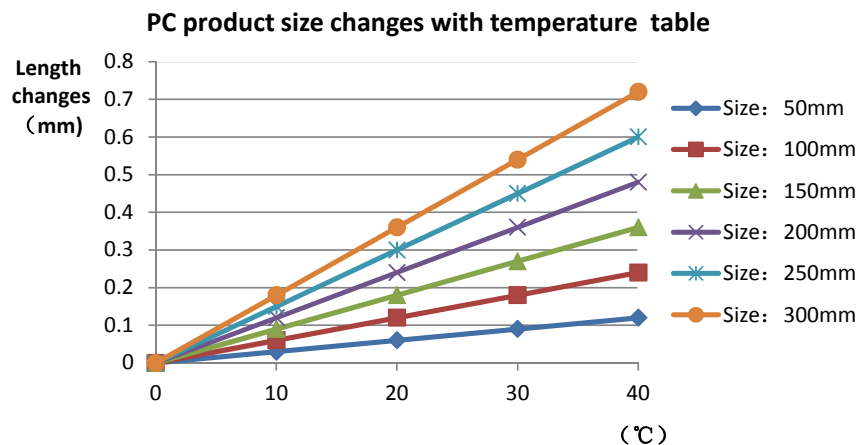
1.Size		Standard size	Upper Size limit	Lower size limit	Test result1	Test result2	Test result3	Test result4	Test result5	Test result6	Test result7	Test result8	Judgment	Remarks
	diameter	50			49.90	49.91	49.96	49.93	49.91	49.88	49.89	49.91		Test environment: In 20 ℃ -25 ℃ environment to achieve thermal equilibrium after the test.
	height	23.65			23.76	23.73	23.74	23.77	23.79	23.73	23.68	23.76		
	thickness	2			2.03	2.04	2.04	2.03	2.01	2.04	1.98	1.99		
	Gate shear can not affect the appearance of the lamp													
	See attachment "Appearance Inspection Standards"													
2.Appearance Quality	See attachment "Appearance Inspection Standards"	E	No burr		No burr		No burr		No burr		No burr		OK	
			No stains		No stains		No stains		No stains					
3.Material	PC						Color		Transparent				OK	
4.Optical index	Testing LED	D9												
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.													
	FWHM	See light distribution curve												
	angle				36.6	36.4	36.5	37.1	35.6	36.1	36.4	35.2		
	K-value				2.34	2.35	2.37	2.33	2.46	2.38	2.36	2.45		
	efficiency				81.2%	81.0%	81.4%	82.3%	81.6%	80.5%	80.3%	81.6%		
5.Comprehensive judgment	Signature	See the signature sample												
Qualified														
Remarks:		<div>PC product size changes with temperature table</div> <div><div>Length changes (mm)</div><div><div><div></div><div></div><div></div><div></div><div></div><div></div><div></div></div><div><div>Size: 50mm</div><div>Size: 100mm</div><div>Size: 150mm</div><div>Size: 200mm</div><div>Size: 250mm</div><div>Size: 300mm</div></div></div><div><div></div><div></div><div></div><div></div><div></div><div></div><div></div></div><div>(℃)</div></div>												
Precautions:		<div>1、Wear clean gloves during lens assembly to prevent contamination of the lens surface.</div> <div>2、Take the lens try to avoid touching the total reflection surface.</div> <div>3、When the lens surface contamination, you can only gently wipe with soft cotton sticky neat neutral solvent, not allowed to wipe with industrial solvents.</div> <div>4、The working temperature of the lens should be within the temperature limit of the lens material. Exceeding the temperature limit will cause damage to the lens and affect the service life of the lens.</div>												



1.Size		Standard size	Upper Size limit	Lower size limit	Test result1	Test result2	Test result3	Test result4	Judgment	Remarks
	diameter	50			49.94	49.93	49.94	49.93		Test environment: In 20℃ -25℃ environment to achieve thermal equilibrium after the test.
	height	23.65			23.66	23.7	23.66	23.7		
	thickness	2			2.1	2.08	2.1	2.08		
	Gate shear can not affect the appearance of the lamp									
	See attachment "Appearance Inspection Standards"									
2.Appearance Quality		See attachment "Appearance Inspection Standards"	E	No burr	No burr	No burr	No burr	OK		
				No stains	No stains	No stains	No stains			
3.Material		PC				Color	Transparent		OK	
4.Optical index	Testing LED		D9							
	The recommended size and power rating of the LED light source recommended for this lens should be comparable to the source of the test, if it is required to be out of range. According to the heat dissipation capability of the lamp and the actual conditions of the use environment, the lens should be fully tested and tested to prevent the lens life.									
	FWHM		See light distribution curve							
	angle			53.9	52.2	54.6	53.4			
	K-value									
	Efficiency			67.23%	66.51%	67.95%	65.78%			
	Facula		See the signature sample							
Comprehensive judgment		Qualified								
Remarks:										
1、 Tool Number: V-Vernier Caliper 2D-Quadratic H-Height Gauge M-Tool Microscope P-Needle T-Thick Gauge R-Radius Gauge E-Visual.										
2、 Ambient temperature on the size of the product refer to the table on the right										
Precautions:										
1、 Wear clean gloves during lens assembly to prevent contamination of the lens surface.										
2、 Take the lens try to avoid touching the total reflection surface.										
3、 When the lens surface contamination, you can only gently wipe with soft cotton sticky neat neutral solvent, not allowed to wipe with industrial solvents.										
4. The working temperature of the lens should be within the temperature limit of the lens material. Exceeding the temperature limit will cause damage to the lens and affect the service life of the lens.										

PC product size changes with temperature table

Temperature (°C)	Size: 50mm	Size: 100mm	Size: 150mm	Size: 200mm	Size: 250mm	Size: 300mm
0	0.00	0.00	0.00	0.00	0.00	0.00
10	0.05	0.08	0.10	0.12	0.15	0.18
20	0.08	0.12	0.18	0.25	0.30	0.35
30	0.10	0.18	0.28	0.38	0.45	0.55
40	0.12	0.25	0.35	0.48	0.60	0.72

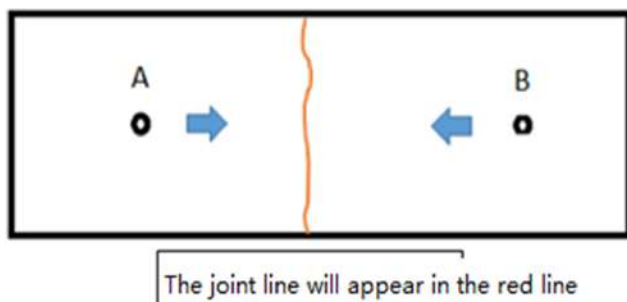
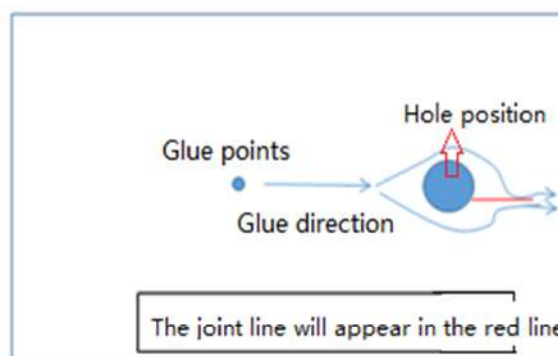
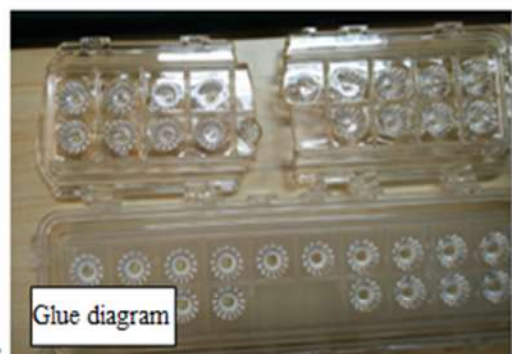
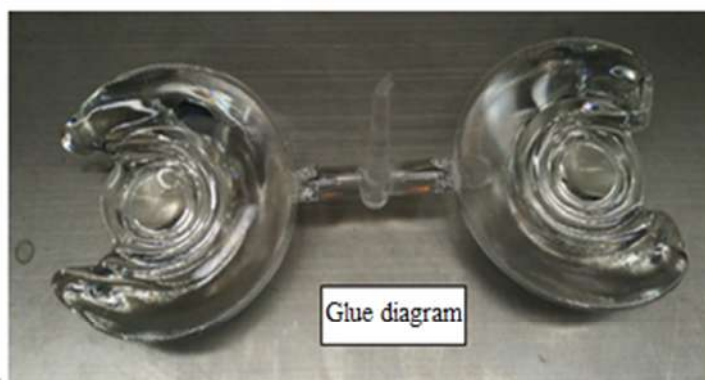


PN		HK-RG-50@24-15-D9-21-1g-1_A		Product Name	HK Moony 50@24-15° lens(D9) _A		
Product material		PC		Customer			
Package diagram		<div><p>Single Vacuum package Box package</p></div>					
Product packing		14	A/ Box	4	pcs/Layer		
		10	Layer/Box	560	A/ Carton		
Packaging Materials	NO.	Part No	Part name	Size	Dosage	Unit	Remarks
	1	2.07.0024-1	Blister box	23cm*21cm	40	BAG	
	2	2.08.0001	PE film	25cm*27cm	40	PCS	
	3	2.06.0005	Reel label paper	62mm*42mm	40	PCS	
	4	2.06.0005	Box label paper	62mm*70mm	1	PCS	
	5	2.06.0003	big plate	46cm*42cm	11	PCS	
	6	2.06.0011	big flat carton	48cm*44cm*37cm	1	PCS	
Remarks	The loose packing is not subject to this specification. Customer's requirements shall prevail						

Special notice

When glue pass through holes, columns and other structures, or part of the thin structure, will form a weld line. The product which uses multi-point injection welding line will appear because of the combination of sol, as shown below:

Synthesis



Please note :

The appearance of lines in the structure of the product as well as at the screw hole is a normal phenomenon, will not affect the actual use of the product, and can not be avoided at this stage.

Appearance inspection standards

1 Operating procedures

1.1.1 Sampling standards, sampling plan and AQL

Test level : GB/T2828.1-2012 The first part is according to the acceptance quality limit (AQL) retrieval batch inspection sampling plan, general inspection level II level, CR class defect coefficient 0, MA defect rejection level AQL = 0.65, MI class defect rejection level AQL = 1.0; defect level please see 5.4.

2 Code table

Code	Code description	Unit	Code		Code description	Unit
N	Amount/pcs	pcs	D		Diameter	mm
L	Length	mm	H		Depth	mm
W	Width	mm	DS		Distance	mm
S	Proportion	mm ²	SS		Offset	mm

3 Test conditions

3.1 Sight distance and working hours: Sight distance should be 30-35cm, each side of the inspection time does not exceed 12s, the visual angle of 45-135 degrees;

3.2 Light: 2x40w cool white fluorescent lamp, the light source is 500-550mm away from the lens surface; in order to make the appearance defect can be correctly recognized, the illumination should be 500-1000Lux, and the observation time is 10 seconds.

3.3 Visual inspection staff should be 1.0 (including corrected visual acuity) above, no color blindness, color weakness.

4 Appearance inspection standards

Test items	Judging standard	Inspection equipment	Defect level		
		Testing method	MI	MA	CR
Check the sample	When start the machine and process, all products have to check the appearance of the sample, the appearance of the sample is divided into qualified samples and limited samples.	Sample comparison , visual			√
	1: Qualified sample refers to the appearance and structure standard of the product which recognized by the client, the sample size should be confirmed before mass production;				

	2: The limited sample refers to the limit of a particular exceptionally developed sample. Limit the sample only for its specific point of exception to confirm; The priority is higher than the other criteria in this table. When there is a limited sample, the limit sample shall prevail.				
Raw edge	Not allowed to affect the size and assembly	Visual, point card		√	
Scratch	1: Non-optical surface and non-exposed surface scratches should be visually insignificant and the length is less than 1/10 of the maximum surface size.	Visual, point card, calipers		√	
Fingerprint	Fingerprints are not allowed on all products	Visual		√	
Foreign objects, black spots, white spots	The product may not be attached to foreign objects, including oil, fiber, dregs of water gap and so on				√
Deformation	Insufficient filling shall not affect the appearance of the assembly and the exposed surfaces.	Visual, feeler			√
Poor ejection	Products may not appear bad ejection, including no convex top, thimble printed on the assembly surface shall not be higher than the product surface, non-assembled surface thimble height should not exceed the product size tolerances; thimble printing should be less than the product surface and no more than 0.3; thimble surface treatment should be consistent with the product side.	Visual, point card		√	
	Ejection strain: the optical surface and the appearance of the exposed surface after assembly are not allowed to have a strain, and the structural surface does not allow visual obvious strain.				
Insufficient filling	Insufficient filling shall not affect the appearance of the assembly and the exposed surfaces , The signature sample shall prevail.	Visual, point card		√	
Shrink	When the entire surface of the product shrinks, the optical properties and dimensions must meet the requirements, and the visual will not significantly affect the appearance.Part shrink reference point defects	Visual, point card		√	
Flow marks、Welding line	1 : Product does not allow the presence of flow marks and welding lines unless the structure can not be avoided;	Visual		√	
	2: The remaining flow marks shall not appear in the optical surface, a single $L \leq 10\text{mm}$, no more than two				

Bubble	No bubbles are allowed	Visual		√	
Foreign objects, black spots, white spots	Not obvious or $D \leq 0.3\text{mm}$ black spots and foreign bodies in the area of 100x100mm not more than 1; Exceeded foreign matter black spots is judged bad.	Visual, point card	√		
Damaged	No damage is allowed	Visual			√
Cold glue	Optical surface may not have cold glue, non-optical surface cold glue should meet the visual is not obvious.	Visual	√		
Bad incision	1: Do not affect the product size, shall not penetrate the optical surface, the cut should be smooth;	Visual			√
	2: Laser cutting products, the optical surface burns shall not occur after the processing is completed. Beading must not affect product installation				
	3: Three molds and hot runner gate shall not appear residue.				
Scrub	Scrub surface should be uniform, off the scrub phenomenon should not be obvious , A single off scrub imprint requires $D \leq 1\text{ mm}$ and no more than 1 area within a 50x50 mm area	Visual		√	